



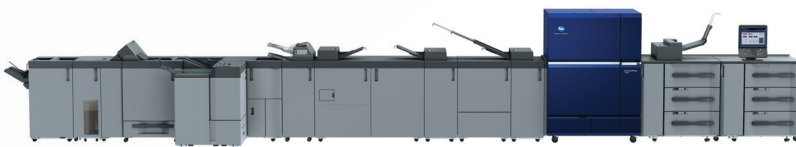
KONICA MINOLTA

AccurioPress  
C14000/C12000

# SPECIFICATION & INSTALLATION GUIDE

AccurioPress C14000/C12000

October 1, 2020



Giving Shape to Ideas

### ABOUT THE SPECIFICATION & INSTALLATION GUIDE

#### **Applicable devices**

This Specification & Installation Guide is applicable for the below devices:

AccurioPress C14000/C12000

#### **Precautions for use of this document**

This document is developed using the AccurioPress C14000/C12000 service manual or 3rd party service manual (when applicable). If any discrepancies are found, please refer to the corresponding service manual.

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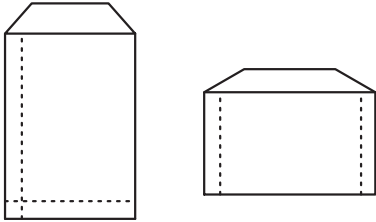
## Specification & Installation Guide

AccurioPress C14000/C12000

Engine Specifications			
Type	Console Type		
Color	Full-Color		
Color Method	4-coupled drum tandem laser electrostatic method		
Maximum Print Speed* Per Minute (color & bw) 52 – 450 gsm		<b>C14000</b> simplex/duplex	<b>C12000</b> simplex/duplex
	A4	141.0/70.5 ppm	120.9/60.4 ppm
	8.5" x 11"	138.1/69.7 ppm	118.4/59.2 ppm
	8.5" x 14"	93.1/46.5 ppm	79.8/39.9 ppm
	11" x 17"	79.0/39.5 ppm	67.8/33.9 ppm
	12" x 18"	75.3/37.6 ppm	64.5/32.3 ppm
	13" x 19"	71.2/35.6 ppm	61.0/30.5 ppm
	Envelopes	1/2 rated speed or full rated speed with EF-106 <small>*Print speeds are maximums. A variety of factors can affect printing speeds.</small>	
Duty Cycle	AccurioPress C14000	Up to 2,500,000 monthly* <small>*Maximum monthly copy/print volume supported under standard vendor supplied service. Defines the upper end of the expected customer volume for the device. Customers should consider multiple machines if average monthly volume approaches duty cycle on continual basis.</small>	
	AccurioPress C12000	Up to 2,200,000 monthly* <small>*Maximum monthly copy/print volume supported under standard vendor supplied service. Defines the upper end of the expected customer volume for the device. Customers should consider multiple machines if average monthly volume approaches duty cycle on continual basis.</small>	
Print Resolution	1,200 dpi (Equivalent to 3,600 dpi) x 2,400 dpi		
Gradation	8-bit/256 Gradation		
Media Handling	Standard Size	SRA3, A3, B4, ISOB4, SRA4, SRA4S, A4, A4S, B5, ISOB5, B5S, ISOB5S, A5, A5S, B6S, ISOB6S, A6S  13 x 19, 12 x 18, 11 x 17, 9 x 11, 8.5 x 14, 8.5 x 11, 8.5 x 11S, 5.5 x 8.5, 5.5 x 8.5S, 8 x 13  8K, 16K, 16KS  Tab paper (A4, 8.5 x 11)	
	Min.	100 mm x 139.7 mm	
	Max.	330.2 mm x 487.7 mm (Banner sheet: 330.2 mm x 1300 mm)	
	Paper Weight	52 gsm to 450 gsm (Plain, Fine, Color Specific, Coated-G, Coated-M) 81 gsm to 350 gsm (Textured) 70 gsm to 100 gsm (Envelopes)	
	Duplex Unit	52 gsm to 450 gsm	

Continued


**Engine Specifications**

Paper Input Capacity	14,140 sheets <small>* When configured with 3 paper decks and MB-511 bypass unit.</small>
Paper Output Capacity	LS-507 Stacker – 6,000 (Automatic output outside of the machine) FS-541 Finisher – 3,000
Envelopes	Guaranteed Envelope Size
	Custom size; when flap is open
	Min. 100 mm x 148 mm
	Max. 245 mm x 375 mm
Envelope Seam	 <p>[1] Single Side Seam [2] Double Side Seam</p>
Envelopes Not Allowed	Envelopes with double-stick tape or release coated paper on the flap. Envelopes with film windows Envelopes with triangle flap
Image Loss	4 mm or less for lead and trail edge 3.0 mm or less for right/left edges
Max. Printable area	321 mm x 480 mm (Banner sheet: 323 x 1295 mm)

*Continued*

## Specification & Installation Guide

AccurioPress C14000/C12000

Engine Specifications		
Memory	Image Memory	5 GB
	System Memory	8 GB
	SSD	128 GB
	HDD	Standard: None UK-112 is connected*: 2 TB (1 TB x 2)
Warm-Up Time	480 seconds or less	
Noise	Under Operation	8.6 bels
	Stand-by	7.1 bels
Operation Area	Vertical type, 10-key/Function keys/15 inch color LCD touch panel	
Writing Method	YMCK independent 4 systems, 16 beam laser exposure system	
Drum Charging method	Negative corona drum charge method (Scorotron system)	
Developing method	Dry-type dual-component normal magnetic brush developing	
Image Transfer	1) Method: Intermediate transfer belt 2) 1st Transfer: Bias applied roller transfer method 3) 2nd Transfer: Bias applied roller transfer method 4) Belt Cleaning Method: Belt surface polishing by residual toner + Rubber blade in direct contact 5) Intermediate Transfer Belt: Tubular molded belt with semi-conductive film	
Separation method	Corona separation by comb electrode + Three low pressure mechanism pawls	
Fusing Type	1) Method: Upper belt + Lower roller fusing system 2) Heating System: Halogen lamp heating	
Dimensions (W x D x H)	45.32" x 36.69" x 63.78" (1,151 x 932 x 1,620 mm)	
Weight	1234.59 lb (560 kg) main body only	
Electrical	Power Source	208VAC to 240VAC, 24A, 60 Hz
	NEMA Part No	L6-30R (x2)
		
Power Consumption	10,903 W or less	
Operating Environment	Temperature	50°F to 86°F
	Humidity	10% to 80% RH (with no condensation)
Security	ISO 15408 EAL3	

Engine Productivity – AccurioPress C14000/C12000

Productivity by Paper Size (ppm)

\* Print speeds are maximums. A variety of factors can affect printing speeds.

Paper Size	(mm)		(inches)		C14000		C12000	
	Width	Length	Width	Length	Simplex	Duplex	Simplex	Duplex
Banner simplex max	100.0	1,300.0	3.94	51.18	29.06	—	24.91	—
Banner	100.0	1,100.0	3.94	43.31	34.02	—	29.16	—
Banner	100.0	1,000.0	3.94	39.37	37.19	—	31.87	—
Banner duplex max	100.0	900.0	3.94	35.43	41.01	12.55	35.15	11.19
Banner	100.0	762.0	3.94	30.00	47.79	13.74	40.96	12.30
Banner	100.0	700.0	3.94	27.56	51.62	14.35	44.24	12.88
Banner	100.0	600.0	3.94	23.62	59.29	29.64	50.82	25.41
Banner	100.0	500.0	3.94	19.69	69.64	33.54	59.69	29.84
Banner minimum	100.0	487.8	3.94	19.20	71.15	33.89	60.99	30.49
13 x 19.2	330.0	487.7	12.99	19.20	71.16	35.58	61.00	30.50
13x19S	330.2	482.6	13.00	19.00	71.82	35.91	61.56	30.78
12x18S	304.8	457.2	12.00	18.00	75.26	37.63	64.51	32.25
SRA3S	320.0	450.0	12.60	17.72	76.29	38.15	65.39	32.70
11x17S	279.4	431.8	11.00	17.00	79.04	39.52	67.75	33.88
A3S	297.0	420.0	11.69	16.54	80.94	40.47	69.37	34.69
8KS	270.0	390.0	10.63	15.35	86.18	43.09	73.87	36.93
B4S	257.0	364.0	10.12	14.33	91.31	45.65	78.26	39.13
8.5x14S	215.9	355.6	8.50	14.00	93.10	46.55	79.80	39.90
ISO B4S	250.0	353.0	9.84	13.90	93.67	46.83	80.29	40.14
F4 (8.125x13.25)	206.4	336.6	8.13	13.25	97.43	48.71	83.51	41.76
F4 (8.5x13)	215.9	330.2	8.50	13.00	98.96	49.48	84.83	42.41
F4 (8.25x13)	209.6	330.2	8.25	13.00	98.96	49.48	84.83	42.41
F4 (8.125x13)	206.4	330.2	8.13	13.00	98.96	49.48	84.83	42.41
F4 (8x13)	203.2	330.2	8.00	13.00	98.96	49.48	84.83	42.41
SRA4S	225.0	320.0	8.86	12.60	101.53	50.77	87.03	43.51
3.93 x 10.97	100.0	278.6	3.94	10.97	113.49	54.96	97.28	47.11
A4S	210.0	297.0	8.27	11.69	107.84	53.92	92.44	46.22
8.5x11S	215.9	279.4	8.50	11.00	113.23	56.62	97.05	48.53
16KS	195.0	270.0	7.68	10.63	116.33	58.17	99.71	49.86
B5S	182.0	257.0	7.17	10.12	120.92	60.46	103.64	51.82

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## Specification & Installation Guide

AccurioPress C14000/C12000

### Engine Productivity – AccurioPress C14000/C12000

#### Productivity by Paper Size (ppm)

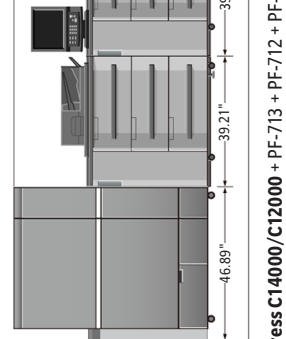
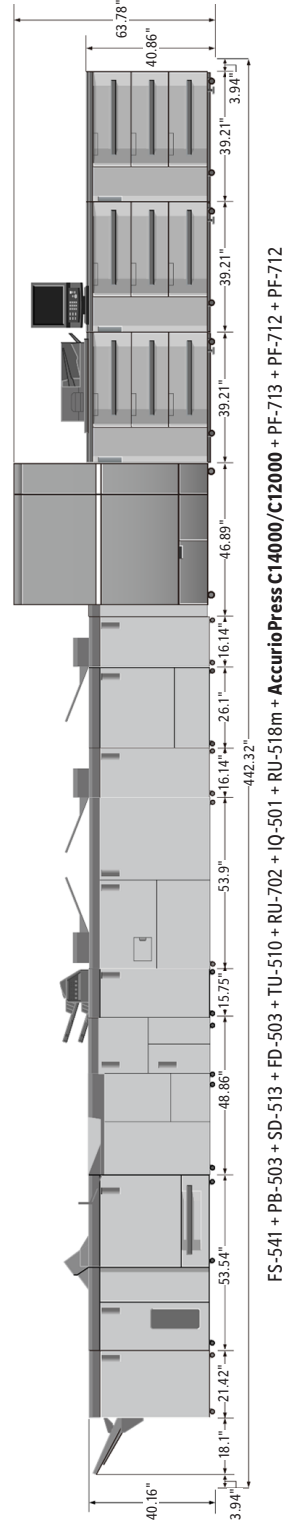
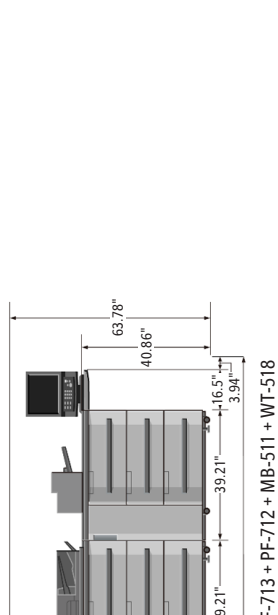
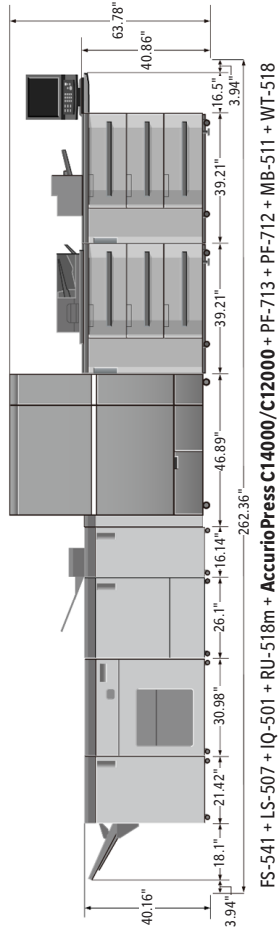
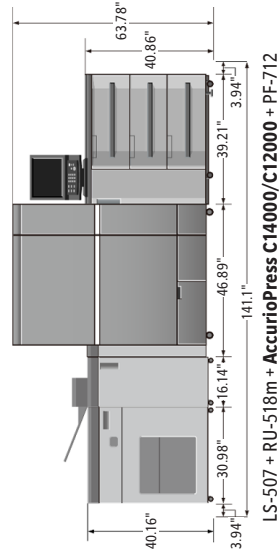
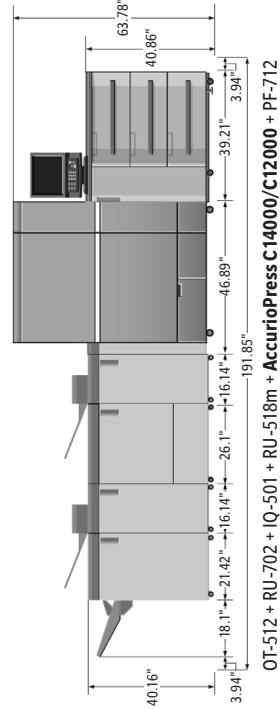
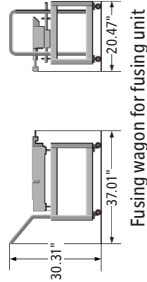
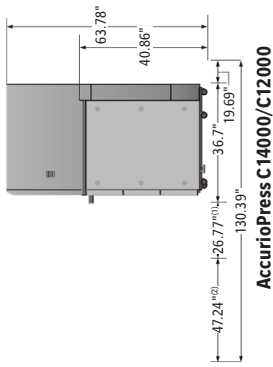
\* Print speeds are maximums. A variety of factors can affect printing speeds.

Paper Size	(mm)		(inches)		C14000		C12000	
	Width	Length	Width	Length	Simplex	Duplex	Simplex	Duplex
ISO B5S	176.0	250.0	6.93	9.84	123.54	61.77	105.89	52.94
SRA4L	320.0	225.0	12.60	8.86	133.90	66.95	114.77	57.39
5.5x8.5S	139.7	215.9	5.50	8.50	138.12	69.06	118.39	59.19
8.5x11L	279.4	215.9	11.00	8.50	138.12	69.06	118.39	59.19
A4L	297.0	210.0	11.69	8.27	141.00	70.50	120.86	60.43
A5S	148.0	210.0	5.83	8.27	141.00	70.50	120.86	60.43
16KL	270.0	195.0	10.63	7.68	141.00	70.50	120.86	63.81
B5L	257.0	182.0	10.12	7.17	141.00	70.50	120.86	64.02
B6S	128.0	182.0	5.04	7.17	141.00	70.50	120.86	64.02
ISO B5L	250.0	176.0	9.84	6.93	141.00	70.50	120.86	64.02
ISO B6S	125.0	176.0	4.92	6.93	141.00	70.50	120.86	64.02
A5L	210.0	148.0	8.27	5.83	141.00	70.50	120.86	64.02
A6S	105.0	148.0	4.13	5.83	141.00	70.50	120.86	64.02
Postcard	100.0	148.0	3.94	5.83	141.00	70.50	120.86	64.02
5.5x8.5L	215.9	139.7	8.50	5.50	141.00	70.50	120.86	64.02



Space Requirements — AccurioPress C14000/C12000

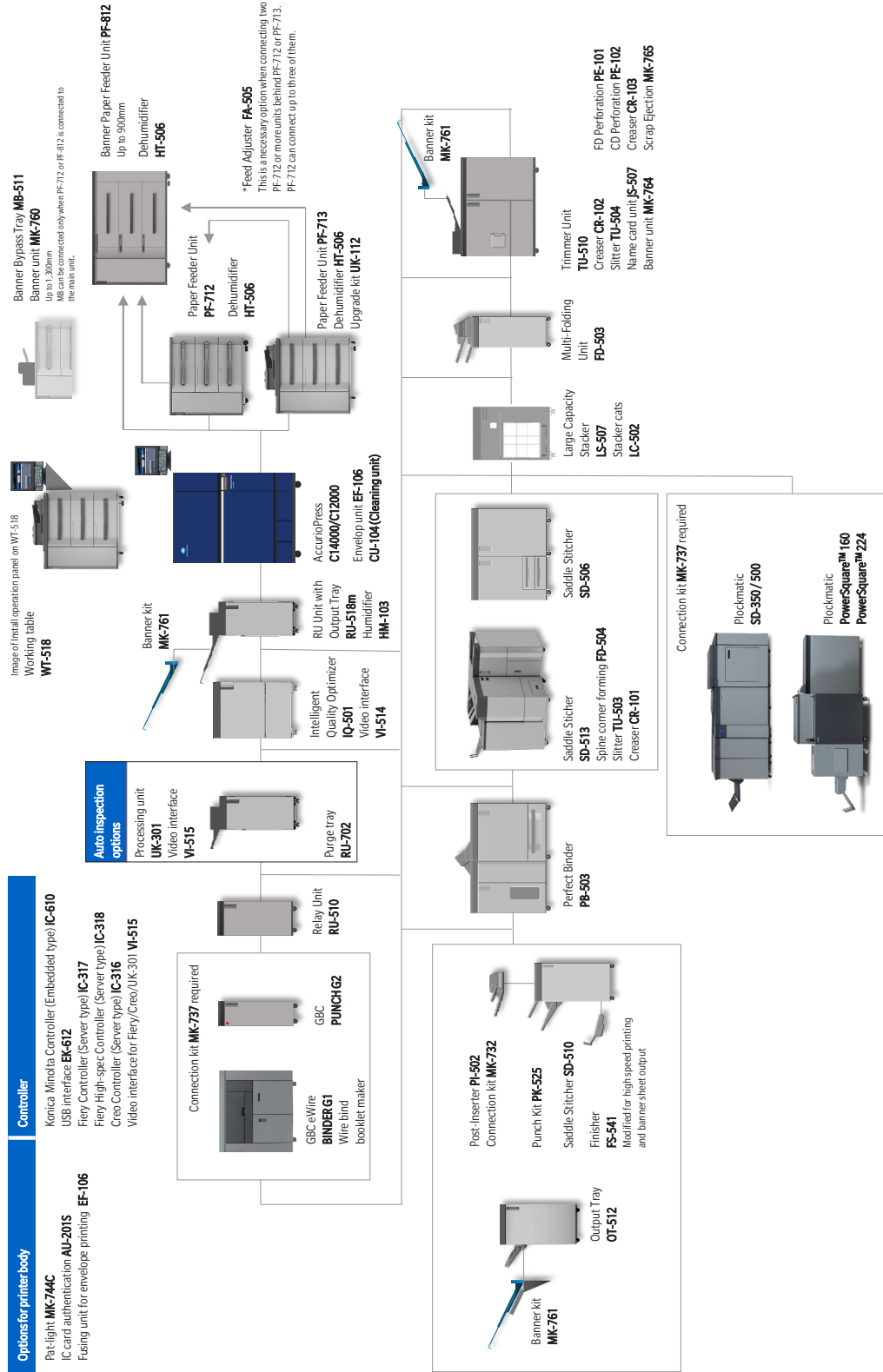
- 1: When the ADU is pulled out
- 2: When there is enough space to work with the loading wagon for fusing unit



# Specification & Installation Guide

AccurioPress C14000/C12000

## System Configuration — AccurioPress C14000/C12000



**System Configuration** – AccurioPress C14000/C12000

#	Main body	1st tandem PFU		2nd tandem PFU		3rd tandem PFU	Working table
1	Main body	PF-712 <sup>*1</sup>	-	-	-	-	-
2	Main body	PF-712 <sup>*1</sup>	MB-511	-	-	-	WT-518
3	Main body	PF-712 <sup>*1</sup>	MB-511 + MK-760	-	-	-	WT-518
4	Main body	PF-712 <sup>*1</sup> + FA-505	-	PF-712 <sup>*1</sup>	-	-	-
5	Main body	PF-712 <sup>*1</sup> + FA-505	MB-511	PF-712 <sup>*1</sup>	-	-	-
6	Main body	PF-712 <sup>*1</sup> + FA-505	MB-511 + MK-760	PF-712 <sup>*1</sup>	-	-	-
7	Main body	PF-712 <sup>*1</sup> + FA-505	-	PF-712 <sup>*1</sup> + FA-505	-	PF-712 <sup>*1</sup>	-
8	Main body	PF-712 <sup>*1</sup> + FA-505	MB-511	PF-712 <sup>*1</sup> + FA-505	-	PF-712 <sup>*1</sup>	-
9	Main body	PF-712 <sup>*1</sup> + FA-505	MB-511 + MK-760	PF-712 <sup>*1</sup> + FA-505	-	PF-712 <sup>*1</sup>	-
10	Main body	PF-713 <sup>*1</sup>	-	-	-	-	WT-518
11	Main body	PF-713 <sup>*1</sup> + FA-505	-	PF-712 <sup>*1</sup>	-	-	-
12	Main body	PF-713 <sup>*1</sup> + FA-505	-	PF-712 <sup>*1</sup>	MB-511	-	WT-518
13	Main body	PF-713 <sup>*1</sup> + FA-505	-	PF-712 <sup>*1</sup>	MB-511 + MK-760	-	WT-518
14	Main body	PF-713 <sup>*1</sup> + FA-505	-	PF-712 <sup>*1</sup> + FA-505	-	PF-712 <sup>*1</sup>	-
15	Main body	PF-713 <sup>*1</sup> + FA-505	-	PF-712 <sup>*1</sup> + FA-505	MB-511	PF-712 <sup>*1</sup>	-
16	Main body	PF-713 <sup>*1</sup> + FA-505	-	PF-712 <sup>*1</sup> + FA-505	MB-511 + MK-760	PF-712 <sup>*1</sup>	-
17	Main body	PF-812 <sup>*1</sup>	-	-	-	-	-
18	Main body	PF-812 <sup>*1</sup>	MB-511	-	-	-	-
19	Main body	PF-812 <sup>*1</sup>	MB-511 + MK-760	-	-	-	WT-518
20	Main body	PF-712 <sup>*1</sup> + FA-505	-	PF-812 <sup>*1</sup>	-	-	-
21	Main body	PF-712 <sup>*1</sup> + FA-505	MB-511	PF-812 <sup>*1</sup>	-	-	-
22	Main body	PF-712 <sup>*1</sup> + FA-505	MB-511 + MK-760	PF-812 <sup>*1</sup>	-	-	-
23	Main body	PF-713 <sup>*1</sup> + FA-505	-	PF-812 <sup>*1</sup>	-	-	-
24	Main body	PF-713 <sup>*1</sup> + FA-505	-	PF-812 <sup>*1</sup>	MB-511	-	-
25	Main body	PF-713 <sup>*1</sup> + FA-505	-	PF-812 <sup>*1</sup>	MB-511 + MK-760	-	WT-518

\*1: The HT-506 can be connected arbitrarily to the PF-712, PF-713, and PF-812.

## Specification & Installation Guide

AccurioPress C14000/C12000

### System Configuration — AccurioPress C14000/C12000

#	Op.10	Op.9	Op.8	Op.7	Op.6	Op.5	Op.4	Op.3	Op.2	Op.1	
1	-	-	-	-	-	FD-503	RU-510	-	-	RU-518m <sup>*1</sup>	Main body
2	-	-	-	-	-	FD-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
3	-	-	-	-	-	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
4	-	-	-	-	LS-507	FD-503	RU-510	-	-	RU-518m <sup>*1</sup>	Main body
5	-	-	-	-	LS-507	FD-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
6	-	-	-	-	LS-507	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
7	-	-	-	LS-507	LS-507	FD-503	RU-510	-	-	RU-518m <sup>*1</sup>	Main body
8	-	-	-	LS-507	LS-507	FD-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
9	-	-	-	LS-507	LS-507	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
10	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	FD-503	RU-510	-	-	RU-518m <sup>*1</sup>	Main body
11	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	FD-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
12	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
13	-	-	-	PB-503	LS-507	FD-503	RU-510	-	-	RU-518m <sup>*1</sup>	Main body
14	-	-	-	PB-503	LS-507	FD-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
15	-	-	-	PB-503	LS-507	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
16	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	FD-503	RU-510	-	-	RU-518m <sup>*1</sup>	Main body
17	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	FD-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
18	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
19	-	-	-	-	SD-506, SD-513 <sup>*3</sup>	FD-503	RU-510	-	-	RU-518m <sup>*1</sup>	Main body
20	-	-	-	-	SD-506, SD-513 <sup>*3</sup>	FD-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
21	-	-	-	-	SD-506, SD-513 <sup>*3</sup>	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
22	-	-	-	PB-503	SD-506, SD-513 <sup>*3</sup>	FD-503	RU-510	-	-	RU-518m <sup>*1</sup>	Main body
23	-	-	-	PB-503	SD-506, SD-513 <sup>*3</sup>	FD-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
24	-	-	-	PB-503	SD-506, SD-513 <sup>*3</sup>	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
25	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	SD-506, SD-513 <sup>*3</sup>	FD-503	RU-510	-	-	RU-518m <sup>*1</sup>	Main body

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System Configuration — AccurioPress C14000/C12000

#	Op.10	Op.9	Op.8	Op.7	Op.6	Op.5	Op.4	Op.3	Op.2	Op.1	
26	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	SD-506, SD-513 <sup>*3</sup>	FD-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
27	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	SD-506, SD-513 <sup>*3</sup>	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
28	-	-	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	FD-503	RU-510	-	-	RU-518m <sup>*1</sup>	Main body
29	-	-	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	FD-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
30	-	-	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
31	-	-	-	-	PB-503	FD-503	RU-510	-	-	RU-518m <sup>*1</sup>	Main body
32	-	-	-	-	PB-503	FD-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
33	-	-	-	-	PB-503	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
34	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	FD-503	RU-510	-	-	RU-518m <sup>*1</sup>	Main body
35	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	FD-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
36	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
37	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	FD-503	RU-510	-	-	RU-518m <sup>*1</sup>	Main body
38	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	FD-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
39	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
40	-	-	-	-	-	LS-507	-	-	-	RU-518m <sup>*1</sup>	Main body
41	-	-	-	-	-	LS-507	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
42	-	-	-	-	-	LS-507	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
43	-	-	-	-	LS-507	LS-507	-	-	-	RU-518m <sup>*1</sup>	Main body
44	-	-	-	-	LS-507	LS-507	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
45	-	-	-	-	LS-507	LS-507	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
46	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	LS-507	-	-	-	RU-518m <sup>*1</sup>	Main body
47	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	LS-507	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
48	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	LS-507	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
49	-	-	-	PB-503	LS-507	LS-507	-	-	-	RU-518m <sup>*1</sup>	Main body
50	-	-	-	PB-503	LS-507	LS-507	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body

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### System Configuration — AccurioPress C14000/C12000

#	Op.10	Op.9	Op.8	Op.7	Op.6	Op.5	Op.4	Op.3	Op.2	Op.1	
51	-	-	-	PB-503	LS-507	LS-507	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
52	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	LS-507	-	-	-	RU-518m <sup>*1</sup>	Main body
53	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	LS-507	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
54	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	LS-507	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
55	-	-	MK-761	OT-512	LS-507	LS-507	-	-	-	RU-518m <sup>*1</sup>	Main body
56	-	-	MK-761	OT-512	LS-507	LS-507	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
57	-	-	MK-761	OT-512	LS-507	LS-507	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
58	-	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	-	-	-	RU-518m <sup>*1</sup>	Main body
59	-	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
60	-	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
61	-	-	-	PB-503	SD-506, SD-513 <sup>*3</sup>	LS-507	-	-	-	RU-518m <sup>*1</sup>	Main body
62	-	-	-	PB-503	SD-506, SD-513 <sup>*3</sup>	LS-507	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
63	-	-	-	PB-503	SD-506, SD-513 <sup>*3</sup>	LS-507	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
64	-	-	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	LS-507	-	-	-	RU-518m <sup>*1</sup>	Main body
65	-	-	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	LS-507	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
66	-	-	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	LS-507	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
67	-	-	-	-	PB-503	LS-507	-	-	-	RU-518m <sup>*1</sup>	Main body
68	-	-	-	-	PB-503	LS-507	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
69	-	-	-	-	PB-503	LS-507	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
70	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	LS-507	-	-	-	RU-518m <sup>*1</sup>	Main body
71	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	LS-507	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
72	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	LS-507	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
73	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	-	-	-	RU-518m <sup>*1</sup>	Main body
74	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body

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**System Configuration** — AccurioPress C14000/C12000

#	Op.10	Op.9	Op.8	Op.7	Op.6	Op.5	Op.4	Op.3	Op.2	Op.1	
75	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
76	-	-	-	MK-761	OT-512	LS-507	-	-	-	RU-518m <sup>*1</sup>	Main body
77	-	-	-	MK-761	OT-512	LS-507	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
78	-	-	-	MK-761	OT-512	LS-507	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
79	-	-	-	-	-	SD-506, SD-513 <sup>*3</sup>	-	-	-	RU-518m <sup>*1</sup>	Main body
80	-	-	-	-	-	SD-506, SD-513 <sup>*3</sup>	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
81	-	-	-	-	-	SD-506, SD-513 <sup>*3</sup>	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
82	-	-	-	-	PB-503	SD-506, SD-513 <sup>*3</sup>	-	-	-	RU-518m <sup>*1</sup>	Main body
83	-	-	-	-	PB-503	SD-506, SD-513 <sup>*3</sup>	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
84	-	-	-	-	PB-503	SD-506, SD-513 <sup>*3</sup>	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
85	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	SD-506, SD-513 <sup>*3</sup>	-	-	-	RU-518m <sup>*1</sup>	Main body
86	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	SD-506, SD-513 <sup>*3</sup>	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
87	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	SD-506, SD-513 <sup>*3</sup>	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
88	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	-	-	-	RU-518m <sup>*1</sup>	Main body
89	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
90	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
91	-	-	-	-	-	PB-503	-	-	-	RU-518m <sup>*1</sup>	Main body
92	-	-	-	-	-	PB-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
93	-	-	-	-	-	PB-503	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
94	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	-	-	-	RU-518m <sup>*1</sup>	Main body
95	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
96	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
97	-	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	RU-510 <sup>*5</sup>	-	-	RU-518m <sup>*1</sup>	Main body
98	-	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body

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### System Configuration — AccurioPress C14000/C12000

#	Op.10	Op.9	Op.8	Op.7	Op.6	Op.5	Op.4	Op.3	Op.2	Op.1	
99	-	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	RU-510 <sup>*5</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
100	-	-	-	-	MK-761	OT-512	-	-	-	RU-518m <sup>*1</sup>	Main body
101	-	-	-	-	MK-761	OT-512	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
102	-	-	-	-	MK-761	OT-512	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
103	-	-	-	-	-	FD-503	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
104	-	-	-	-	-	FD-503	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
105	-	-	-	-	-	FD-503	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
106	-	-	-	-	LS-507	FD-503	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
107	-	-	-	-	LS-507	FD-503	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
108	-	-	-	-	LS-507	FD-503	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
109	-	-	-	LS-507	LS-507	FD-503	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
110	-	-	-	LS-507	LS-507	FD-503	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
111	-	-	-	LS-507	LS-507	FD-503	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
112	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	FD-503	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
113	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	FD-503	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
114	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	FD-503	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
115	-	-	-	PB-503	LS-507	FD-503	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
116	-	-	-	PB-503	LS-507	FD-503	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
117	-	-	-	PB-503	LS-507	FD-503	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
118	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	FD-503	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
119	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	FD-503	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
120	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	FD-503	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
121	-	-	-	-	SD-506, SD-513 <sup>*3</sup>	FD-503	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
122	-	-	-	-	SD-506, SD-513 <sup>*3</sup>	FD-503	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
123	-	-	-	-	SD-506, SD-513 <sup>*3</sup>	FD-503	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
124	-	-	-	PB-503	SD-506, SD-513 <sup>*3</sup>	FD-503	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body

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#	Op.10	Op.9	Op.8	Op.7	Op.6	Op.5	Op.4	Op.3	Op.2	Op.1	
125	-	-	-	PB-503	SD-506, SD-513 <sup>3</sup>	FD-503	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
126	-	-	-	PB-503	SD-506, SD-513 <sup>3</sup>	FD-503	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
127	-	-	FS-541 <sup>4</sup> , OT-512	PB-503	SD-506, SD-513 <sup>3</sup>	FD-503	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
128	-	-	FS-541 <sup>4</sup> , OT-512	PB-503	SD-506, SD-513 <sup>3</sup>	FD-503	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
129	-	-	FS-541 <sup>4</sup> , OT-512	PB-503	SD-506, SD-513 <sup>3</sup>	FD-503	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
130	-	-	-	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	FD-503	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
131	-	-	-	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	FD-503	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
132	-	-	-	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	FD-503	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
133	-	-	-	-	PB-503	FD-503	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
134	-	-	-	-	PB-503	FD-503	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
135	-	-	-	-	PB-503	FD-503	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
136	-	-	-	FS-541 <sup>4</sup> , OT-512	PB-503	FD-503	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
137	-	-	-	FS-541 <sup>4</sup> , OT-512	PB-503	FD-503	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
138	-	-	-	FS-541 <sup>4</sup> , OT-512	PB-503	FD-503	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
139	-	-	-	-	FS-541 <sup>4</sup> , OT-512	FD-503	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
140	-	-	-	-	FS-541 <sup>4</sup> , OT-512	FD-503	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
141	-	-	-	-	FS-541 <sup>4</sup> , OT-512	FD-503	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
142	-	-	-	-	-	LS-507	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
143	-	-	-	-	-	LS-507	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
144	-	-	-	-	-	LS-507	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
145	-	-	-	-	LS-507	LS-507	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
146	-	-	-	-	LS-507	LS-507	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
147	-	-	-	-	LS-507	LS-507	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
148	-	-	-	SD-506, SD-513 <sup>3</sup>	LS-507	LS-507	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
149	-	-	-	SD-506, SD-513 <sup>3</sup>	LS-507	LS-507	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body

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### System Configuration — AccurioPress C14000/C12000

#	Op.10	Op.9	Op.8	Op.7	Op.6	Op.5	Op.4	Op.3	Op.2	Op.1	
150	-	-	-	SD-506, SD-513 <sup>3</sup>	LS-507	LS-507	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
151	-	-	-	PB-503	LS-507	LS-507	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
152	-	-	-	PB-503	LS-507	LS-507	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
153	-	-	-	PB-503	LS-507	LS-507	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
154	-	-	-	FS-541 <sup>4</sup> , OT-512	LS-507	LS-507	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
155	-	-	-	FS-541 <sup>4</sup> , OT-512	LS-507	LS-507	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
156	-	-	-	FS-541 <sup>4</sup> , OT-512	LS-507	LS-507	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
157	-	-	MK-761	OT-512	LS-507	LS-507	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
158	-	-	MK-761	OT-512	LS-507	LS-507	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
159	-	-	MK-761	OT-512	LS-507	LS-507	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
160	-	-	-	-	SD-506, SD-513 <sup>3</sup>	LS-507	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
161	-	-	-	-	SD-506, SD-513 <sup>3</sup>	LS-507	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
162	-	-	-	-	SD-506, SD-513 <sup>3</sup>	LS-507	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
163	-	-	-	PB-503	SD-506, SD-513 <sup>3</sup>	LS-507	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
164	-	-	-	PB-503	SD-506, SD-513 <sup>3</sup>	LS-507	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
165	-	-	-	PB-503	SD-506, SD-513 <sup>3</sup>	LS-507	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
166	-	-	-	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	LS-507	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
167	-	-	-	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	LS-507	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
168	-	-	-	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	LS-507	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
169	-	-	-	-	PB-503	LS-507	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
170	-	-	-	-	PB-503	LS-507	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
171	-	-	-	-	PB-503	LS-507	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
172	-	-	-	FS-541 <sup>4</sup> , OT-512	PB-503	LS-507	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
173	-	-	-	FS-541 <sup>4</sup> , OT-512	PB-503	LS-507	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
174	-	-	-	FS-541 <sup>4</sup> , OT-512	PB-503	LS-507	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body

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**System Configuration** — AccurioPress C14000/C12000

#	Op.10	Op.9	Op.8	Op.7	Op.6	Op.5	Op.4	Op.3	Op.2	Op.1	
175	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
176	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
177	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
178	-	-	-	MK-761	OT-512	LS-507	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
179	-	-	-	MK-761	OT-512	LS-507	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
180	-	-	-	MK-761	OT-512	LS-507	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
181	-	-	-	-	-	SD-506, SD-513 <sup>*3</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
182	-	-	-	-	-	SD-506, SD-513 <sup>*3</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
183	-	-	-	-	-	SD-506, SD-513 <sup>*3</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
184	-	-	-	-	PB-503	SD-506, SD-513 <sup>*3</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
185	-	-	-	-	PB-503	SD-506, SD-513 <sup>*3</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
186	-	-	-	-	PB-503	SD-506, SD-513 <sup>*3</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
187	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	SD-506, SD-513 <sup>*3</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
188	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	SD-506, SD-513 <sup>*3</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
189	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	SD-506, SD-513 <sup>*3</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
190	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
191	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
192	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
193	-	-	-	-	-	PB-503	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
194	-	-	-	-	-	PB-503	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
195	-	-	-	-	-	PB-503	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
196	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
197	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
198	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body

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### System Configuration — AccurioPress C14000/C12000

#	Op.10	Op.9	Op.8	Op.7	Op.6	Op.5	Op.4	Op.3	Op.2	Op.1	
199	-	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
200	-	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
201	-	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
202	-	-	-	-	MK-761	OT-512	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
203	-	-	-	-	MK-761	OT-512	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
204	-	-	-	-	MK-761	OT-512	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
205	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	GBC PUNCH G2 <sup>*8</sup>	-	-	-	RU-518m <sup>*1</sup>	Main body
206	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	GBC PUNCH G2 <sup>*8</sup>	RU-510	-	IQ-501	RU-518m <sup>*1</sup>	Main body
207	-	-	-	-	FS-541 <sup>*4</sup> , OT-512	GBC PUNCH G2 <sup>*8</sup>	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
208	-	-	-	FS-541 <sup>*4</sup> , OT-512	FD-503	GBC PUNCH G2 <sup>*8</sup>	-	-	-	RU-518m <sup>*1</sup>	Main body
209	-	-	-	FS-541 <sup>*4</sup> , OT-512	FD-503	GBC PUNCH G2 <sup>*8</sup>	RU-510	-	IQ-501	RU-518m <sup>*1</sup>	Main body
210	-	-	-	FS-541 <sup>*4</sup> , OT-512	FD-503	GBC PUNCH G2 <sup>*8</sup>	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
211	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	FD-503	RU-518m <sup>*7</sup>	GBC PUNCH G2 <sup>*8</sup>	-	-	-	RU-518m <sup>*1</sup>	Main body
212	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	FD-503	RU-518m <sup>*7</sup>	GBC PUNCH G2 <sup>*8</sup>	RU-510	-	IQ-501	RU-518m <sup>*1</sup>	Main body
213	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	FD-503	RU-518m <sup>*7</sup>	GBC PUNCH G2 <sup>*8</sup>	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
214	-	-	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	GBC PUNCH G2 <sup>*8</sup>	-	-	-	RU-518m <sup>*1</sup>	Main body
215	-	-	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	GBC PUNCH G2 <sup>*8</sup>	RU-510	-	IQ-501	RU-518m <sup>*1</sup>	Main body
216	-	-	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	GBC PUNCH G2 <sup>*8</sup>	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
217	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	GBC PUNCH G2 <sup>*8</sup>	-	-	-	RU-518m <sup>*1</sup>	Main body
218	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	GBC PUNCH G2 <sup>*8</sup>	RU-510	-	IQ-501	RU-518m <sup>*1</sup>	Main body
219	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	GBC PUNCH G2 <sup>*8</sup>	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
220	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	GBC PUNCH G2 <sup>*8</sup>	-	-	-	RU-518m <sup>*1</sup>	Main body
221	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	GBC PUNCH G2 <sup>*8</sup>	RU-510	-	IQ-501	RU-518m <sup>*1</sup>	Main body

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#	Op.10	Op.9	Op.8	Op.7	Op.6	Op.5	Op.4	Op.3	Op.2	Op.1	
222	-	-	-	SD-506, SD-513 <sup>3</sup>	LS-507	GBC PUNCH G2 <sup>18</sup>	-	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
223	-	-	-	PB-503	LS-507	GBC PUNCH G2 <sup>18</sup>	-	-	-	RU-518m <sup>1</sup>	Main body
224	-	-	-	PB-503	LS-507	GBC PUNCH G2 <sup>18</sup>	RU-510	-	IQ-501	RU-518m <sup>1</sup>	Main body
225	-	-	-	PB-503	LS-507	GBC PUNCH G2 <sup>18</sup>	-	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
226	-	-	-	-	PB-503	GBC PUNCH G2 <sup>18</sup>	-	-	-	RU-518m <sup>1</sup>	Main body
227	-	-	-	-	PB-503	GBC PUNCH G2 <sup>18</sup>	RU-510	-	IQ-501	RU-518m <sup>1</sup>	Main body
228	-	-	-	-	PB-503	GBC PUNCH G2 <sup>18</sup>	-	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
229	-	-	-	FS-541 <sup>4</sup> , OT-512	PB-503	GBC PUNCH G2 <sup>18</sup>	-	-	-	RU-518m <sup>1</sup>	Main body
230	-	-	-	FS-541 <sup>4</sup> , OT-512	PB-503	GBC PUNCH G2 <sup>18</sup>	RU-510	-	IQ-501	RU-518m <sup>1</sup>	Main body
231	-	-	-	FS-541 <sup>4</sup> , OT-512	PB-503	GBC PUNCH G2 <sup>18</sup>	-	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
232	-	-	-	-	FS-541 <sup>4</sup> , OT-512	GBC PUNCH G2 <sup>18</sup>	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
233	-	-	-	-	FS-541 <sup>4</sup> , OT-512	GBC PUNCH G2 <sup>18</sup>	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
234	-	-	-	-	FS-541 <sup>4</sup> , OT-512	GBC PUNCH G2 <sup>18</sup>	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
235	-	-	-	FS-541 <sup>4</sup> , OT-512	FD-503	GBC PUNCH G2 <sup>18</sup>	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
236	-	-	-	FS-541 <sup>4</sup> , OT-512	FD-503	GBC PUNCH G2 <sup>18</sup>	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
237	-	-	-	FS-541 <sup>4</sup> , OT-512	FD-503	GBC PUNCH G2 <sup>18</sup>	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
238	-	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	FD-503	RU-518m <sup>7</sup>	GBC PUNCH G2 <sup>18</sup>	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
239	-	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	FD-503	RU-518m <sup>7</sup>	GBC PUNCH G2 <sup>18</sup>	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
240	-	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	FD-503	RU-518m <sup>7</sup>	GBC PUNCH G2 <sup>18</sup>	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
241	-	-	-	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	GBC PUNCH G2 <sup>18</sup>	TU-510 <sup>6</sup>	-	-	RU-518m <sup>1</sup>	Main body
242	-	-	-	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	GBC PUNCH G2 <sup>18</sup>	TU-510 <sup>6</sup>	-	IQ-501	RU-518m <sup>1</sup>	Main body
243	-	-	-	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	GBC PUNCH G2 <sup>18</sup>	TU-510 <sup>6</sup>	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body

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### System Configuration — AccurioPress C14000/C12000

#	Op.10	Op.9	Op.8	Op.7	Op.6	Op.5	Op.4	Op.3	Op.2	Op.1	
244	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
245	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
246	-	-	-	FS-541 <sup>*4</sup> , OT-512	LS-507	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
247	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
248	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
249	-	-	-	SD-506, SD-513 <sup>*3</sup>	LS-507	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
250	-	-	-	PB-503	LS-507	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
251	-	-	-	PB-503	LS-507	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
252	-	-	-	PB-503	LS-507	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
253	-	-	-	-	PB-503	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
254	-	-	-	-	PB-503	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
255	-	-	-	-	PB-503	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
256	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
257	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
258	-	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
325	-	-	-	FS-541 <sup>*4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	-	-	-	RU-518m <sup>*1</sup>	Main body
326	-	-	-	FS-541 <sup>*4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	RU-510	-	IQ-501	RU-518m <sup>*1</sup>	Main body
327	-	-	-	FS-541 <sup>*4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
328	-	FS-541 <sup>*4</sup> , OT-512	FD-503	RU-518m <sup>*7</sup>	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	-	-	-	RU-518m <sup>*1</sup>	Main body
329	-	FS-541 <sup>*4</sup> , OT-512	FD-503	RU-518m <sup>*7</sup>	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	RU-510	-	IQ-501	RU-518m <sup>*1</sup>	Main body
330	-	FS-541 <sup>*4</sup> , OT-512	FD-503	RU-518m <sup>*7</sup>	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
331	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	FD-503	RU-518m <sup>*7</sup>	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	-	-	-	RU-518m <sup>*1</sup>	Main body

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**System Configuration** — AccurioPress C14000/C12000

#	Op.10	Op.9	Op.8	Op.7	Op.6	Op.5	Op.4	Op.3	Op.2	Op.1	
332	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	FD-503	RU-518m <sup>7</sup>	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	RU-510	-	IQ-501	RU-518m <sup>1</sup>	Main body
333	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	FD-503	RU-518m <sup>7</sup>	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	-	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
334	-	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	-	-	-	RU-518m <sup>1</sup>	Main body
335	-	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	RU-510	-	IQ-501	RU-518m <sup>1</sup>	Main body
336	-	FS-541 <sup>4</sup> , OT-512	SD-506, SD-513 <sup>3</sup>	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	-	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
337	-	FS-541 <sup>4</sup> , OT-512	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	-	-	-	RU-518m <sup>1</sup>	Main body
338	-	FS-541 <sup>4</sup> , OT-512	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	RU-510	-	IQ-501	RU-518m <sup>1</sup>	Main body
339	-	FS-541 <sup>4</sup> , OT-512	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	-	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
340	-	SD-506, SD-513 <sup>3</sup>	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	-	-	-	RU-518m <sup>1</sup>	Main body
341	-	SD-506, SD-513 <sup>3</sup>	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	RU-510	-	IQ-501	RU-518m <sup>1</sup>	Main body
342	-	SD-506, SD-513 <sup>3</sup>	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	-	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
343	-	PB-503	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	-	-	-	RU-518m <sup>1</sup>	Main body
344	-	PB-503	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	RU-510	-	IQ-501	RU-518m <sup>1</sup>	Main body
345	-	PB-503	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	-	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
346	-	-	-	PB-503	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	-	-	-	RU-518m <sup>1</sup>	Main body
347	-	-	-	PB-503	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	RU-510	-	IQ-501	RU-518m <sup>1</sup>	Main body
348	-	-	-	PB-503	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	-	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
349	-	-	FS-541 <sup>4</sup> , OT-512	PB-503	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	-	-	-	RU-518m <sup>1</sup>	Main body
350	-	-	FS-541 <sup>4</sup> , OT-512	PB-503	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	RU-510	-	IQ-501	RU-518m <sup>1</sup>	Main body
351	-	-	FS-541 <sup>4</sup> , OT-512	PB-503	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	-	RU-702	IQ-501 <sup>2</sup>	RU-518m <sup>1</sup>	Main body
352	FS-541 <sup>4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	RU-518m	SD-506, SD-513 <sup>3</sup>	FD-503	RU-510	-	-	RU-518m <sup>1</sup>	Main body
353	FS-541 <sup>4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>8</sup>	RU-518m	SD-506, SD-513 <sup>3</sup>	FD-503	-	-	IQ-501	RU-518m <sup>1</sup>	Main body

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### System Configuration — AccurioPress C14000/C12000

#	Op.10	Op.9	Op.8	Op.7	Op.6	Op.5	Op.4	Op.3	Op.2	Op.1	
354	FS-541 <sup>*4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	RU-518m	SD-506, SD-513 <sup>*3</sup>	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
355	FS-541 <sup>*4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	RU-518m	LS-507	FD-503	RU-510	-	-	RU-518m <sup>*1</sup>	Main body
356	FS-541 <sup>*4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	RU-518m	LS-507	FD-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
357	FS-541 <sup>*4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	RU-518m	LS-507	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
358	-	-	-	FS-541 <sup>*4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
359	-	-	-	FS-541 <sup>*4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
360	-	-	-	FS-541 <sup>*4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
361	-	FS-541 <sup>*4</sup> , OT-512	FD-503	RU-518m <sup>*7</sup>	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
362	-	FS-541 <sup>*4</sup> , OT-512	FD-503	RU-518m <sup>*7</sup>	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
363	-	FS-541 <sup>*4</sup> , OT-512	FD-503	RU-518m <sup>*7</sup>	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
364	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	FD-503	RU-518m <sup>*7</sup>	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
365	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	FD-503	RU-518m <sup>*7</sup>	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
366	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	FD-503	RU-518m <sup>*7</sup>	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
367	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
368	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
369	-	FS-541 <sup>*4</sup> , OT-512	SD-506, SD-513 <sup>*3</sup>	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
370	-	FS-541 <sup>*4</sup> , OT-512	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
371	-	FS-541 <sup>*4</sup> , OT-512	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
372	-	FS-541 <sup>*4</sup> , OT-512	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
373	-	SD-506, SD-513 <sup>*3</sup>	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
374	-	SD-506, SD-513 <sup>*3</sup>	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
375	-	SD-506, SD-513 <sup>*3</sup>	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body

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System Configuration — AccurioPress C14000/C12000

#	Op.10	Op.9	Op.8	Op.7	Op.6	Op.5	Op.4	Op.3	Op.2	Op.1	
376	-	PB-503	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
377	-	PB-503	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
378	-	PB-503	LS-507	RU-518m	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
379	-	-	-	PB-503	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
380	-	-	-	PB-503	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
381	-	-	-	PB-503	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
382	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
383	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
384	-	-	FS-541 <sup>*4</sup> , OT-512	PB-503	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
385	FS-541 <sup>*4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	RU-518m	SD-506, SD-513 <sup>*3</sup>	FD-503	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
386	FS-541 <sup>*4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	RU-518m	SD-506, SD-513 <sup>*3</sup>	FD-503	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
387	FS-541 <sup>*4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	RU-518m	SD-506, SD-513 <sup>*3</sup>	FD-503	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
388	FS-541 <sup>*4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	RU-518m	LS-507	FD-503	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
389	FS-541 <sup>*4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	RU-518m	LS-507	FD-503	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
390	FS-541 <sup>*4</sup> , OT-512	GBC WIRE BINDER G1	GBC PUNCH G2 <sup>*8</sup>	RU-518m	LS-507	FD-503	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
391	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	FD-503	RU-510	-	-	RU-518m <sup>*1</sup>	Main body
392	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	FD-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
393	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
394	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	LS-507	FD-503	RU-510	-	-	RU-518m <sup>*1</sup>	Main body
395	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	LS-507	FD-503	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
396	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	LS-507	FD-503	RU-510	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
397	-	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	-	-	-	RU-518m <sup>*1</sup>	Main body

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### System Configuration – AccurioPress C14000/C12000

#	Op.10	Op.9	Op.8	Op.7	Op.6	Op.5	Op.4	Op.3	Op.2	Op.1	
398	-	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
399	-	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
400	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	LS-507	-	-	-	RU-518m <sup>*1</sup>	Main body
401	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	LS-507	-	-	IQ-501	RU-518m <sup>*1</sup>	Main body
402	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	LS-507	-	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
403	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	FD-503	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
404	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	FD-503	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
405	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	FD-503	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
406	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	LS-507	FD-503	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
407	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	LS-507	FD-503	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
408	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	LS-507	FD-503	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
409	-	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
410	-	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
411	-	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body
412	-	-	-	3rd party option	LS-507 <sup>*9</sup>	LS-507	TU-510 <sup>*6</sup>	-	-	RU-518m <sup>*1</sup>	Main body
413	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	LS-507	TU-510 <sup>*6</sup>	-	IQ-501	RU-518m <sup>*1</sup>	Main body
414	-	-	-	3rd party option <sup>*10</sup>	LS-507 <sup>*9</sup>	LS-507	TU-510 <sup>*6</sup>	RU-702	IQ-501 <sup>*2</sup>	RU-518m <sup>*1</sup>	Main body

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- \*1: The HM-103 and MK-761 can be connected arbitrarily to the RU-518m. However, when you connect the TU-510 in the immediate downstream of the RU-518m, the MK-761 can be connected to only either the RU-518m or the TU-510.
- \*2: Installation of the UK-301 is required when you connect the RU-702.
- \*3: The FD-504, TU-503, or CR-101 can be connected arbitrarily to the SD-513. However, the TU-503 and the CR-101 cannot be connected when the TU-510 is connected.
- \*4: The SD-510, PK-525, or PI-502 + MK732 can be connected arbitrarily to the FS-541. However, the SD-510 cannot be connected when the SD-506 or SD-513 is connected. The PI-502 + MK-732 cannot be connected when the FD-503 is connected.
- \*5: Connection of the RU-510 is required, only when the PI-502 is connected to the FS-541. Otherwise, connection of the RU-510 is not required.
- \*6: The CR-102, CR-103, TU-504, PE-101, PE-102, MK-764, MK-765, JS-507, or MK-761 can be connected arbitrarily to the TU-510. However, there are the following restrictions.
  - When you connect the TU-510 in the immediate downstream of the RU-518m, the MK-761 can be connected to only either one of the RU-518m or the TU-510.
  - The following table shows the combinations of the CR-102, CR-103, TU-504, PE-101, and PE-102.

#	Slot 3 of the TU-510	Slot 2 of the TU-510
1	-	-
2	CR-103	-
3	TU-504	-
4	-	CR-102
5	CR-103	CR-102
6	TU-504	CR-102
7	PE-101	-
8	-	PE-102
9	PE-101	PE-102

- \*7: When you connect the FD-503 in the immediate downstream of the RU-518m, the RU-518m exit tray cannot be connected.
- \*8: When the GBC PUNCH G2 is connected, two MK-737 devices must be installed.
- \*9: The MK-737 must be installed when the 3rd party option is connected.
- \*10: 3rd party device include Plockmatic SD-350/500, PSQ160, PSQ224

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### System Configuration — AccurioPress C14000/C12000

#	Main body	Op.1	Op.2	Op.3	Op.4	Op.5	Remark		
							IQ-501	UK-301 + RU-702	PF-713
1	Main body	IC-610	-	-	-	-	None	None	None
2	Main body	IC-610	EK-612	-	-	-	None	None	None
3	Main body	IC-610	-	-	VI-514 <sup>*1</sup>	-	Connected	None	None
4	Main body	IC-610	EK-612	-	VI-514 <sup>*1</sup>	-	Connected	None	None
5	Main body	IC-610	-	VI-515 <sup>*2</sup>	VI-514 <sup>*1</sup>	-	Connected	Connected	None
6	Main body	IC-610	EK-612	VI-515 <sup>*2</sup>	VI-514 <sup>*1</sup>	-	Connected	Connected	None
7	Main body	IC-610	-	-	-	UK-112 <sup>*4</sup>	None	None	Connected
8	Main body	IC-610	EK-612	-	-	UK-112 <sup>*4</sup>	None	None	Connected
9	Main body	IC-610	-	-	VI-514 <sup>*1</sup>	UK-112 <sup>*4</sup>	Connected	None	Connected
10	Main body	IC-610	EK-612	-	VI-514 <sup>*1</sup>	UK-112 <sup>*4</sup>	Connected	None	Connected
11	Main body	IC-610	-	VI-515 <sup>*2</sup>	VI-514 <sup>*1</sup>	UK-112 <sup>*4</sup>	Connected	Connected	Connected
12	Main body	IC-610	EK-612	VI-515 <sup>*2</sup>	VI-514 <sup>*1</sup>	UK-112 <sup>*4</sup>	Connected	Connected	Connected
13	Main body	IC-318/IC-319	-	VI-515 <sup>*3</sup>	-	-	None	None	None
14	Main body	IC-318/IC-319	-	VI-515 <sup>*3</sup>	VI-514 <sup>*1</sup>	-	Connected	Connected/ None	None
15	Main body	IC-318/IC-319	-	VI-515 <sup>*3</sup>	-	UK-112 <sup>*4</sup>	None	None	Connected
16	Main body	IC-318/IC-319	-	VI-515 <sup>*3</sup>	VI-514 <sup>*1</sup>	UK-112 <sup>*4</sup>	Connected	Connected/ None	Connected
17	Main body	IC-316	UK-117	VI-515 <sup>*3</sup>	-	-	None	None	None
18	Main body	IC-316	UK-117	VI-515 <sup>*3</sup>	VI-514 <sup>*1</sup>	-	Connected	Connected/ None	None
19	Main body	IC-316	UK-117	VI-515 <sup>*3</sup>	-	UK-112 <sup>*4</sup>	None	None	Connected
20	Main body	IC-316	UK-117	VI-515 <sup>*3</sup>	VI-514 <sup>*1</sup>	UK-112 <sup>*4</sup>	Connected	Connected/ None	Connected


\*1: Installation of the VI-514 is required when you connect the IQ-501

\*2: Installation of the VI-515 is required when you connect the IC-610 and the UK-301

\*3: Installation of the VI-515 is required when you connect the IC-318, IC-319, or IC-316

\*4: Installation of the UK-112 is required when you connect the PF-713

**Paper Feed Options** — AccurioPress C14000/C12000

<b>PF-712 — Paper Feed Unit (Option)</b>	
Product Name	PF-712
	
Type	Paper feed unit - vacuum feed
Capacity	4,630 (Trays 1 & 2 – 1,390 sheets, Tray 3 – 1,850)
Paper Weight	52 – 450 gsm 351 – 450 gsm – Only the 1st tandem lower tray is guaranteed.
Media Size	SRA3, A3, B4, ISOB4, SRA4, SRA4S, A4, A4S, B5, ISOB5, B5S, ISOB5S, A5, A5S, B6S, ISOB6S, A6S, 13" x 19", 12" x 18", 11" x 17", 9" x 11", 8.5" x 14", 8.5" x 11", 8" x 11"S, 5.5" x 8.5", 5.5" x 8.5S, 8" x 13", 8K, 16K, 16KS Tab paper (A4, 8.5" x 11") Min.: 3.94" x 5.5" (100 x 139.7 mm) (1st tandem only, 2nd or 3rd tandem is 5.5" x 5.5" [139.7 x 139.7 mm]) Max.: 13" x 19.2" (330.2 x 487.7 mm)
Media Type	Plain, Fine, Color Specific, Coated, Envelope (Simplex and Face Up only) Tab Paper (Simplex only)
<b>Other Specifications</b>	
Dimension (WxDxH)	39.21" x 30.39" x 40.87" (996 x 772 x 1038 mm)
Weight	Approximately 463 lb (210 kg)
Power Source	Requires own electrical outlet (5-15R)
Power Consumption	Less than 700 W

## Specification & Installation Guide

AccurioPress C14000/C12000

### Paper Feed Options — AccurioPress C14000/C12000

#### PF-713 — Paper Feed Unit (Option)

Product Name PF-713



Type	Paper feed unit - vacuum feed
Capacity	4,630 (Trays 1 & 2 – 1,390 sheets, Tray 3 – 1,850)
Paper Weight	52 – 450 gsm 351 – 450 gsm – Only the 1st tandem lower tray is guaranteed.
Media Size	SRA3, A3, B4, ISOB4, SRA4, SRA4S, A4, A4S, B5, ISOB5, B5S, ISOB5S, A5, A5S, B6S, ISOB6S, A6S, 13" x 19", 12" x 18", 11" x 17", 9" x 11", 8.5" x 14", 8.5" x 11", 8" x 11"S, 5.5" x 8.5", 5.5" x 8.5S, 8" x 13", 8K, 16K, 16KS Tab paper (A4, 8.5" x 11") Min.: 3.94" x 5.5" (100 x 139.7 mm) (1st tandem only, 2nd or 3rd tandem is 5.5" x 5.5" [139.7 x 139.7 mm]) Max.: 13" x 19.2" (330.2 x 487.7 mm)
Media Type	Plain, Fine, Color Specific, Coated, Envelope Tab Paper (Simplex only)

*Continued*

**Paper Feed Options** — AccurioPress C14000/C12000

<b>PF-713 — Paper Feed Unit</b> (Option)	
<b>Document Feeder</b>	
Tray Capacity	300 sheets
Original Weight Simplex	35 – 210 gsm
Original Weight Duplex	50 – 210 gsm 50 – 128 gsm for mixed original mode
Maximum Original Size	A3 or 11" x 17" (Custom paper: Maximum 297 mm x 431.8 mm)
Scan Speed (8.5" x 11")	Scan Resolution 200 dpi (color & monochrome; excluding compact PDFs) Simplex 140 ipm; Duplex 280 ipm Scan Resolution 300 dpi (color & monochrome) Simplex 120 ipm; Duplex 240 ipm Scan Resolution 400 dpi (color & monochrome) Simplex 100 ipm; Duplex 200 ipm Copy Resolution 600 dpi (color / monochrome) Simplex 75 ipm / 80 ipm; Duplex 150 ipm / 160 ipm
Maximum Scan Resolution	600 x 600 dpi; 256 gradations
Magnification	25 - 400%, in 0.1% steps
Scan Modes	TWAIN scan; Scan-to-HDD; Scan-to-FTP; Scan-to-SMB; Scan-to-Email; Scan-to-USB
Scan Formats	PDF, TIFF, JPEG
<b>Other Specifications</b>	
Dimension (WxDxH)	39.21" x 30.39" x 48.35" (996 x 772 x 1228 mm)
Weight	Approximately 551.2 lb (250 kg)
Power Source	Requires own electrical outlet (5-15R)
Power Consumption	Less than 700 W

## Specification & Installation Guide

AccurioPress C14000/C12000

### Paper Feed Options — AccurioPress C14000/C12000

#### PF-812 — Long Sheet Paper Feed Unit (Option)

Product Name

PF-812



Type

Long sheet paper feed unit - vacuum feed

Capacity

3,700 sheets (80 gsm); 2,300 (128 gsm)

Upper, Middle Trays	Length of 8.27" - 19.2" (210 - 487.7 mm; 80 gsm): 1,080 sheets Length of 19.2" - 35.4" (487.8 - 900 mm; 128 gsm): 750 sheets
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Lower Tray	Length of 8.27" - 19.2" (210 - 487.7 mm; 80 gsm): 1,540 sheets Length of 19.2" - 35.4" (487.8 - 900 mm; 128 gsm): 800 sheets Envelopes: 100 – Only the 1st tandem lower tray is guaranteed.
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Paper Weight

Length of 8.27" - 19.2" (210 - 487.7 mm): 52 - 450 gsm

\* 351 - 450 gsm - Only the 1st tandem lower tray is guaranteed.

Length of 19.2" - 35.4" (487.8 - 900 mm): 128 - 300 gsm

Envelopes: 70 - 100 gsm

Media Size

SRA3, A3, B4, ISOB4, SRA4, SRA4S, A4, A4S, 13" x 19", 12" x 18", 11" x 17", 9" x 11", 8.5" x 14", 8.5" x 11", 8.5" x 11"S, 8K

Tab paper (A4, 8.5" x 11")

\* For tab paper, attach the side auxiliary guide; the tab side is the trailing edge.

Envelopes - flap open; feed envelope from opposite side of the flap

Min.: 8.27" x 8.27" (210 x 210 mm)

Max.: 9.65" x 14.76" (245 x 375 mm)

Min.: 8.27" x 8.27" (210 x 210 mm)

(Minimum 11" x 16.54" [279.4 x 420 mm] for paper weight of 351 - 450 gsm)

Max.: 13" x 35.4" (330.2 x 900 mm) (351 - 450 gsm)

Media Type

Plain, Fine, Color Specific, Coated (Gloss/Matte),

Textured (only 1st tandem lower tray; paper width of 250 mm or more guaranteed)

Envelopes

Tab Paper (Simplex only)

*Continued*



**Paper Feed Options** — AccurioPress C14000/C12000

**PF-812 — Long Sheet Paper Feed Unit** (Option)

**Other Specifications**

Dimension (WxDxH)	56.06" x 30.39" x 40.87" (1424 x 772 x 1038 mm)
Weight	Approximately 714.30 lb (324 kg)
Power Source	Requires own electrical outlet (5-15R)
Power Consumption	Less than 1250 W (with the HT-506) Less than 650 W (without the HT-506)

## Specification & Installation Guide

AccurioPress C14000/C12000

### Paper Feed Options — AccurioPress C14000/C12000

#### HT-506 — Heating Unit for PF-712 and PF-713 (Option)

Product Name	HT-506
Type	Heating unit for Paper feed units Includes 3 heater for each tray
Compatibility	PF-712 / PF-713 / PF-812
Dimension (WxDxH)	Dehumidifier fan heater unit and supply/exhaust air duct 11.5" x 13.2" x 6.9" (293 x 336 x 176 mm) Power source unit 8.35" x 4.17" x 3.03" (212 x 106 x 77 mm)
Weight	Approximately 13.2 lb (6 kg)
Power Source	Power supplied from connected device.
Power Consumption	384 W or less

#### UK-112 Upgrade Kit (Option)

Product Name	UK-112
Required for	Required when PF-713 is combined with Fiery and Creo Image Controllers (IC-318, IC-319 or IC-316)
Memory	2 TB (1 TB x 2)

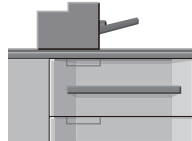
#### FA-505 Feed Adjuster (Option)

Product Name	FA-505
Required for	PF-712, PF-713 or PF-812 when PF-712 is 2nd or 3rd PF, or PF-812 is 2nd PF In case of 3x PF units, 2x FA-505s are required.
Purpose	Bridge for additional Paper Feed Units

**Paper Feed Options** — AccurioPress C14000/C12000

**MB-511 — Bypass Paper Feed Unit** (Option)

Products Name MB-511



Type Multi bypass paper feed unit

Compatibility PF-712 / PF-812

Media Size SRA3, A3, B4, ISOB4, SRA4, SRA4S, A4, A4S, B5, ISOB5, B5S, ISOB5S, A5, A5S, B6S, ISOB6S, A6S 13 x 19, 12 x 18, 11 x 17, 9 x 11, 8.5 x 14, 8.5 x 11, 8.5 x 11S, 5.5 x 8.5S, 8 x 13, 8K, 16K, 16KS

Tab paper (A4, 8.5" x 11")

Min.: 3.94" x 5.83" (100 x 148 mm)

Max.: 13" x 19.2" (330 x 487 mm)

Length of 51.1" (1300 mm) possible with MK-760

9.84" (250 mm) is minimum paper width for long sheets

Media Type Plain, Fine, Color Specific, Coated, Envelope

Media Weight 52 – 300 gsm

Tray Capacity 250 sheets

**Other Specifications**

Dimension (WxDxH) 22.52" x 25.02" x 13.6" (572 x 635.4 x 345.2 mm)

Weight Approximately 43 lb (19.5 kg)

Power Source From PFU

Power Consumption Less than 200 W

## Specification & Installation Guide

AccurioPress C14000/C12000

### Paper Feed Options — AccurioPress C14000/C12000

<b>MK-760 — Banner Tray</b> (Option)	
Product Name	MK-760
Type	Banner feed tray unit
Compatibility	MB-511
Function	Banner printing
Input Capacity	Coated paper: 1 sheet Others: 10 sheets
Paper Weights	128 gsm to 300 gsm
Media Size	Min.: 3.94" x 5.83" (100 x 148 mm) Max.: 13" x 51.1" (330.2 mm x 1,300 mm)
<b>Other Specifications</b>	
Dimension (WxDxH)	When tray is stored: 17" x 14.5" x 7.9" (432 x 368 x 200 mm) When tray is extended: 23" x 14.5" x 12.2" (583 x 368 x 309 mm)
Weight	Dehumidifier fan heater unit: 1.98 lb (0.9 kg)

**Accessories** — AccurioPress C14000/C12000

**WT-518 — Working Table** (Option)

Product Name	WT-518
Description	Working table

**EF-106 — Envelope Fuser** (Option)

Product Name	EF-106
Description	Envelope fuser
Feeding Modes	Only simplex and restricted to face-up output
Original Feed Tray	The lower tray of the PF-712 or PF-713 (only for the 1st PF)
Paper Feed Tray Capacity	100 envelopes
Options that can be used with EF-106	RU-518m, RU-702, RU-510, FD-503, LS-507, SD-506, PB-503, SD-513, IQ-501, GBC (for SD-513 feed is available but not guaranteed ) When you connect 4 or more options, feed is available but not guaranteed. (Example: RU-518m + SD-513 + PB-503 + FS-541 is not guaranteed.)
Options and modes that are available for paper exit	Main tray exit: OT-512, FS-541 (Offset is unavailable) Sub tray exit: FS-541, RU-518m, LS-507, SD-506, PB-503, SD-513 (for SD-513 feed is available but not guaranteed )
Exit Tray Capacity	100 envelopes for Main tray of FS-541 and OT-512
Envelope Weight	70 – 100 gsm
Envelope Size Max.	9.65" x 14.76" (245 – 375 mm)
Envelope Size Min.	3.94" x 5.83" (100 – 148 mm)

**Other Specifications**

Dimension (WxDxH)	11.25" x 30.88" x 15.09" (285.8 x 784.3 x 383.8 mm)
Weight	88.18 lb (40 kg)
Power Source	From main body

## Specification & Installation Guide

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AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### CU-104 — Cleaning Unit (Option for EF-106)

Product Name	CU-104
Type	Cleaning unit for EF-106
Function	Remove substances that adhere to the fusing belt of the EF-106
Dimension (WxDxH)	5.61" x 24.65" x 14.60" (142.4 x 626 x 370.8 mm)
Weight	12.13 lb (5.5 kg)
Power Source	From main body

Accessories — AccurioPress C14000/C12000

<b>RU-518m — Relay Unit</b> (Required)	
Product Name	RU-518m
	
Type	Relay conveyance unit with paper decurling functionality and banner output tray
Modes	Bypass mode, Reverse exit mode, Paper exit tray mode, De-curler mode, Humidification conveyance (option)
Media Size	SRA3, A3, B4, ISOB4, SRA4, SRA4S, A4, A4S, B5, ISOB5, B5S, ISOB5S, A5, A5S, B6S, ISOB6S, A6S 13" x 19", 12" x 18", 11" x 17", 9" x 11", 8.5" x 14", 8.5" x 11", 8.5" x 11"S, 5.5" x 8.5", 5.5" x 8.5"S, 8.5" x 13", 8.25" x 13", 8.125" x 13.25", 8" x 13", 7.25" x 10.5", 7.25" x 10.5"S, 8K, 16K, 16KS Tab paper (A4, 8.5" x 11")
Media Type	Same as main body
<b>Bypass / Paper Exit Tray</b>	
Media Size	Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13" x 51.1" (330.2 x 1300 mm)
Media Weight	52 - 450 gsm
<b>De-Curler</b>	
Media Size	Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13" x 19.2" (330.2 x 487.7 mm)
Media Weight	52 - 350 gsm
<b>Reverse Exit</b>	
Media Size	Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13" x 19.2" (330.2 x 487.7 mm)
Media Weight	52 - 400 gsm (duplex*; only when the TU-510 is connected) * For reverse exit (simplex) in the C14000 series, paper is reversed after it passes through the de-curler path.

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## Specification & Installation Guide

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AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### RU-518m — Relay Unit (Required)

##### Other Specifications

Image Stabilization	Equipped with density control sensor
Option	HM-103 (Humidification unit)
Dimension (WxDxH)	16.14" x 28.35" x 44.69" (410 x 720 x 1135 mm)
Weight	Approximately 210.32 lb (95.4 kg)
Power Source	Own electrical outlet (5-20R)
Power Consumption	712 W or less



**Accessories** — AccurioPress C14000/C12000

<b>HM-103 — Humidification Unit</b> (Option for RU-518m)	
Product Name	HM-103
Function	Paper humidifier kit
Compatibility	RU-518m
Media Size	Same as RU-518m
Media Type	Same as main body
Media Weight	52 – 450 gsm. Excluding coated paper of 135 gsm or less
Dimension (WxDxH)	Not determined (Built in to RU-518m)
Weight	Approximately 45.41 lb (20.6 kg)
Power Source	From RU-518m
Power Consumption	150 W or less

<b>MK-761 — Banner Tray</b>	
Product Name	MK-761
Type	Extended Paper Exit Tray
Compatibility	RU-518m, OT-512
Function	Banner Printing <small>* Optional for RU-518m to stack longer banners; recommended for OT-512 when printing banners.</small>
Output Capacity	RU-518m: 10 sheets OT-512: 1000 sheets (128 gsm, up to 30" [762 mm]) 100 sheets (128 gsm, 30" [762.1 mm] or more)
Paper Output	Face-up and Straight mode, not Offset and Staple
Media Weights	128 - 300 gsm
Media Type	Plain, Fine, Color Specific, Coated (glossy and matte)
Media Size	Min.: 3.94" x 5.83" (100 x 148 mm) Max.: 13" x 51.1" (330.2 mm x 1,300 mm)
Dimension (WxDxH)	When tray is stored: 20.79" x 13.62" x 1.12" (528 x 346 x 28.5 mm) When tray is extended: 41.5" x 13.62" x 1.12" (1054 x 346 x 28.5 mm)
Weight	Approximately 4.41 lb (2.0 kg)
Power Source	None

## Specification & Installation Guide

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### Accessories — AccurioPress C14000/C12000

#### **IQ-501 — Intelligent Quality Optimizer** (Option)

Product Name IQ-501



**Function**  
Inline, closed loop quality management unit  
1 path double-sided reading In-line scanner + Spectrophotometer  
In-line scanner 1: Read lower side  
In-line scanner 2: Read upper side  
Spectrophotometer: Color measure upper side (Spectrum reflectance)  
In-line scanner 2 + Spectrophotometer

**Media Size**  
Min.: 3.94" x 5.5" (100 x 139.7 mm)  
Max.: 13" x 51.1" (330.2 x 1300 mm)

**Media Weight**  
52 – 450 gsm

#### **Other Specifications**

**Dimension (W x D x H)**  
26.10" x 27.40" x 40.16" (663 x 696 x 1020 mm)

**Weight**  
Approximately 405.63 lb (184 kg)

**Power Source**  
Own power supply (5-20R)

**Power Consumption**  
700 W or less

Accessories — AccurioPress C14000/C12000

**RU-702 — Auto Inspection Purge Tray (Option)**

Product Name RU-702



Type Auto Inspection Purge Tray

Modes Bypass mode, Purge mode

Compatibility IQ-501

Media Size SRA3, A3, B4, ISOB4, SRA4, SRA4S, A4, A4S, B5, ISOB5, B5S, ISOB5S, A5, A5S, B6S, ISOB6S, A6S  
 13" x 19", 12" x 18", 11" x 17", 9" x 11", 8.5" x 14", 8.5" x 11", 8.5" x 11"S, 5.5" x 8.5", 5.5" x 8.5"S, 8.5" x 13", 8.25" x 13", 8.125" x 13.25", 8" x 13", 7.25" x 10.5", 7.25" x 10.5"S  
 8K, 16K, 16KS  
 Tab paper (A4, 8.5" x 11")  
 Min.: 3.94" x 5.5" (100 x 139.7 mm)  
 Max.: 13" x 51.1" (330.2 x 1300 mm)

Media Type Same as main body

Media Weight 52 - 450 gsm

**Other Specifications**

Required IQ-501

Dimension (WxDxH) 16.14" x 28.35" x 44.68" (410 x 720 x 1135 mm)

Weight Approximately 187 lb (85 kg)

Power Source Own power supply (5-20R)

Power Consumption 600 W or less

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

<b>UK-301 — Auto Inspection Unit</b> (Option)		
Product Name	UK-301	
Type	Auto Inspection Unit	
Function	Image Analysis	Analyzes the image that the IQ-501 reads to detect whether there is an out-of-range image (image defect). Barcodes and serial numbers in the inspection area are read by the IQ-501, and decoded into numerical values. Then, it is checked to determine if the numerical values are in sequence and are accurate.
	Report Output	Outputs the report of the image analysis Export decoded results of VDP jobs as CSV
Compatibility	IQ-501	
System Memory	16 GB	
Local Memory	2 GB	
HDD	4 TB (1 TB x 4)	
Interface	RJ45 Ethernet connector x 2 USB port (USB 3.0 Type A x 2)	
Media Size	Same as IQ-501 With the exception of sheets longer than 19.2" (487.8 mm)	
Media Type	Same as main body. However, the following paper cannot be inspected. PrePrinted, Textured, Tab Paper, Envelope, NCR Paper	
Media Weight	Same as RU-702	

*Continued*

**Accessories** — AccurioPress C14000/C12000

**UK-301 — Auto Inspection Unit** (Option)

**Image Analysis Specifications**

Productivity	Same as the IQ-501 (150 sheets/minute [A4, 8.5" x 11"])
Width of Image Analysis	Maximum 13.78" (350 mm)
Process Resolution	Main scan, sub scan: 200 dpi
Detectable Image Defects	Image lacking, poor transfer, white speckles, black speckles, ink stain, streak*, blurry spots* * Not supported in the C6100 series, the C3080 series, and the 6136 series
Detectable area	Excluded areas: 0.039" (1 mm) or less from the edge of the image 0.039" (1 mm) from the edges of the paper
Detection Level / Range	User can adjust the detection level and range
Printing Condition of the Inspection Target	Excludes the following printing condition: PrePrinted, full bleed print
Number of Stored Pages: Automatic Inspection Reports	90,000 pages or more (A4 image at 30% compression rate)
Number of Stored Pages: Reference Images	28,000 pages or more (A4 image)

*Continued*

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### UK-301 — Auto Inspection Unit (Option)

##### Reading Function for Variable Data

Barcode	Code Type	CODE39, CODE93, CODE128, JAN (EAN), UPC, ITF, NW-7, QR, PDF417, Aztec Code
	Width of Narrow Bar	0.012" (0.3 mm) or more
	Cell Size	0.014" (0.35 mm) or more
	Code Color	Black
	Background Color	White
	Max. Number of Inspection Areas	30
	Margin	Based on the regulation of each barcode standard
Serial Number (0 - 9)	Font Type	Gothic, Arial
	Font Size	8 points or larger
	Text Color	Black
	Background Color	White
	Max. Number of Digits	20
	Text Interval	0.039" (1 mm) or more
	Max. Number of Inspection Areas	30
Margin	The margin around numeric characters must be 0.197" (5 mm) or more	

##### Other Specifications

Required	IQ-501 and VI-513
Dimension (WxDxH)	14.57" x 22" x 6.02" (370 x 559 x 153 mm)
Weight	Approximately 24.69 lb (11.2 kg)
Power Source	Own power supply (5-15R)
Power Consumption	400 W or less

**Accessories** — AccurioPress C14000/C12000

**RU-510 — Relay Unit** (Option)

Product Name RU-510



Type Paper conveyance unit with paper reverse functions

Modes Bypass mode, Reverse mode

Compatibility Required for some configurations. See Finisher Configuration section.

**Bypass Mode**

Media Size Min.: 3.94" x 5.5" (100 x 139.7 mm)  
Max.: 13" x 51.1" (330.2 x 1300 mm)

Media Weight 52 – 450 gsm

**Reverse Mode**

Media Size Min.: 3.94" x 5.5" (100 x 139.7 mm)  
Max.: 13" x 19.2" (330.2 x 487.7 mm)

Media Weight 52 - 450 gsm

**Other Specifications**

Dimension (W x D x H) 16.14" x 30.51" x 40.16" (410 x 656 x 1020 mm)

Weight Approximately 77.16 lb (35 kg)

Power Source From main body

Power Consumption 79 VA or less

## Specification & Installation Guide

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### Accessories — AccurioPress C14000/C12000

#### TU-510 — Trimmer Unit (Option)

Product Name TU-510



Type 4-edge trimming unit

#### Paper Exit Modes & Functions

Functions	Downstream Finisher		TU-510
	Straight Exit	Reverse Exit	Paper Tray
Without trimming			
Straight mode	X		
Paper exit tray mode			X
With trimming			
2-side slit		X	X
Cross direction (CD) trim		X	X
4-edge trim (2-side slit + CD trim)		X	X
4-edge trim + 2-way split		X	X


#### Straight Mode / Paper Tray Exit Mode (without trimming)

Function	Exit to output tray without processing
Media Size	A3, B4, A4, A4S, B5, B5S, A5, A5S, B6S, F4 (4 types), SRA3, SRA4, SRA4S, A6S, 5.5 x 8.5, 5.5 x 8.5S, ISOB5, ISOB5S, ISOB4, 7.25 x 10.5, 7.25 x 10.5S, 8K, 16K, 16KS Tab paper (operation of paper exit with tab area at the trailing edge side is not guaranteed) Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13" x 51.1" (330.2 x 1300 mm)
Media Weight	52 - 450 gsm (paper length: 133 mm to 487.7 mm) 128 - 300 gsm (paper length: 487.7 mm to 1,300 mm)

Continued



Accessories — AccurioPress C14000/C12000

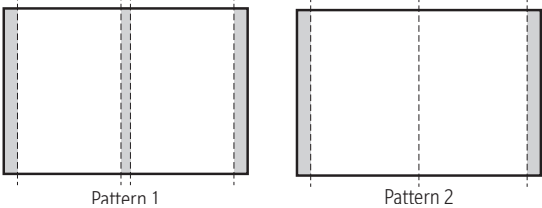
TU-510 — Trimmer Unit <small>(Option)</small>	
Paper Tray Exit Mode (with trimming)	
Function	Exit to paper exit tray on TU-510 with processing
Media Size	Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13" x 51.1" (330.2 x 1300 mm)* <small>* The MK-764 must be installed when the paper length is 19.2" (487.8 mm) or more</small>
Media Weight	52 - 400 gsm (paper length: 5.5" to 19.2" [139.7 mm to 487.7 mm])* 128 - 300 gsm (paper length: 19.2" to 51.1" [487.7 mm to 1,300 mm])* <small>* Paper thickness: 0.5 mm or less; the MK-764 must be installed for reverse exit mode when the paper length is 19.2" to 35.4" (487.7 mm to 900 mm).</small>
TU-510 Output Tray Capacity	Media Height      0.79" (20 mm) Standard: 100 sheets or more at 80 gsm
	Media Length      30" (762.1 mm) or more (Uncoated):    10 sheets 30" (762.1 mm) or more (Coated):        1 sheet 47.24" (1,200 mm) or more (Uncoated): 1 sheet <small>* The MK-764 is required.</small>
2-Side Slit Mode	
Function	Exit to paper exit tray on TU-510 or to downstream finisher with processing
	
Media Size	Min.: 5.51" x 6.02" (140 x 153 mm) Max.: 13" x 51.1" (330.2 x 1300 mm)* <small>* The MK-764 must be installed when the paper length is 19.2" (487.8 mm) or more</small>
2-Side Slit Width.	0.39" to 1.02" (10 mm to 26 mm) (50 - 64 gsm) 0.31" to 1.02" (8 mm to 26 mm) (65 - 400 gsm)
Slit Width	Slit width of the upper side and the lower side can be set individually. The difference of the slit width between the upper side and the lower side must be within 10 mm. <small>* For 2-side slit, trimming cannot be performed only at the single side (either the upper side or the lower side).</small>
Minimum Finished Paper Width After Slit	4.72" (120 mm) or more

Continued

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

<b>TU-510 — Trimmer Unit</b> (Option)					
<b>Cross Direction Trim Mode</b>					
<b>Function</b>	Exit to paper exit tray on TU-510 or to downstream finisher with processing				
	 <p style="text-align: center;">Pattern 1                      Pattern 2</p>				
<b>Media Size</b>	Min.: 5.51" x 6.02" (140 x 153 mm) Max.: 13" x 51.1" (330.2 x 1300 mm)* <small>* The MK-764 must be installed when the paper length is 19.2" (487.8 mm) or more</small>				
<b>Media Weight</b>	52 - 400 gsm				
<b>Cross Direction Trim Range</b>	(Except for business card mode.)				
<b>Reference Position for the Cross Direction Trim Distance</b>	Media leading edge				
<b>Leading Edge Trim Distance</b>	Min.: 0.39" (10 mm) Max.: 3.9" (100 mm)* <small>* When the trim distance exceeds 0.51" (13 mm), trim the paper twice or more. (Leading edge slit only)</small>				
<b>Trailing Edge Trim Distance</b>	Min.: 0.39" (10 mm) Max.: 0.51" (13 mm)				
<b>Multiple Trim</b>	Cross direction trim can be performed at any arbitrary position other than the paper leading edge and the paper trailing edge.				
<b>Multiple Trim Distance</b>	<table border="0" style="width: 100%;"> <tr> <td style="width: 30%;">Pattern 1</td> <td>Trim Length: 0.2" (5 mm) or more, and 0.51" (13 mm) or less Number of trims: 2</td> </tr> <tr> <td>Pattern 2</td> <td>Trim Length: 0 mm Number of trims: 1</td> </tr> </table>	Pattern 1	Trim Length: 0.2" (5 mm) or more, and 0.51" (13 mm) or less Number of trims: 2	Pattern 2	Trim Length: 0 mm Number of trims: 1
Pattern 1	Trim Length: 0.2" (5 mm) or more, and 0.51" (13 mm) or less Number of trims: 2				
Pattern 2	Trim Length: 0 mm Number of trims: 1				
<b>Minimum Finished Paper Length After Cross Direction Trim</b>	5.24" (133 mm) or more				

*Continued*

**Accessories** — AccurioPress C14000/C12000

**TU-510 — Trimmer Unit** (Option)

**4-Edge Trim Mode**

**Function** Exit to paper exit tray on TU-510 or to downstream finisher with processing

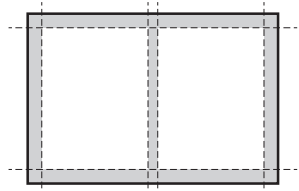


**Media Size** Min.: 5.51" x 6.02" (140 x 153 mm)  
 Max.: 13" x 51.1" (330.2 x 1300 mm)\*  
 \* The MK-764 must be installed when the paper length is 19.2" (487.8 mm) or more

**Media Weight** 52 - 400 gsm (paper length: 6.02" to 19.2" [153 mm to 487.7 mm])  
 128 - 300 gsm (paper length: more than 19.2" [487.7 mm], and 51.1" [1,300 mm] or less)

**4-Edge Trim + 2-Way Split Mode**

**Function** Exit to paper exit tray on TU-510 or to downstream finisher with processing



**Media Size** Min.: 9.03" x 17.32" (229.4 x 440 mm)  
 Max.: 13" x 19.19" (330.2 x 487.5 mm)

**Media Weight** 52 - 400 gsm

**Other Specifications**

**Dimension (WxDxH)** 53.54" x 29.41" x 40.2" (up to top); 45.31" (H) (up to the paper exit tray section)  
 1,360 x 747 x 1,021 mm (up to top); 1,151 mm (H) (up to the paper exit tray section)

**Weight** Approximately 599.66 lb (272 kg) (Max. with all options installed 723.11 lb [328 kg])

**Power Source** Requires own electrical outlet (5-15R)

**Power Consumption** Less than 900 W

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

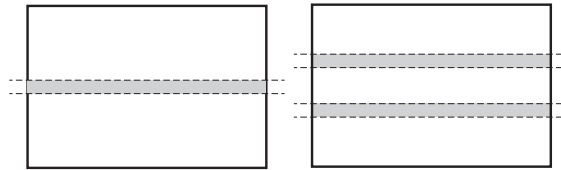
#### MK-764 — Banner Paper Conveyance Unit (Option for TU-510)

Product Name	MK-764																																			
Type	Banner paper conveyance unit for TU-510																																			
Paper Exit Modes & Functions	<table border="1"> <thead> <tr> <th rowspan="2">Functions</th> <th colspan="2">Downstream Finisher</th> <th>TU-510</th> </tr> <tr> <th>Straight Exit</th> <th>Reverse Exit</th> <th>Paper Tray</th> </tr> </thead> <tbody> <tr> <td colspan="4"><b>Without trimming</b></td> </tr> <tr> <td>Straight mode</td> <td>X</td> <td></td> <td></td> </tr> <tr> <td>Paper exit tray mode</td> <td></td> <td></td> <td>X</td> </tr> <tr> <td colspan="4"><b>With trimming</b></td> </tr> <tr> <td>4-edge trim (2-side slit + cross direction trim)</td> <td></td> <td>X</td> <td>X</td> </tr> <tr> <td>Crease* (Creases in cross direction of media) <small>* requires CR-102</small></td> <td></td> <td>X</td> <td>X</td> </tr> <tr> <td>Crease* + 4-edge trim <small>* requires CR-102</small></td> <td></td> <td>X</td> <td>X</td> </tr> </tbody> </table>	Functions	Downstream Finisher		TU-510	Straight Exit	Reverse Exit	Paper Tray	<b>Without trimming</b>				Straight mode	X			Paper exit tray mode			X	<b>With trimming</b>				4-edge trim (2-side slit + cross direction trim)		X	X	Crease* (Creases in cross direction of media) <small>* requires CR-102</small>		X	X	Crease* + 4-edge trim <small>* requires CR-102</small>		X	X
Functions	Downstream Finisher		TU-510																																	
	Straight Exit	Reverse Exit	Paper Tray																																	
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Paper exit tray mode			X																																	
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Crease* + 4-edge trim <small>* requires CR-102</small>		X	X																																	
Compatibility	TU-510																																			
<b>Straight Mode / Paper Tray Exit Mode (without trimming)</b>																																				
Media Size	Min.: 4.72" x 19.2" (120 x 487.7 mm) Max.: 13" x 51.1" (330.2 x 1,300 mm)																																			
Media Weight	128 - 300 gsm (paper length: 19.2" to 51.1" [487.8 mm to 1,300 mm])																																			
<b>Paper Tray Exit / Reverse Exit Mode (with trimming)</b>																																				
Media Size	Min.: 5.51" x 19.2" (140 x 487.8 mm) Max.: 13" x 51.1" (330.2 x 1,300 mm) paper tray exit mode 13" x 35.4" (330.2 x 900 mm) reverse exit mode																																			
Media Weight	128 - 300 gsm																																			
<b>Other Specifications</b>																																				
Dimensions (WxDxH)	Conveyance section: 13.87" x 23.21" x 20.32" (352.4 x 589.5 x 516 mm) Reversal section: 30.32" x 21.84" x 3.03" (770 x 554.8 x 77 mm)																																			
Weight	Approximately 41.89 lb (19 kg) (Conveyance section: 29.76 lb [13.5 kg]; Reversal section: 12.13 lb [5.5 kg])																																			
Power Source	Supplied from TU-510																																			
Power Consumption	Less than 50 W																																			

**Accessories** — AccurioPress C14000/C12000

**TU-504 — Center Trimming Unit** (Option for TU-510)

Product Name	TU-504
Type	Center trimming device



Paper Exit Modes & Functions

Functions	Downstream Finisher		TU-510	
	Straight Exit	Reverse Exit	Paper Tray	Business Card Tray
<b>Without trimming</b>				
Straight mode	X			
Paper exit tray mode			X	
<b>With trimming</b>				
Center slit			X	
Center slit + 4-edge trim			X	
Center slit + 4-edge trim + crease*			X	
* Requires CR-102				
Business card trim (4-edge trim + center slit*)				X
* Requires JS-507				

Compatibility	TU-510
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**Straight Mode / Paper Tray Exit Mode (without trimming)**

Media Size	A3, B4, A4, A4S, B5, B5S, A5, A5S, B6S, F4 (4 types), SRA3, SRA4, SRA4S, A6S, 5.5 x 8.5, 5.5 x 8.5S, ISOB5, ISOB5S, ISOB4, 7.25 x 10.5, 7.25 x 10.5S, 8K, 16K, 16KS Tab paper (operation of paper exit with tab area at the trailing edge side is not guaranteed)
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Min.: 3.94" x 5.5" (100 x 139.7 mm)

Max.: 13" x 51.1" (330.2 x 1300 mm)

Media Weight	52 - 450 gsm (paper length: 5.5" x 19.2" [139.7 mm to 487.7 mm]) 128 - 300 gsm (paper length: 13" x 51.1" [487.7 mm to 1,300 mm])
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\* The paper thickness is 0.5 mm or less when the weight is 351 - 450 gsm.

Continued

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

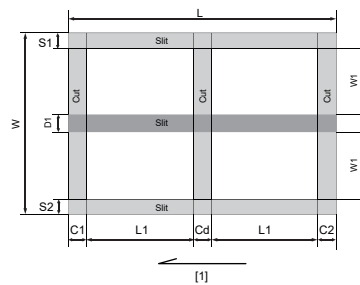
#### TU-504 — Center Trimming Unit (Option for TU-510)

##### Paper Tray Exit Mode (with trimming)

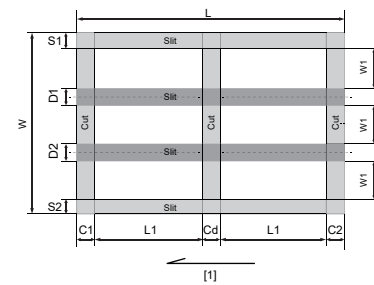
Function	Slit center of paper and output to downstream finisher, paper tray or business card on TU-510.* * See tray capacity of TU-510 and JS-507 for output capacity using TU-504.	
Media Size	A3, B4, A4, A4S, B5, B5S, A5, A5S, B6S, F4 (4 types), SRA3, SRA4, SRA4S, A6S, 5.5 x 8.5, 5.5 x 8.5S, ISOB5, ISOB5S, ISOB4, 7.25 x 10.5, 7.25 x 10.5S, 8K, 16K, 16KS Min.: 8.27" x 6.02" (210 x 153 mm) Max.: 13" x 19.2" (330.2 x 487.7 mm)	
Media Weight	Uncoated: 128 - 300 gsm* Coated: 157 - 300 gsm* * Paper weight that is supported in the business card mode is 177 gsm to 300 gsm regardless of paper type	
Number of Slits	1 or 2 lines	
Trim Width	0.31" (8 mm) fixed	
Finished Dimension	Card Mode	Min.: 3.34" x 5.24" (85 x 133 mm) Max.: 6" x 9" (153 x 231 mm)
	Business Card Mode	3.5" x 2" (89 x 51 mm) * Requires JS-507

##### Schematic Diagram

1-line mode + 4-edge trim



2-line mode + 4-edge trim



- [1] Paper feed direction
- W1: Paper width after trimming 85 mm or more
- L1: Paper length after trimming 133 mm or more
- S1: Slit width (upper) 8 mm to 26 mm
- S2: Slit width (lower) 8 mm to 26 mm
- C1: Leading edge trim distance 10 mm to 13 mm

- C2: Trailing edge trim distance 10 mm to 13 mm
- Cd: Cross Direction trim length 0 mm or 5 mm to 13 mm or none
- D1: Center slit trim width 8 mm (fixed)
- D2: Center slit trim width 8 mm (fixed) or none

Continued

**Accessories** — AccurioPress C14000/C12000

**TU-504 — Center Trimming Unit** (Option for TU-510)

**Other Specifications**

Dimensions (WxDxH)	4.37" x 24.67" x 10.06" (110.9 x 626.6 x 255.4 mm)
Weight	Approximately 16.53 lb (7.5 kg)
Power Source	Supplied from TU-510
Power Consumption	Less than 50 W

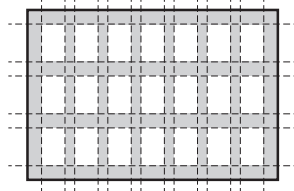
## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### JS-507 — Business Card Tray Unit (Option for TU-510)

Product Name	JS-507
Type	Business card tray unit



#### Paper Exit Modes & Functions

Functions	Downstream Finisher		TU-510	
	Straight Exit	Reverse Exit	Paper Tray	Business Card Tray
With trimming				
Business card trim (4-edge trim + center slit*)				X
* Requires TU-504				

Compatibility	TU-510
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#### Business Card Mode

Standard Finished Size (WxL)	3.5" x 2" (89 x 51 mm)		
Standard Number of Finished Sheets	Trims 7 columns x 3 rows for each sheet before trimming (finished number: 21),		
Media Size	Min.: 11.30" x 14.57" (287 x 370 mm) Max.: 12" x 18" (304.8 x 457.2 mm)		
Media Weight	177 - 300 gsm		
Business Card Unit Tray Capacity	Media Size	Min.: 3.34" x 1.96" (85 x 50 mm) Max.: 3.58" x 2.16" (91 x 55 mm)	
	Max. Number of Cards (Business Card Tray)	504 business cards (168 x 3 columns; 177 - 256 gsm) 210 business cards (140 x 3 columns; 257 - 300 gsm)	
	Max. Number of Cards (Business Card Shutter Section)	252 business cards (84 sheets x 3 columns; 177 - 256 gsm) 210 business cards (70 sheets x 3 columns; 257 - 300 gsm)	
* Business cards are temporarily stacked within the TU-510 (business card shutter section). The cards can be removed from this section when: 1) A business card job full is detected, or 2) A business card job finishes.			

Continued



**Accessories** — AccurioPress C14000/C12000

**JS-507 — Business Card Tray Unit** (Option for TU-510)

**Other Specifications**

Dimensions (WxDxH)	7.64" x 19.24" x 7.91" (194 x 488.7 x 200.8 mm)
Weight	Approximately 8.38 lb (3.8 kg)
Power Source	Supplied from TU-510
Power Consumption	Less than 10 W

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### CR-102 — Creasing Unit (Option for TU-510)

Product Name	CR-102																																									
Type	Creasing device (downward)																																									
Paper Exit Modes & Functions	<table border="1"> <thead> <tr> <th rowspan="2">Functions</th> <th colspan="2">Downstream Finisher</th> <th>TU-510</th> </tr> <tr> <th>Straight Exit</th> <th>Reverse Exit</th> <th>Paper Tray</th> </tr> </thead> <tbody> <tr> <td colspan="4"><b>Without trimming</b></td> </tr> <tr> <td>Straight mode</td> <td>X</td> <td></td> <td></td> </tr> <tr> <td>Paper exit tray mode</td> <td></td> <td></td> <td>X</td> </tr> <tr> <td colspan="4"><b>With trimming</b></td> </tr> <tr> <td>Crease</td> <td></td> <td>X</td> <td>X</td> </tr> <tr> <td>Crease + 4-edge trim</td> <td></td> <td>X</td> <td>X</td> </tr> <tr> <td>Crease + 4-edge trim + center slit*</td> <td></td> <td></td> <td>X</td> </tr> <tr> <td colspan="4">* requires TU-504</td> </tr> </tbody> </table>			Functions	Downstream Finisher		TU-510	Straight Exit	Reverse Exit	Paper Tray	<b>Without trimming</b>				Straight mode	X			Paper exit tray mode			X	<b>With trimming</b>				Crease		X	X	Crease + 4-edge trim		X	X	Crease + 4-edge trim + center slit*			X	* requires TU-504			
Functions	Downstream Finisher		TU-510																																							
	Straight Exit	Reverse Exit	Paper Tray																																							
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Straight mode	X																																									
Paper exit tray mode			X																																							
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Crease		X	X																																							
Crease + 4-edge trim		X	X																																							
Crease + 4-edge trim + center slit*			X																																							
* requires TU-504																																										
Compatibility	TU-510																																									
<b>Straight Mode / Paper Tray Exit Mode (without trimming)</b>																																										
Media Size	<p>A3, B4, A4, A4S, B5, B5S, A5, A5S, B6S, F4 (4 types), SRA3, SRA4, SRA4S, A6S, 5.5 x 8.5, 5.5 x 8.5S, ISOB5, ISOB5S, ISOB4, 7.25 x 10.5, 7.25 x 10.5S, 8K, 16K, 16KS</p> <p>Tab paper (operation of paper exit with tab area at the trailing edge side is not guaranteed)</p> <p>Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13" x 51.1" (330.2 x 1300 mm)</p>																																									
Media Weight	<p>52 - 450 gsm (paper length: 5.5" [139.7 mm] to 19.2" [487.7 mm]; paper thickness is 0.5 mm or less)</p> <p>128 - 300 gsm (paper length: 19.2" to 51.1" [487.7 mm to 1,300 mm])</p>																																									

Continued

Accessories — AccurioPress C14000/C12000

**CR-102 — Creasing Unit** (Option for TU-510)

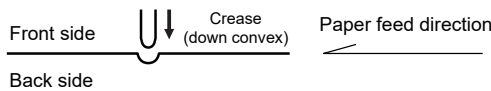
**Paper Tray Exit / Reverse Exit Mode (with trimming)**

**Media Size** A3, B4, A4, A4S, B5, B5S, A5, A5S, B6S, F4 (4 types), SRA3, SRA4, SRA4S, A6S, 5.5 x 8.5, 5.5 x 8.5S, ISOB5, ISOB5S, ISOB4, 7.25 x 10.5, 7.25 x 10.5S, 8K, 16K, 16KS

Min.: 5.51" x 6.02" (140 x 153 mm)  
 Max.: 19.2" (330.2)\* x 51.1" (1,300 mm)  
 (requires the MK-764 for paper lengths more than 19.2" [487.8 mm])  
 \* When the paper weight is 351 gsm or more, the width must be 11.69" (297 mm) or less

**Media Weight** 80- 400 gsm (paper length: 5.5" to 19.2" [139.7 mm to 487.7 mm])\*  
 128 - 300 gsm (paper length: 19.2" to 51.1" [487.7 mm to 1,300 mm])  
 \* Paper thickness is 0.4 mm or less

**Crease Direction**

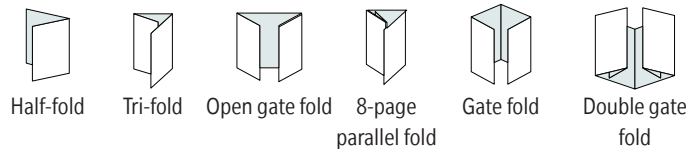


**Number of Creases** 1 to 5 lines (up to 5 lines)

**Crease Patterns**

Number of Creases	Pattern Type
1	Saddle stitch, multi half-fold, half-fold
2	Tri-fold
3	Gate fold
4	Double gate fold
5	Free style

**Crease Examples**



**Minimum Crease Interval** 1.0 mm (The crease form is ignored when the crease interval is 0.39" [10 mm] or less.)

**Crease Unavailable Area** Creasing must not be performed 2.36" (60 mm) from the leading edge or the trailing edge of the paper

**Other Specifications**

**Dimensions (WxDxH)** 4.19" x 23.74" x 9.86" (106.4 x 603.1 x 250.4 mm)

**Weight** Approximately 21.16 lb (9.6 kg)

**Power Source** Supplied from TU-510

**Power Consumption** Less than 40 W

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### CR-103 — Convex Creasing Unit (Option for TU-510)

Product Name	CR-103																																									
Type	Creasing device (upward)																																									
Paper Exit Modes & Functions	<table border="1"> <thead> <tr> <th rowspan="2">Functions</th> <th colspan="2">Downstream Finisher</th> <th>TU-510</th> </tr> <tr> <th>Straight Exit</th> <th>Reverse Exit</th> <th>Paper Tray</th> </tr> </thead> <tbody> <tr> <td colspan="4"><b>Without trimming</b></td> </tr> <tr> <td>Straight mode</td> <td>X</td> <td></td> <td></td> </tr> <tr> <td>Paper exit tray mode</td> <td></td> <td></td> <td>X</td> </tr> <tr> <td colspan="4"><b>With trimming</b></td> </tr> <tr> <td>Crease</td> <td></td> <td>X</td> <td>X</td> </tr> <tr> <td>Crease + 4-edge trim</td> <td></td> <td>X</td> <td>X</td> </tr> <tr> <td>Crease + 4-edge trim + center slit*</td> <td></td> <td></td> <td>X</td> </tr> <tr> <td colspan="4">* requires TU-504</td> </tr> </tbody> </table>			Functions	Downstream Finisher		TU-510	Straight Exit	Reverse Exit	Paper Tray	<b>Without trimming</b>				Straight mode	X			Paper exit tray mode			X	<b>With trimming</b>				Crease		X	X	Crease + 4-edge trim		X	X	Crease + 4-edge trim + center slit*			X	* requires TU-504			
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Compatibility	TU-510																																									
<b>Straight Mode / Paper Tray Exit Mode (without trimming)</b>																																										
Media Size	<p>A3, B4, A4, A4S, B5, B5S, A5, A5S, B6S, F4 (4 types), SRA3, SRA4, SRA4S, A6S, 5.5 x 8.5, 5.5 x 8.5S, ISOB5, ISOB5S, ISOB4, 7.25 x 10.5, 7.25 x 10.5S, 8K, 16K, 16KS</p> <p>Tab paper (operation of paper exit with tab area at the trailing edge side is not guaranteed)</p> <p>Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13" x 51.1" (330.2 x 1300 mm)</p>																																									
Media Weight	<p>52 - 450 gsm (paper length: 5.5" [139.7 mm] to 19.2" [487.7 mm]; paper thickness is 0.5 mm or less)</p> <p>128 - 300 gsm (paper length: 19.2" to 51.1" [487.7 mm to 1,300 mm])</p>																																									

Continued

Accessories — AccurioPress C14000/C12000

**CR-103 — Convex Creasing Unit** (Option for TU-510)

**Paper Tray Exit / Reverse Exit Mode (with trimming)**

**Media Size** A3, B4, A4, A4S, B5, B5S, A5, A5S, B6S, F4 (4 types), SRA3, SRA4, SRA4S, A6S, 5.5 x 8.5, 5.5 x 8.5S, ISOB5, ISOB5S, ISOB4, 7.25 x 10.5, 7.25 x 10.5S, 8K, 16K, 16KS

Min.: 5.51" x 6.02" (140 x 153 mm)  
 Max.: 19.2" (330.2)\* x 51.1" (1,300 mm)  
 (requires the MK-764 for paper lengths more than 19.2" [487.8 mm])  
 \* When the paper weight is 351 gsm or more, the width must be 11.69" (297 mm) or less

**Media Weight** 80- 400 gsm (paper length: 5.5" to 19.2" [139.7 mm to 487.7 mm])\*  
 128 - 300 gsm (paper length: 19.2" to 51.1" [487.7 mm to 1,300 mm])  
 \* Paper thickness is 0.4 mm or less

**Crease Direction**

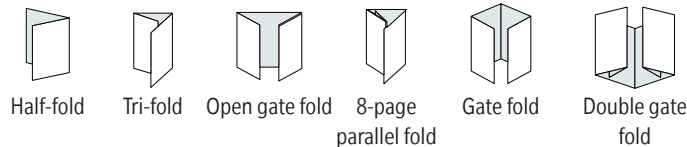


**Number of Creases** 1 to 5 lines (up to 5 lines)

**Crease Patterns**

Number of Creases	Pattern Type
1	Saddle stitch, multi half-fold, half-fold
2	Tri-fold
3	Gate fold
4	Double gate fold
5	Free style

**Crease Examples**



**Minimum Crease Interval** 1.0 mm (The crease form is ignored when the crease interval is 0.39" [10 mm] or less.)

**Crease Unavailable Area** Creasing must not be performed 2.36" (60 mm) from the leading edge or the trailing edge of the paper

**Other Specifications**

**Dimensions (WxDxH)** 4.19" x 23.74" x 9.86" (106.4 x 603.1 x 250.4 mm)

**Weight** Approximately 21.16 lb (9.6 kg)

**Power Source** Supplied from TU-510

**Power Consumption** Less than 40 W

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### **MK-765 — Dust Box / Scraps Ejection Unit** (Option for TU-510)

Product Name	MK-765
Type	Scrap Ejection Unit for TU-510
Compatibility	TU-510
Paper Processing Capability	The size and weight of paper conform to the paper processing condition of the TU-510
Capacity of Scraps	Scraps are not collected inside the machine. Scraps that are generated in the TU-510 are ejected outside the machine without accumulation
<b>Other Specifications</b>	
Dimensions (WxDxH)	28.03" x 35.94" x 16.25" (712.0 x 913.0 x 412.7 mm)
Weight	Approximately 44.53 lb (20.2 kg)
Power Source	Supplied from TU-510
Power Consumption	Less than 40 W

**Accessories** — AccurioPress C14000/C12000

<b>PE-101 — Feed Direction Perforation Unit</b> (Option for TU-510)																														
Product Name	PE-101																													
Type	Feed direction (FD) perforation cutting device unit for TU-510																													
Paper Exit Modes & Functions	<table border="1"> <thead> <tr> <th rowspan="2">Functions</th> <th colspan="2">Downstream Finisher</th> <th>TU-510</th> </tr> <tr> <th>Straight Exit</th> <th>Reverse Exit</th> <th>Paper Tray</th> </tr> </thead> <tbody> <tr> <td colspan="4">Without trimming</td> </tr> <tr> <td>Straight mode</td> <td>X</td> <td></td> <td></td> </tr> <tr> <td>Paper exit tray mode</td> <td></td> <td></td> <td>X</td> </tr> <tr> <td colspan="4">With perforation</td> </tr> <tr> <td>Feed direction perforation</td> <td></td> <td>X</td> <td>X</td> </tr> </tbody> </table>			Functions	Downstream Finisher		TU-510	Straight Exit	Reverse Exit	Paper Tray	Without trimming				Straight mode	X			Paper exit tray mode			X	With perforation				Feed direction perforation		X	X
Functions	Downstream Finisher		TU-510																											
	Straight Exit	Reverse Exit	Paper Tray																											
Without trimming																														
Straight mode	X																													
Paper exit tray mode			X																											
With perforation																														
Feed direction perforation		X	X																											
Compatibility	TU-510																													
<b>Straight Mode / Paper Tray Exit Mode (without trimming)</b>																														
Media Size	Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13" x 51.1" (330.2 x 1300 mm)																													
Media Weight	40- 450 gsm (paper length: 5.5" to 19.2" [139.7 mm to 487.7 mm])* 128 - 300 gsm (paper length: 19.2" to 51.1" [487.7 mm to 1,300 mm]) <small>* Paper thickness is 0.5 mm or less</small>																													
<b>Paper Tray Exit / Reverse Exit Mode (with perforation)</b>																														
Media Size	Min.: 5.51" x 6.02" (140 x 153 mm) Max.: 13" x 19.2" (330.2 x 487.7 mm)																													
Media Weight	Uncoated: 80 - 140 gsm Coated: 100 - 160 gsm																													
<b>Other Specifications</b>																														
Dimensions (WxDxH)	4.39" x 24.55" x 10.15" (111.4 x 623.5 x 257.9 mm)																													
Weight	Approximately 16.84 lb (7.64 kg)																													
Power Source	Supplied from TU-510																													
Power Consumption	Less than 40 W																													

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### PE-102 — Cross Direction Perforation Unit (Option for TU-510)

Product Name	PE-102																													
Type	Cross direction (CD) perforation cutting device unit for TU-510																													
Paper Exit Modes & Functions	<table border="1"> <thead> <tr> <th rowspan="2">Functions</th> <th colspan="2">Downstream Finisher</th> <th>TU-510</th> </tr> <tr> <th>Straight Exit</th> <th>Reverse Exit</th> <th>Paper Tray</th> </tr> </thead> <tbody> <tr> <td colspan="4">Without trimming</td> </tr> <tr> <td>Straight mode</td> <td>X</td> <td></td> <td></td> </tr> <tr> <td>Paper exit tray mode</td> <td></td> <td></td> <td>X</td> </tr> <tr> <td colspan="4">With perforation</td> </tr> <tr> <td>Cross direction perforation</td> <td></td> <td>X</td> <td>X</td> </tr> </tbody> </table>			Functions	Downstream Finisher		TU-510	Straight Exit	Reverse Exit	Paper Tray	Without trimming				Straight mode	X			Paper exit tray mode			X	With perforation				Cross direction perforation		X	X
Functions	Downstream Finisher		TU-510																											
	Straight Exit	Reverse Exit	Paper Tray																											
Without trimming																														
Straight mode	X																													
Paper exit tray mode			X																											
With perforation																														
Cross direction perforation		X	X																											
Compatibility	TU-510																													
<b>Straight Mode / Paper Tray Exit Mode (without trimming)</b>																														
Media Size	Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13" x 51.1" (330.2 x 1300 mm)																													
Media Weight	40- 450 gsm (paper length: 5.5" to 19.2" [139.7 mm to 487.7 mm])* 128 - 300 gsm (paper length: 19.2" to 51.1" [487.7 mm to 1,300 mm]) <small>* Paper thickness is 0.5 mm or less</small>																													
<b>Paper Tray Exit / Reverse Exit Mode (with perforation)</b>																														
Media Size	Min.: 5.51" x 6.02" (140 x 153 mm) Max.: 13" x 19.2" (330.2 x 487.7 mm)																													
Media Weight	Uncoated: 80 - 140 gsm Coated: 100 - 160 gsm																													
<b>Other Specifications</b>																														
Dimensions (WxDxH)	4.19" x 24.53" x 10.15" (106.4 x 623.1 x 257.9 mm)																													
Weight	Approximately 18.39 lb (8.34 kg)																													
Power Source	Supplied from TU-510																													
Power Consumption	Less than 40 W																													



**Accessories** — AccurioPress C14000/C12000

**TU-510 OPTIONS COMPATIBILITY**

The CR-102, CR-103, TU-504, PE-101, PE-102, MK-764, MK-765, JS-507, or MK-761 can be connected arbitrarily to the TU-510. However, there are the following restrictions:

- When you connect the TU-510 in the immediate downstream of the RU-518m, the MK-761 can be connected to either the RU-518m or the TU-510, not both.
- The following table shows the combinations of the CR-102, CR-103, TU-504, PE-101, and PE-102.

#	Slot 4	Slot 3	Slot 2	Slot 1
1	Cutter (standard)	—	—	Slitter (standard)
2	Cutter (standard)	CR-103	—	Slitter (standard)
3	Cutter (standard)	TU-504	—	Slitter (standard)
4	Cutter (standard)	—	CR-102	Slitter (standard)
5	Cutter (standard)	CR-103	CR-102	Slitter (standard)
6	Cutter (standard)	TU-504	CR-102	Slitter (standard)
7	Cutter (standard)	PE-101	—	Slitter (standard)
8	Cutter (standard)	—	PE-102	Slitter (standard)
9	Cutter (standard)	PE-101	PE-102	Slitter (standard)

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### TU-510 Productivity for AccurioPress C14000: 4-Side Trim

Paper size	Feed Direction (length)		TU Purge Paper Ejection			Downstream Paper Ejection		
	mm	in	TU [PPM]	Simplex Productivity	Duplex Productivity	TU [PPM]	Simplex Productivity	Duplex Productivity
1300mm	1300	51.2	12.2	42%	-	11.8	41%	-
1000mm	1000	39.4	14.4	39%	-	14.4	39%	-
900mm	900	35.4	15.3	37%	61%	15.5	38%	61%
762mm	762	30.0	16.8	35%	57%	17.4	36%	57%
700mm	700	27.6	17.5	30%	56%	18.4	31%	56%
600mm	600	23.6	18.9	32%	64%	20.2	34%	68%
500mm	500	19.7	20.5	29%	58%	22.5	32%	64%
19.2"	488	19.2	36.3	51%	95%	32.5	46%	92%
19"	482.6	19.0	36.6	51%	100%	32.7	46%	91%
18"	457.2	18.0	37.9	50%	100%	34.0	45%	90%
SRA3	450	17.7	38.3	50%	100%	34.4	45%	90%
17"	431.8	17.0	39.4	50%	100%	35.4	45%	89%
A3	420	16.5	40.1	50%	100%	36.0	45%	89%
8K	390	15.4	42.0	49%	97%	37.9	44%	88%
B4	364	14.3	43.8	48%	96%	39.6	43%	87%
8.5x14	355.6	14.0	44.4	48%	95%	40.2	43%	86%
ISOB4	353	13.9	44.6	48%	95%	40.4	43%	86%
F4(8.125x13.25)	336.55	13.3	45.9	47%	94%	41.6	43%	85%
F4(8.5x13)	330.2	13.0	46.4	47%	94%	42.1	43%	85%
SRA4S	320	12.6	47.3	47%	93%	42.9	42%	85%
A4S	297	11.7	49.3	46%	91%	44.9	42%	83%
8.5x11S	279.4	11.0	51.0	45%	90%	46.6	41%	82%
16KS	270	10.6	51.9	45%	89%	47.5	41%	82%
ExecutiveS(7.25x10.5S)	266.7	10.5	52.3	44%	89%	47.8	41%	81%
B5S	257	10.1	53.3	44%	88%	48.8	40%	81%
ISOB5S	250	9.8	54.1	44%	88%	49.6	40%	80%
9x11	228.6	9.0	56.5	43%	85%	52.1	39%	79%
SRA4	225	8.9	57.0	43%	85%	52.5	39%	78%
8.5x11 / 5.5x8.5S	215.9	8.5	58.1	42%	84%	53.6	39%	78%
A4 / A5S	210	8.3	60.0	43%	85%	54.1	38%	77%
16K	195	7.7	60.0	43%	85%	54.1	38%	77%
Executive(7.25x10.5)	184.15	7.3	60.0	43%	85%	54.1	38%	77%
B5	182	7.2	60.0	43%	85%	54.1	38%	77%
ISOB5	176	6.9	60.0	43%	85%	54.1	38%	77%
A5	148.5	5.8	60.0	43%	85%	54.1	38%	77%
5.5x8.5	139.7	5.5	60.0	43%	85%	54.1	38%	77%

\* Print speeds are maximums. A variety of factors can affect printing speeds.

Accessories — AccurioPress C14000/C12000

**TU-510 Productivity for AccurioPress C14000: 4-SideTrim + 1 Crease**

Paper size	Feed Direction (length)		TU Purge Paper Ejection			Downstream Paper Ejection		
	mm	in	TU [PPM]	Simplex Productivity	Duplex Productivity	TU [PPM]	Simplex Productivity	Duplex Productivity
1300mm	1300	51.2	11.5	39%	-	11.2	38%	-
1000mm	1000	39.4	13.4	36%	-	13.4	36%	-
900mm	900	35.4	14.2	35%	61%	14.4	35%	61%
762mm	762	30.0	15.5	32%	57%	16.0	33%	57%
700mm	700	27.6	16.1	27%	56%	16.8	28%	56%
600mm	600	23.6	17.3	29%	58%	18.4	31%	62%
500mm	500	19.7	18.6	27%	54%	20.2	29%	58%
19.2"	488	19.2	30.7	43%	86%	27.9	39%	78%
19"	482.6	19.0	30.9	43%	86%	28.1	39%	78%
18"	457.2	18.0	31.9	42%	85%	29.1	39%	77%
SRA3	450	17.7	32.2	42%	84%	29.3	38%	77%
17"	431.8	17.0	32.9	42%	83%	30.0	38%	76%
A3	420	16.5	33.4	41%	83%	30.5	38%	75%
8K	390	15.4	34.7	40%	81%	31.8	37%	74%
B4	364	14.3	35.9	39%	79%	33.0	36%	72%
8.5x14	355.6	14.0	36.3	39%	78%	33.5	36%	72%
ISOB4	353	13.9	36.5	39%	78%	33.6	36%	72%
F4(8.125x13.25)	336.55	13.3	37.3	38%	77%	34.4	35%	71%
F4(8.5x13)	330.2	13.0	37.7	38%	76%	34.8	35%	70%
SRA4S	320	12.6	38.2	38%	75%	35.3	35%	70%
A4S	297	11.7	39.5	37%	73%	36.7	34%	68%
8.5x11S	279.4	11.0	40.6	36%	72%	37.8	33%	67%
16KS	270	10.6	41.2	35%	71%	38.4	33%	66%
ExecutiveS(7.25x10.5S)	266.7	10.5	41.4	35%	71%	38.6	33%	66%
B5S	257	10.1	42.1	35%	70%	39.2	32%	65%
ISOB5S	250	9.8	42.6	34%	69%	39.7	32%	64%
9x11	228.6	9.0	44.1	33%	67%	41.3	31%	62%
SRA4	225	8.9	44.3	33%	66%	41.6	31%	62%
8.5x11 / 5.5x8.5S	215.9	8.5	45.0	33%	65%	42.3	31%	61%
A4 / A5S	210	8.3	46.2	33%	65%	42.6	30%	60%
16K	195	7.7	46.2	33%	65%	42.6	30%	60%
Executive(7.25x10.5)	184.15	7.3	46.2	33%	65%	42.6	30%	60%
B5	182	7.2	46.2	33%	65%	42.6	30%	60%
ISOB5	176	6.9	46.2	33%	65%	42.6	30%	60%
A5	148.5	5.8	46.2	33%	65%	42.6	30%	60%
5.5x8.5	139.7	5.5	46.2	33%	65%	42.6	30%	60%

\* Print speeds are maximums. A variety of factors can affect printing speeds.

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### TU-510 Productivity for AccurioPress C14000: 4-Side Trim + 2 Crease

Paper size	Feed Direction (length)		TU Purge Paper Ejection			Downstream Paper Ejection		
	mm	in	TU [PPM]	Simplex Productivity	Duplex Productivity	TU [PPM]	Simplex Productivity	Duplex Productivity
1300mm	1300	51.2	10.9	37%	-	10.6	36%	-
1000mm	1000	39.4	12.6	34%	-	12.6	34%	-
900mm	900	35.4	13.3	32%	61%	13.4	33%	61%
762mm	762	30.0	14.4	30%	57%	14.8	31%	57%
700mm	700	27.6	14.9	25%	56%	15.5	26%	56%
600mm	600	23.6	15.9	27%	54%	16.8	28%	57%
500mm	500	19.7	17.0	24%	48%	18.4	26%	52%
19.2"	488	19.2	26.6	37%	74%	24.5	34%	68%
19"	482.6	19.0	26.8	37%	75%	24.7	34%	69%
18"	457.2	18.0	27.5	37%	73%	25.4	34%	67%
SRA3	450	17.7	27.7	36%	73%	25.6	34%	67%
17"	431.8	17.0	28.2	36%	71%	26.1	33%	66%
A3	420	16.5	28.6	35%	71%	26.5	33%	65%
8K	390	15.4	29.6	34%	69%	27.5	32%	64%
B4	364	14.3	30.5	33%	67%	28.4	31%	62%
8.5x14	355.6	14.0	30.8	33%	66%	28.7	31%	62%
ISOB4	353	13.9	30.9	33%	66%	28.8	31%	61%
F4(8.125x13.25)	336.55	13.3	31.5	32%	65%	29.4	30%	60%
F4(8.5x13)	330.2	13.0	31.7	32%	64%	29.6	30%	60%
SRA4S	320	12.6	32.1	32%	63%	30.0	30%	59%
A4S	297	11.7	33.0	31%	61%	31.0	29%	57%
8.5x11S	279.4	11.0	33.8	30%	60%	31.8	28%	56%
16KS	270	10.6	34.2	29%	59%	32.2	28%	55%
ExecutiveS(7.25x10.5S)	266.7	10.5	34.3	29%	58%	32.3	28%	55%
B5S	257	10.1	34.8	29%	58%	32.8	27%	54%
ISOB5S	250	9.8	35.1	28%	57%	33.1	27%	54%
9x11	228.6	9.0	36.1	27%	55%	34.2	26%	52%
SRA4	225	8.9	36.3	27%	54%	34.4	26%	51%
8.5x11 / 5.5x8.5S	215.9	8.5	36.8	27%	53%	34.9	25%	51%
A4 / A5S	210	8.3	37.5	27%	53%	35.1	25%	50%
16K	195	7.7	37.5	27%	53%	35.1	25%	50%
Executive(7.25x10.5)	184.15	7.3	37.5	27%	53%	35.1	25%	50%
B5	182	7.2	37.5	27%	53%	35.1	25%	50%
ISOB5	176	6.9	37.5	27%	53%	35.1	25%	50%
A5	148.5	5.8	37.5	27%	53%	35.1	25%	50%
5.5x8.5	139.7	5.5	37.5	27%	53%	35.1	25%	50%

\* Print speeds are maximums. A variety of factors can affect printing speeds.

Accessories — AccurioPress C14000/C12000

**TU-510 Productivity for AccurioPress C14000:** Business Cards (3x7 column) - exit to card tray

Paper size	Feed Direction (length)		With Cross Direction Margin			Without Cross Direction Margin		
	mm	in	TU [PPM]	Simplex Productivity	Duplex Productivity	TU [PPM]	Simplex Productivity	Duplex Productivity
1300mm	1300	51.2	-	-	-	-	-	-
1000mm	1000	39.4	-	-	-	-	-	-
900mm	900	35.4	-	-	-	-	-	-
762mm	762	30.0	-	-	-	-	-	-
700mm	700	27.6	-	-	-	-	-	-
600mm	600	23.6	-	-	-	-	-	-
500mm	500	19.7	-	-	-	-	-	-
19.2"	488	19.2	-	-	-	-	-	-
19"	482.6	19.0	-	-	-	-	-	-
18"	457.2	18.0	11.5	15%	31%	16.7	22%	44%
SRA3	450	17.7	11.5	15%	30%	16.7	22%	44%
17"	431.8	17.0	-	-	-	-	-	-
A3	420	16.5	-	-	-	-	-	-
8K	390	15.4	-	-	-	-	-	-
B4	364	14.3	-	-	-	-	-	-
8.5x14	355.6	14.0	-	-	-	-	-	-
ISOB4	353	13.9	-	-	-	-	-	-
F4(8.125x13.25)	336.55	13.3	-	-	-	-	-	-
F4(8.5x13)	330.2	13.0	-	-	-	-	-	-
SRA4S	320	12.6	-	-	-	-	-	-
A4S	297	11.7	-	-	-	-	-	-
8.5x11S	279.4	11.0	-	-	-	-	-	-
16KS	270	10.6	-	-	-	-	-	-
ExecutiveS(7.25x10.5S)	266.7	10.5	-	-	-	-	-	-
B5S	257	10.1	-	-	-	-	-	-
ISOB5S	250	9.8	-	-	-	-	-	-
9x11	228.6	9.0	-	-	-	-	-	-
SRA4	225	8.9	-	-	-	-	-	-
8.5x11 / 5.5x8.5S	215.9	8.5	-	-	-	-	-	-
A4 / A5S	210	8.3	-	-	-	-	-	-
16K	195	7.7	-	-	-	-	-	-
Executive(7.25x10.5)	184.15	7.3	-	-	-	-	-	-
B5	182	7.2	-	-	-	-	-	-
ISOB5	176	6.9	-	-	-	-	-	-
A5	148.5	5.8	-	-	-	-	-	-
5.5x8.5	139.7	5.5	-	-	-	-	-	-


\* Print speeds are maximums. A variety of factors can affect printing speeds.

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### Punch G2 — Multi (GBC) Punching Unit (Option)

Product Name	Punch G2
	
Type	GBC puncher
Modes	Bypass mode, Punch mode
<b>Bypass Mode</b>	
Media Size	Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13" x 51.1" (330.2 x 1300 mm)
Media Weight	52 – 350 gsm
<b>Punch Mode</b>	
Media Size	LTR LEF, LTR SEF, LTR SEF Double Punch Statement LEF Legal SEF Ledger SEF, Ledger SEF Double Punch A4 LE, A4 SEF, A4 SEF Double Punch A5 LEF A3 SEF, A3 SEF Double Punch Tab Stock – LTR, with 3,4,5,8 and 10 tabs Statement, with 3 and 5 tabs A4, with 5 and 10 tabs A5, with 3 and 5 tabs
Media Type	Plain, Fine, Color Specific, Coated
Media Weight	Plain: 75 – 300 gsm Coated: 120 – 300 gsm
Punch Precision	Hole size: ± 2% or less Position: ± 0.5 mm or less
Output Performance	Delivery Registration: ± 2 mm or less Delivery Speed Variance: ± 2% Punch trash capacity approximately 20,000 cycles
Die Set Life	750K cycles; HD dies up to 4M

Continued

**Accessories** — AccurioPress C14000/C12000

**Punch G2 — Multi (GBC) Punching Unit** (Option)

**Other Specifications**

Options	GBC Die Sets - see next page
Dimension (W x D x H)	17.5" x 30.5" x 40.2"
Weight	Approximately 210 lb (123 kg)
Power Source	Own power supply (5-15R)
Power Consumption	440 W

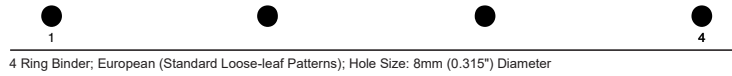
# Specification & Installation Guide

AccurioPress C14000/C12000

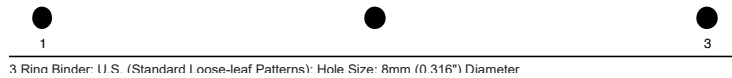
## Accessories — AccurioPress C14000/C12000

### GBC Die Sets

#### 2/4 Hole Die – 8mm



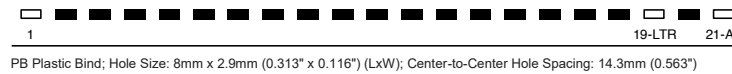
#### 3 Hole Die – 8mm 3 Hole Die – 8mm HD



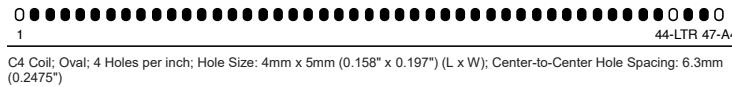
#### 3/5/7 Hole Die – 8mm



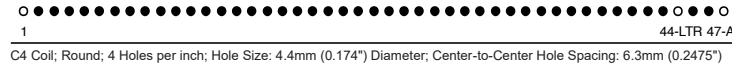
#### CombBind Die – 19H CombBind Die – 19/21H HD



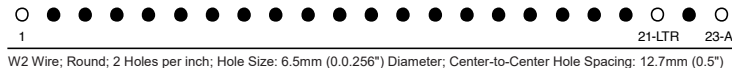
#### Oval Coil Die – 45/47H



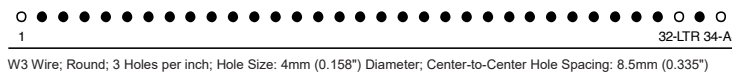
#### Round Coil Die – 44/47H Round Coil Die – 44/47H HD



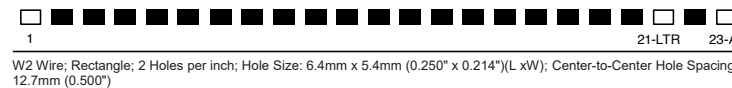
#### Round Wire Die 2:1 – 32H



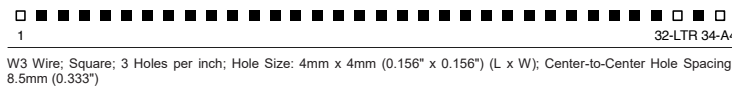
#### Round Wire Die 3:1 – 21H



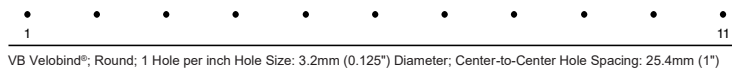
#### Square Wire Die 2:1



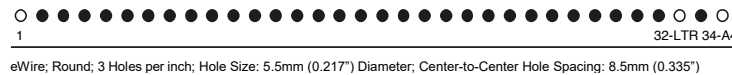
#### Square Wire Die 3:1



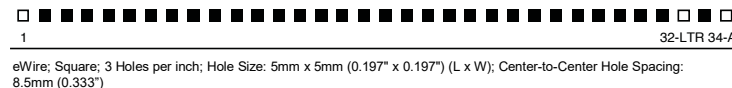
#### VeloBind 11 Hole Die – Ltr



#### eWire Round Die



#### eWire Square Die

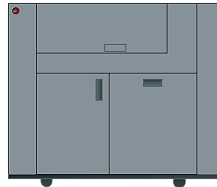




**Accessories** — AccurioPress C14000/C12000

**GBC WireBinder G1** (Option)

Product Name GBC WireBinder G1



Type Auto wire binder

Modes Bypass mode, Binding mode

Compatibility AccurioPress C14000 / C12000

**Bypass Mode**

Media Size Min.: 3.94" x 5.5" (100 x 139.7 mm)  
Max.: 13" x 51.1" (330.2 x 1300 mm)

Media Weight 52 – 450 gsm

**Binding Mode**

Media Size LTR LEF, A4 LEF

Media Type Plain, Fine, Coated

Media Weight Plain: 75–300 gsm  
Coated: 120–300 gsm  
Covers: 176 gsm–300 gsm  
Clear cover: 7mil (clear covers should only be post inserted)

Numbers of sheets per book From 7 to 80 sheets (75 gsm)

Bound book output capacity Spool Size A, B, C – 35 books or less  
Spool Size D – 30 books or less  
Spool Size E – 25 books or less

**Spool Specifications**

Book Diameter	Max. Book Thickness	Book Per Spool	No. of Sheets/Books
1/4" (Size A)	3 mm	522 Books	7-30 sheets
5/16" (Size B)	5 mm	325 Books	31-50 sheets
3/8" (Size C)	6 mm	256 Books	51-60 sheets
7/16" (Size D)	7 mm	184 Books	61-70 sheets
1/2" (Size E)	8 mm	136 Books	71-80 sheets

All available in Black, White and Silver

*Continued*

## Specification & Installation Guide

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AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### **GBC WireBinder G1** (Option)

##### **Other Specifications**

Required	GBC Punch G2 and one of the following die sets: eWire Round Die or eWire Square Die
Dimension (W x D x H)	47" x 29" x 40"
Weight	Approximately 510 lb (231.5 kg)
Power Source	Own power supply (5-15R)
Power Consumption	350 W or less

Accessories — AccurioPress C14000/C12000

**FD-503 — Punching and Folding Unit** (Option)

Product Name FD-503



Type Multi folding device with Punch and Post Inserter functions

Modes Straight mode, Sub tray mode, Punch mode, Fold mode, Post Inserter mode

**Straight Mode**

Function Exit to main tray without process

Media Size A4, A4S, B5, ISOB5, B5S, ISOB5S, 9 x 11, 8.5 x 11, 8.5 x 11S, 16K, 16KS, SRA3, A3, B4, ISOB4, SRA4, SRA4S, 13 x 19, 12 x 18, 11 x 17, 8.5 x 14, 8.5 x 13, 8.25 x 13, 8.125 x 13.25, 8 x 13, 8K, A5, A5S, B6S, ISOB6S, 5.5 x 8.5, 5.5 x 8.5S

Tab paper (A4, 8.5 x 11)

\* Tabs exiting tail edge first is not guaranteed.

Min.: 3.94" x 5.5" (100 x 139.7 mm)

Max.: 13" x 19" (330.2 x 483 mm)

Media Type Plain, Fine, Color Specific, Coated

Media Weight 52 – 450 gsm

Tray Capacity  
 2,500 sheets: 8.5 x 11, 8.5 x 11S, A4, A4S, B5, B5S, ISOB5, ISOB5S  
 1,500 sheets: 13 x 19, 12 x 18, 11 x 17, 8.5 x 14, A3, B4, SRA3, SRA4, SRA4S, ISOB4  
 500 sheets: 5.5" x 8.5", 5.5" x 8.5"S, A5, A5S, B6S

Continued

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

<b>FD-503 — Punching and Folding Unit</b> (Option)		
<b>Sub Tray Mode</b>		
Function	Exit to sub tray without process	
Media Type	Plain, Fine, Color Specific, Coated	
Tray Capacity (with folder tray)	30 sets or more (for all types of folding with 80 gsm paper)	
Media Size	A3, B4, ISOB4, A4S, SRA4S, 12 x 18, 11 x 17, 8 1/2 x 14, 8 1/2 x 11S Min.: 8.27" x 10.98" (210 x 279 mm) Max.: 12.01" x 18.03" (305 x 458 mm)	
Media Weight	50 - 130 gsm (tri-fold in, tri-fold out) 50 - 91 gsm (double parallel, gate)	
Tray Capacity (without folder tray)	200 sheets	
Media Size	SRA3, A3, B4, ISOB4, SRA4S, A4, A4S, B5, ISOB5, B5S, ISOB5S, A5, A5S, B6S, ISOB6S, A6S, 13 x 19, 12 x 18, 11 x 17, 9 x 11, 8.5 x 14, 8.5 x 11, 8.5 x 11S, 5.5 x 8.5, 5.5 x 8.5S, 8.5 x 13, 8.25 x 13, 8.125 x 13.5, 8 x 13 Tab paper (A4, 8.5 x 11) Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13" x 19" (330.2 x 483 mm)	
Media Weight	52 - 350 gsm	
<b>Punch Mode</b>		
Function	Exit to main tray after punching process	
Media Size	2-holes	12 x 18, 11 x 17, 9 x 11, 8.5 x 14, 8.5 x 11, 8.5 x 11S, 8.5 x 13, 8.25 x 13, 8.125 x 13.25, 8 x 13 Tab paper (A4, 8.5 x 11)
	3-holes	12" x 18", 11" x 17", 9" x 11", 8.5" x 11" Tab paper (A4, 8.5" x 11")
Media Weight	52 – 216 gsm	
Hole Pitch	70 mm (2 holes), 108 mm (3 holes)	

Continued

**Accessories** — AccurioPress C14000/C12000

<b>FD-503 — Punching and Folding Unit</b> (Option)	
<b>Fold Mode</b>	
Function	Exit to main tray after folding process
Types of Folds	Half-fold, tri-fold in, tri-fold out, z-fold, double parallel fold, gate fold
Media Size	A3, B4, ISOB4, SRA4S, A4S, 12 x 18, 11 x 17, 8.5 x 14, 8.5 x 11S Min.: 8.27" x 10.98" (210 x 279 mm) Max.: 12.01" x 18.03" (305 x 458 mm)
Media Type	Plain, Fine, Color Specific, Coated
Media Weight	50 - 130 gsm (half-fold, tri-fold in, tri-fold out, z-fold) 50 - 91 gsm (double parallel, gate)
<b>Post Inserter Mode</b>	
Function	Feed cover paper/paper to be inserted
Media Size	SRA3, A3, B4, SRA4, SRA4S, A4, A4S, B5, B5S, A5, 13 x 19, 12 x 18, 11 x 17, 9 x 11, 8.5 x 14, 8.5 x 11, 8.5 x 11S, 5.5 x 8.5, 8.5 x 13, 8.25 x 13, 8.125 x 13.25, 8 x 13, Min.: 7.17" x 5.51" (182 x 140 mm) Max.: 12.99" x 19.2" (330 x 483 mm)
Media Type	Plain, Fine, Color Specific, Coated
Media Weight	52 – 300 gsm
Tray Capacity	2 x 500 sheets at 80 gsm
<b>Other Specifications</b>	
Dimension (WxDxH)	15.75" x 25.83" x 48.46" (400 x 656 x 1231 mm)
Weight	Approximately 286.6 lb (130 kg)
Power Source	Requires own electrical outlet (5-20R)
Power Consumption	180 W

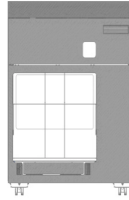
## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### LS-507 — Stacking Unit (Option)

Product Name LS-507



Type	Large capacity stacker of horizontal stacking with gripper conveyance
Functions	Stacker tray non-sort mode: Outputs paper to the stacker without any process
	Stacker tray sort mode: Executes shifting operation (10 mm) and outputs paper to the stacker tray <small>* The use of the shift is unavailable with tabs</small>
	Sub tray mode: Outputs paper to the sub tray without any process
	Straight mode: Conveys paper to the downstream device without any process

#### Stacker Tray

Media Size	SRA3, A3, B4, ISOB4, SRA4, SRA4S, A4, A4S, B5, A5, ISOB5, 13 x 19, 12 x 18, 11 x 17, 9 x 11, 8.5 x 14, 8.5 x 11, 8.5 x 11S, 5.5 x 8.5, 8.5 x 13, 8.25 x 13, 8.125 x 13.125, 8 x 13, 8K, 16K, 7.25 x 10.5  Tab paper (A4, 8.5 x 11) <small>* 1 to 15 tab (4 tab and 10 tab are unavailable.) The use of shift is unavailable with tabs</small>
	Min.: 8.27" x 5.5" (210 x 139.7 mm) Max.: 13" x 19.2" (330.2 x 487.7 mm)
Media Weight	52 - 450 gsm
Maximum Tray Capacity (80 gsm)	2 compartment system (once the inside compartment is full to be received. Total Capacity: 6,000 sheets Inside Compartment: 3,000 sheets Outside Compartment: 3,000 sheets <small>* The outside compartment is conveyed outside the unit once the compartment is full. If both the inside and outside compartment are full, the device will stop running; the device will continue to run as long as the outside compartment is unloaded.</small>  Max. Height: 12.20" (310 mm) paper length: 7.64" (194.1 mm) or more 9.06" (230 mm) paper length: 7.64" (194.0 mm) or less

Continued

Accessories — AccurioPress C14000/C12000

<b>LS-507 — Stacking Unit</b> (Option)	
<b>Sub Tray</b>	
Media Size	SRA3, A3, B4, ISOB4, SRA4, SRA4S, A4, A4S, B5, B5S, A5, A5S, ISOB5, ISOB5S, B6S, A6S, 13 x 19, 12 x 18, 11 x 17, 9 x 11, 8.5 x 14, 8.5 x 11, 8.5 x 11S, 5.5 x 8.5, 8.5 x 13, 8.25 x 13, 8.125 x 13.25, 8 x 13, 8K, 16K, 16KS, 7.25 x 10.25, 7.25 x 10.5S  Tab paper * Exit of tabs with tab area at trail edge is not guaranteed Envelope
	Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13" x 51.1" (330.2 x 1300 mm)
Media Weight	52 - 450 gsm
Maximum Tray Capacity	Stacking height is 1.1" (28 mm) at the maximum
<b>Straight Conveyance</b>	
Media Size	SRA3, A3, B4, ISOB4, SRA4, SRA4S, A4, A4S, B5, B5S, A5, A5S, ISOB5, ISOB5S, B6S, A6S, 13 x 19, 12 x 18, 11 x 17, 9 x 11, 8.5 x 14, 8.5 x 11, 8.5 x 11S, 5.5 x 8.5, 8.5 x 13, 8.25 x 13, 8.125 x 13.25, 8 x 13, 8K, 16K, 16KS, 7.25 x 10.5, 7.25 x 10.5S  Tab paper * Exit of tabs with tab area at trail edge is not guaranteed Envelope
	Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13" x 51.1" (330.2 x 1300 mm)
Media Weight	52 - 450 gsm
<b>Other Specifications</b>	
Dimension (WxDxH)	30.9" x 27.76" x 40.16" (787 x 705 x 1020 mm)
Weight	LS-507: Approximately 352.74 lb (160 kg) LS-507 + LC-502 (cart): Approximately 396.86 lb (180 kg)
Power Source	Requires own electrical (5-15R)
Power Consumption	Less than 240 W

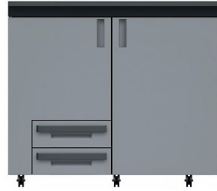
## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### SD-506 — Saddle Stitch Unit (Option)

Product Name SD-506



Type Saddle stitch unit

Modes Saddle stitch mode, Trimming mode, Multi sheet half-fold mode, Multi sheet letter fold-In mode, Sub tray mode

#### Saddle Stitch Mode

Function Exit to saddle stitch tray after fold & stitch process

Media Size SRA3, A3, JISB4, ISOB4, SRA4S, A4S, B5S, 12" x 18", 11" x 17", 8.5" x 14", 8.5" x 11"S, 8.5" x 13", 8.25" x 13", 8.125" x 13.25", 8" x 13", 8K, 16KS  
 Min.: 7.17" x 10.12" (182 x 257 mm)  
 Max.: 12.76" x 18.23" (324 x 463 mm)

Media Type Plain, Fine, Color Specific, Coated

Media Weight 52 – 244 gsm

Staple Position Changeable (3.54" - 6.5" [90 – 165 mm])

Staple Page

#### SD-506 – Number of Stapled Sheets Based on Paper Weight\*

Paper Weight	Plain	Coated/Color Specific
50 - 81	50	30
82 - 91	30	15
92- 130	20	10
131 - 161	15	5
162 - 209	10	—
210 - 244	5	—
245 - 400	—	—

\* 1 sheet can be switched to thick paper (200 gsm)

Tray Capacity  
 2 – 10 stapled sheets: 50 sets or more  
 11 – 20 stapled sheets: 30 sets or more  
 21 – 30 stapled sheets: 20 sets or more  
 31 – 40 stapled sheets: 20 sets or more  
 41 – 50 stapled sheets: 15 sets or more

Continued



**Accessories** — AccurioPress C14000/C12000

<b>SD-506 — Saddle Stitch Unit</b> (Option)	
<b>Trimming Mode</b>	
Function	Exit to saddle stitch tray after trimming
Media Size	Conforms to the saddle stitching mode specification
Media Type	Plain, Fine, Color Specific, Coated
Media Weight	52 – 244 gsm
Max sheets for trim	50 sheets (80 gsm) x 2 = 100 sheets 49 sheets (80 gsm) + 1 sheet (200 gsm) x 2 = 100 sheets
Trim position	1 edge (opposite to saddle)
<b>Multi Sheet Half Fold Mode</b>	
Function	Exit to saddle stitch tray after folding 1 or more sheets
Media Size	SRA3, A3, JISB4, ISOB4, SRA4S, A4S, B5S, 12" x 18", 11" x 17", 8.5" x 14", 8.5" x 11"S, 8.5" x 13", 8.25" x 13", 8.125" x 13.25", 8" x 13", 8K, 16KS  Min.: 7.17" x 10.12" (182 x 257 mm) Max.: 12.76" x 18.23" (324 x 463 mm)
Media Type	Plain, Fine, Color Specific, Coated
Media Weight	52 – 244 gsm (via Post insertion down to 50 gsm)
Max. multiple sheets	52 – 81 gsm: 5 sheets 82 – 130 gsm: 3 sheets 131 – 244 gsm: 2 sheets
Tray Capacity	30 sets
<b>Multi Sheet Letter Fold-In Mode</b>	
Function	Exit to 3-fold tray after 3-folding 1 or more sheets
Media Size	A4S, 8.5" x 11"S
Media Type	Plain, Fine, Color Specific, Coated
Media Weight	52 – 91 gsm (via Post insertion down to 50 gsm)
Max. multiple sheets	52 – 81 gsm: 5 sheets 82 – 91 gsm: 3 sheets
Tray Capacity	20 sets

Continued

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### SD-506 — Saddle Stitch Unit (Option)

##### Sub Tray Mode

Function	Exit to sub tray without process
Media Size	SRA3, A3, ISOB4, SRA4, SRA4S, A4, A4S, ISOB5, ISOB5S, A5, A5S, B6S, A6S, 13" x 19", 12" x 18", 11" x 17", 9" x 11", 8.5" x 14", 8.5" x 11", 8.5" x 11"S, 5.5" x 8.5", S, 8.5" x 13", 8.25" x 13", 8.125" x 13.25", 8" x 13", 8K, 16K, 16KS Tab paper (A4, 8.5" x 11") Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13.03" x 19.21" (331 x 488 mm)
Media Type	Plain, Fine, Color Specific, Coated
Media Weight	52 – 400 gsm
Tray Capacity	200 sheets (Z-fold: 20 sheets/Center fold: 40 sheets)
<b>Other Specifications</b>	
Dimension (WxDxH)	46.06" x 27.87" x 40.16" – Saddle stitch tray stored (pulled out: 56.73") (1170 x 708 x 1020 mm - Saddle stitch tray stored [pulled out: 1441 mm])
Weight	Approximately 617.29 lb (280 kg)
Power Source	Requires own electrical outlet (5-20R)
Power Consumption	270 W

Accessories — AccurioPress C14000/C12000

**SD-513 — Saddle Stitch Unit** (Option)

Product Name SD-513



Type Saddle stitch unit

Modes  
 Saddle stitching mode  
 Saddle stitching trimming mode  
 Multi half-fold mode  
 Multi half-fold trimming mode  
 Multi tri-folding mode  
 Straight mode  
 Sub tray mode

**Saddle Stitch Mode**

Function Exit to saddle stitch tray after fold & stitch process

Media Size SRA3, A3, B4, ISOB4, SRA4S, A4S, B5S, 12" x 18", 11" x 17", 8.5" x 14", 8.5" x 11"S, 8.5" x 13", 8.25" x 13", 8.125" x 13.25", 8" x 13", 8K, 16KS  
 Min.: 4.72" x 10.12" (120 x 257 mm)  
 Max.: 13" x 19.2" (330.2 x 487.7 mm)

Media Type Plain, Fine, Color Specific, Coated

Media Weight 52 – 300 gsm

Staple Page See chart on page 64

Staple Position At position of 1/2 of paper length (default)  
 Adjustable up to +/- 20 mm by user (Media Sizes within 6.5" - 11.65" [165 – 296 mm])

4-Point Staple A3, 11" x 17"  
 Custom size (Max. 11.69" x 19.2" [297 x 487.7 mm], Min. 10.98" x 10.12" [279 x 257 mm])

Tray Capacity 2 – 10 stapled sheets: 30 sets max at 91 gsm

*Continued*

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### SD-513 — Saddle Stitch Unit (Option)

##### Trimming Mode

Function	Front trim of booklet
Media Size	SRA3, A3, B4, ISOB4, SRA4S, A4S, B5S, ISOB5S Wide paper, Custom size paper Min.: 4.72" x 10.12" (120 x 257 mm) Max.: 13" x 19.2" (330.2 x 487.7 mm)
Media Type	Plain, Fine, Color Specific, Coated
Media Weight	52 – 300 gsm
Max Sheets For Trim	35 sheets (80 gsm) x 2 = 70 sheets
Trim length	0.20" - 1.57" (5 – 40 mm) booklet length more than 4.72" (120 mm)
Trim position	Fore edge (opposite of stitching)

##### Multi Sheet Half Fold Mode

Function	Exit to saddle stitch tray after folding 1 or more sheets
Media Size	Same specification as saddle stitching mode
Media Type	Plain, Fine, Color Specific, Coated
Media Weight	52 – 300 gsm
Max. Multiple Sheets	52 – 81 gsm: 5 sheets 82 – 130 gsm: 3 sheets 131 – 300 gsm: 2 sheets
Tray Capacity	30 sets (5 sheets)

*Continued*

**Accessories** — AccurioPress C14000/C12000

<b>SD-513 — Saddle Stitch Unit</b> (Option)														
<b>Multi Sheet Letter Fold-In Mode</b>														
Function	Exit to 3-fold tray after 3-folding 1 or more sheets													
Media Size	A4S, 8.5" x 11"S													
Media Type	Plain, Fine, Color Specific, Coated													
Media Weight	52 – 91 gsm													
Max. Multiple Sheets	50 – 81 gsm: 5 sheets 82 – 91 gsm: 3 sheets With CR-101 80-216 gsm: 1 sheet													
Tray Capacity	<table border="1"> <thead> <tr> <th>Folding Sheets</th> <th>Number of Sets</th> </tr> </thead> <tbody> <tr> <td>1 sheet folding</td> <td>40 sets</td> </tr> <tr> <td>2 sheet folding</td> <td>20 sets</td> </tr> <tr> <td>3 sheet folding</td> <td>13 sets</td> </tr> <tr> <td>4 sheet folding</td> <td>10 sets</td> </tr> <tr> <td>5 sheet folding</td> <td>8 sets</td> </tr> </tbody> </table>		Folding Sheets	Number of Sets	1 sheet folding	40 sets	2 sheet folding	20 sets	3 sheet folding	13 sets	4 sheet folding	10 sets	5 sheet folding	8 sets
Folding Sheets	Number of Sets													
1 sheet folding	40 sets													
2 sheet folding	20 sets													
3 sheet folding	13 sets													
4 sheet folding	10 sets													
5 sheet folding	8 sets													
<b>Sub Tray Mode</b>														
Function	Exit to downstream option without process													
Media Size	SRA3, A3, B4, ISOB4, SRA4S, SRA4, A4, A4S, B5, ISOB5, ISOB5S, B5S, A5, A5S, B6S, A6S, 13" x 19", 12" x 18", 11" x 17", 9" x 11", 8.5" x 14", 8.5" x 11", 8.5" x 11"S, 5.5" x 8.5", 5.5" x 8.5"S, 8.5" x 13", 8.25" x 13", 8.125" x 13.25", 8" x 13", 8K, 16K, 16KS Tab paper (A4, 8.5" x 11") Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13.03" x 19.21" (331 x 488 mm)													
Media Type	Plain, Fine, Color Specific, Coated													
Media Weight	52 – 450 gsm													

Continued

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### SD-513 — Saddle Stitch Unit (Option)

##### Sub Tray Mode

Function	Exit to sub tray without process
Media Size	SRA3, A3, B4, ISOB4, SRA4S, SRA4, A4, A4S, B5, ISOB5, ISOB5S, B5S, A5, A5S, B6S, A6S, 13" x 19", 12" x 18", 11" x 17", 9" x 11", 8.5" x 14", 8.5" x 11", 8.5" x 11"S, 5.5" x 8.5", 5.5" x 8.5"S, 8.5" x 13", 8.25" x 13", 8.125" x 13.25", 8" x 13", 8K, 16K, 16KS Tab paper (A4, 8.5" x 11") Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13.03" x 19.2" (331 x 487.7 mm)
Media Type	Plain, Fine, Color Specific, Coated
Media Weight	52 – 350 gsm
Tray Capacity	200 sheets Z-fold: 20 sheets/Center fold: 20 sheets Creasing: 100 sheets (300 gsm or less)/50 sheets (301 gsm or more)
<b>Other Specifications</b>	
Dimension (WxDxH)	48.86" x 56.34" x 40.16" (1241 x 1431 x 1020 mm) The width does not include the booklet tray (9.29"[236 mm]).
Weight	Approximately 742.96 lb (337 kg)
Power Source	Requires own electrical outlet (5-20R)
Power Consumption	Less than 350 W

*Continued*

Accessories — AccurioPress C14000/C12000

**SD-513 — Saddle Stitch Unit** (Option)

Max No. of Sheets: Fold & Staple/  
Trim with Various Cover Weights

Paper Weight	Plain Paper	Coated Paper/ Color Paper
50 - 64	50	30
	45 + C1	29 + C1
	40 + C2	24 + C2
65 - 81	35	30
	30 + C1	29 + C1
	25 + C2	24 + C2
82 - 91	30	15
	29 + C1	14 + C3
	24 + C2	9 + C4
92 - 130	20	10
	19 + C1	9 + C3
	14 + C2	4 + C4
131 - 161	15	5
	14 + C1	4 + C3
	9 + C2	
162 - 209	10	NO
	9 + C1	
	4 + C2	
210 - 224	5	NO
	4 + C3	
	3 + C4	
245 - 300	3	NO
	2 + C1 or C2	
301 - 400	NO	NO

C1: Covers from 50–216 gsm  
 C2: Covers from 217 – 300 gsm  
 C3: Covers from 50 – 256 gsm  
 C4: Covers from 257 – 300 gsm

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### CR-101 Creasing Unit (Option for SD-513)

Product Name	CR-101
Type	Creasing Unit
Modes	Saddle stitch/Half-fold+Crease Tri-fold + Crease Perfect Binder+Crease Free Crease
Compatibility	SD-513

#### Creasing Mode (for Saddle Stitch, Perfect Binding & Free Crease)

Function	Creasing and processing in SD or PB or output of creased sheets 1 sheet is creased at a time Selectable between 1 to 4 creases
Media Size	Conforms to SD-513 specifications
Media Type	Plain, Fine, Color Specific, Coated
Media Weight	52 – 350 gsm* (For Saddle Stitch 300 gsm/For Perfect Binding 216 gsm) <small>*Depends on the function that is combined with creasing</small>
Minimum distance between crease	1 mm
Number of creases	1-4 (limited according to mode)
Dimensions (WxDxH)	8.27" x 18.19" x 5.39" (211 x 460 x 137 mm) built in SD-513
Weight	Approximately 15 lb (6.8 kg)
Power Source	Supplied from SD-513
Power Consumption	25 W or less



**Accessories** — AccurioPress C14000/C12000

<b>TU-503 Trimmer Unit</b> (Option for SD-513)	
Product Name	TU-503
Type	Trimming Unit
Modes	Slitting (Top and bottom cutting of sheet) and processing in SD or PB or flat output of slit sheets
Compatibility	SD-513
<b>Slitter Mode</b>	
Media Size	Conforms to SD-513 multi-tri-fold mode specifications
Media Type	Plain, Fine, Color Specific, Coated
Media Weight	52 – 300 gsm (depending on mode)
Cut amount	0.55" to 1.02" (14 mm to 26 mm) 50 gsm to 61 gsm 0.39" to 1.02" (10 mm to 26 mm) 62 gsm to 300 gsm
Dimensions (WxDxH)	11.97" x 24.8" x 15" (304 x 630 x 381 mm) built in SD-513
Weight	Approximately 41.23 lb (18.7 kg)
Power Source	Supplied from SD-513
Power Consumption	50 W or less

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### FD-504 Square Folding Unit (Option for SD-513)

Product Name	FD-504
Type	Spine Corner Forming Unit
Modes	Spine Corner Forming (flat back) of booklets
Compatibility	SD-513
<b>Spine Corner Forming</b>	
Function	Exit to saddle stitch tray after Spine Corner Forming process
Media Size	Conforms to SD-513 saddle-stitching mode specifications
Media Type	Plain, Fine, Color Specific, Coated
Media Weight	52 – 216 gsm
Number of sheets per set	5-35 sheets
Dimensions (WxDxH)	25.31" x 10.16" x 7.76" (643 x 258 x 157) built in SD-513
Weight	Approximately 28.66 lb (13 kg)
Power Source	Supplied from SD-513
Power Consumption	60 W or less

Accessories — AccurioPress C14000/C12000

**PB-503 — Perfect Binding Unit** (Options)

Product Name PB-503



Type In-line perfect binder using hot-melt glue technology and automated cover sheet trimming

Modes Perfect binding mode, Sub tray mode

**Perfect Binding Mode**

Function Binding a book and place on the stacker

No. of sheets for Bookbinding  
 Min: 10 sheets  
 Max: 300 sheets or 1.18" (30 mm)  
 Color paper or Matt coat paper: 150 sheets or 0.59" (15 mm)  
 \* In case of Z-fold insertions, restrictions apply for number of Z-fold sheets and total number of sheets.

Book Tray Capacity  
 Max: 1.18" (30 mm) thick books x 11 pc. x 2 rows (about 6,600 sheets)  
 To prevent stacking problems, capacity is limited by book thickness:  
 10 – 30 sheet booklet: 50 pc.  
 31 – 150 sheet booklet: 35 pc. or limit detector  
 151 – 300 sheet booklet: To limit detector

Content Pages  
 Media Size A4, JISB5, A5, A5S, 8.5" x 11", 5.5" x 8.5"S, 16K

Min.: 5.5" x 8.27" (139.7 x 210 mm)  
 Max.: 12.09" x 8.70" (307 x 221 mm)

Z-fold A3, B4, A4S, ISOB4

Media Type Plain, Fine, Color Specific, Matte Coated

Media Weight 64 – 105 gsm

Cover Pages  
 Media Size Min.: 5.5" x 10.98" (139.7 x 279 mm)  
 Max.: 12.09" x 18.58" (307 x 472 mm)

Media Type Plain, Fine, Color Specific, Coated

Media Weight 81 – 216 gsm

Cover Tray Capacity 1,000 sheet (82 gsm)  
 500 sheet (216 gsm)

Continued

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

<b>PB-503 — Perfect Binding Unit</b> (Options)	
<b>Perfect Binding Mode</b> (con't)	
Supply of Glue	Type Hot-Melt Type
	Warm-up Time About 20 Minutes
<b>Sub Tray Mode</b>	
Function	Exit paper without treatment on the sub tray.
Media Size	SRA3, A3, JISB4, ISOB4, SRA4, SRA4S, A4, A4S, JISB5, ISOB5, JISB5S, ISOB5S, A5, A5S, B6S, ISOB6S, A6S, 8K, 16K, 16KS, 13" x 19", 12" x 18", 11" x 17", 9" x 11", 8.5" x 14", 8.5" x 11", 8.5" x 11"S, 5.5" x 8.5", 5.5" x 8.5"S, 8.5" x 13", 8.25" x 13", 8.125" x 13.25", 8" x 13" Tab Paper (A4, 8.5" x 11") Min.: 3.94" x 5.5" (100 x 139.7 mm) Max.: 13.03" x 19.2" (331 x 487.7 mm)
Media Type	Plain, Fine, Color Specific, Coated
Media Weight	52 – 400 gsm
Tray Capacity	200 sheets
<b>Other Specifications</b>	
Dimension (WxDxH)	53.54" x 27.87" x 48.15" (1360 x 708 x 1223 mm)
Weight	Approximately 595.25 lb (270 kg)
Power Source	Requires own electrical outlet (5-20R)
Power Consumption	Less than 1,000 W

Accessories — AccurioPress C14000/C12000

**FS-541 — Staple Finisher with AiO Options** (Option)

Product Name FS-541



Type The Finisher with Staple Function and All in One Options

Modes Sort, group mode  
Offset sort, offset group mode  
Offset staple mode  
Staple mode  
Straight exit mode

**Straight Exit Mode**

Function Exit paper without treatment on the main tray

Media Size SRA3, SRA4, A3, B4, ISOB4, SRA4S, A4, A4S, B5, ISOB5, B5S, A5, ISOB5S, A5S, B6S, 13 x 19, 12 x 18, 11 x 17, 9 x 11, 8.5 x 14, 8.5 x 11, 88.5 x 11S, 5.5 x 8.5, 5.5 x 8.5S, 8.5 x 13, 8.25 x 13, 8.125 x 13.25, 8 x 13, 5.5 x 8.5S, 7.25 x 10.5, 7.25 x 10.5S, 8K, 16K, 16KS

Wide-size paper (Maximum 324 mm x 460 mm)

Tab Paper (A4, 8.5" x 11")

Min.: 3.94" x 5.5" (100 x 139.7 mm)

Max.: 13.03" x 19.2" (331 x 487.7 mm); Banner sheet: 13" x 51.1" (330.2 x 1,300 mm)

\* The offset sort and the offset group mode are unavailable for paper width less than 5.83" (148 mm), or paper length greater than 19.2" (487.8 mm), and envelopes

Media Type Plain, Fine, Color Specific, Coated

Media Weight 52 – 450 gsm

Tray Capacity Without SD-510 (Paper weight: 80 gsm)

Uncoated		Coated	
11 x 17:	2,000 sheets	11 x 17:	1,800 sheets
8.5 x 11:	3,000 sheets	8.5 x 11:	3,000 sheets
5.5 x 8.5:	750 sheets	5.5 x 8.5:	750 sheets

Paper length of 19.2" (487.7 mm) or more

19.2" - 30" (487.7 - 762 mm): 1000 sheets (128 - 135 gsm)

30" (762.1 mm) or more: 100 sheets (128-135 gsm)

Z-Fold: 20 sheets (130 gsm or less)

Half-Fold: 50 sheets (130 gsm or less)

Continued

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### FS-541 — Staple Finisher with AiO Options (Option)

##### Staple Mode

Function	After staple, exit the paper on the man tray																																																																																																																							
Media Size	SRA3, SRA4, A3, B4, ISOB4, SRA4S, A4, A4S, B5, ISOB5, A5, 13 x 19, 12 x 18, 11 x 17, 9 x 11, 8.5 x 14, 8.5 x 11, 8.5 x 11S, 5.5 x 8.5, 8.5 x 13, 8.25 x 13, 8.125 x 13.25, 8 x 13, 7.25 x 10.5, 7.25 x 10.5S Wide-size paper Tab Paper (A4, 8.5" x 11") Min.: 7.99" x 5.5" (203 x 139.7 mm) Max.: 13" x 19.2" (330.2 x 487.7 mm)																																																																																																																							
Media Type	Plain, Fine, Color Specific, Coated																																																																																																																							
Media Weight	52 – 300 gsm																																																																																																																							
Staple Page	<table border="1"> <thead> <tr> <th colspan="8">FS-541 Staple Capability</th> </tr> <tr> <th colspan="8">Number of staple sheets</th> </tr> <tr> <th rowspan="2">Media Weight</th> <th colspan="2">Plain</th> <th colspan="3">Fine</th> <th colspan="2">Others</th> </tr> <tr> <th>less than 400 mm</th> <th>400 mm or more</th> <th>320 mm or less</th> <th>321 to 399 mm</th> <th>400 mm or more</th> <th>less than 400 mm</th> <th>400 mm or more</th> </tr> </thead> <tbody> <tr> <td>40-49 gsm</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> </tr> <tr> <td>50-61 gsm</td> <td>100</td> <td>50</td> <td>50</td> <td>20</td> <td>—</td> <td>35</td> <td>35</td> </tr> <tr> <td>62-74 gsm</td> <td>100</td> <td>50</td> <td>50</td> <td>20</td> <td>—</td> <td>35</td> <td>35</td> </tr> <tr> <td>75-80 gsm</td> <td>100</td> <td>50</td> <td>30</td> <td>30</td> <td>30</td> <td>35</td> <td>35</td> </tr> <tr> <td>81-91 gsm</td> <td>60</td> <td>50</td> <td>30</td> <td>30</td> <td>30</td> <td>35</td> <td>35</td> </tr> <tr> <td>92-135 gsm</td> <td>50</td> <td>50</td> <td>30</td> <td>30</td> <td>30</td> <td>30</td> <td>30</td> </tr> <tr> <td>136-162 gsm</td> <td>40</td> <td>40</td> <td>30</td> <td>30</td> <td>30</td> <td>25</td> <td>25</td> </tr> <tr> <td>163-216 gsm</td> <td>25</td> <td>25</td> <td>25</td> <td>25</td> <td>25</td> <td>20</td> <td>20</td> </tr> <tr> <td>217-244 gsm</td> <td>25</td> <td>25</td> <td>25</td> <td>25</td> <td>25</td> <td>15</td> <td>15</td> </tr> <tr> <td>245-300 gsm</td> <td>10</td> <td>10</td> <td>10</td> <td>10</td> <td>10</td> <td>10</td> <td>10</td> </tr> <tr> <td>301-450 gsm</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> </tr> </tbody> </table>	FS-541 Staple Capability								Number of staple sheets								Media Weight	Plain		Fine			Others		less than 400 mm	400 mm or more	320 mm or less	321 to 399 mm	400 mm or more	less than 400 mm	400 mm or more	40-49 gsm	—	—	—	—	—	—	—	50-61 gsm	100	50	50	20	—	35	35	62-74 gsm	100	50	50	20	—	35	35	75-80 gsm	100	50	30	30	30	35	35	81-91 gsm	60	50	30	30	30	35	35	92-135 gsm	50	50	30	30	30	30	30	136-162 gsm	40	40	30	30	30	25	25	163-216 gsm	25	25	25	25	25	20	20	217-244 gsm	25	25	25	25	25	15	15	245-300 gsm	10	10	10	10	10	10	10	301-450 gsm	—	—	—	—	—	—	—
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62-74 gsm	100	50	50	20	—	35	35																																																																																																																	
75-80 gsm	100	50	30	30	30	35	35																																																																																																																	
81-91 gsm	60	50	30	30	30	35	35																																																																																																																	
92-135 gsm	50	50	30	30	30	30	30																																																																																																																	
136-162 gsm	40	40	30	30	30	25	25																																																																																																																	
163-216 gsm	25	25	25	25	25	20	20																																																																																																																	
217-244 gsm	25	25	25	25	25	15	15																																																																																																																	
245-300 gsm	10	10	10	10	10	10	10																																																																																																																	
301-450 gsm	—	—	—	—	—	—	—																																																																																																																	
Staple position	1 position of parallel staple at front corner 2 position (pitch: 4.72" [120 mm], 5.51" [140 mm], and 6.5" [165 mm]) 1 position of 45° staple at rear corner																																																																																																																							
Tray Capacity	2 stapled sheets: 180 sets 5 stapled sheets: 150 sets 10 stapled sheets: 130 sets 25 stapled sheets: 120 sets 50 stapled sheets: 60 sets 100 stapled sheets: 30 sets																																																																																																																							

Continued

**Accessories** — AccurioPress C14000/C12000

**FS-541 — Staple Finisher with AiO Options** (Option)

**Other Specifications**

Optional	Punch kit (PK-525) Post inserter (PI-502 + MK-732) Saddle Stitch Unit (SD-510)
Dimension (WxDxH)	With banner tray: 63.46" x 25.83" x 48.46" (1612 x 656 x 1231 mm) Without banner tray: 39.49" x 25.83" x 40.16" (1003 x 656 x 1020 mm)
Weight	Approximately 205.03 lb (93 kg)
Power Source	From main body
Power Consumption	Less than 192 W

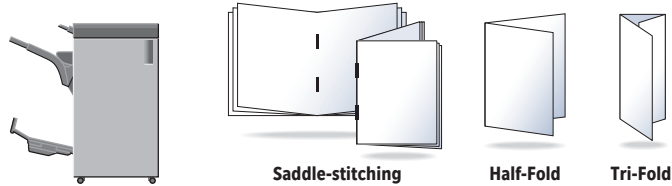
## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### SD-510 Saddle Stitch Unit (Option for FS-532/541)

Product Name SD-510



Type Optional Saddle Stitch & Fold Unit for FS-541

Compatibility FS-541

#### Booklet Mode

Function Center fold and saddle stitch, output to paper output tray

Media Size SRA3, A3, B4, ISOB4, SRA4S, A4S, B5S, ISOB5S, 13" x 19", 12" x 18", 11" x 17", 8.5" x 14", 8.5" x 11"S, 8.5" x 13", 8.25" x 13", 8.125" x 13.25", 8" x 13", 8K, 16KS  
Wide paper (A3W, A4SW, B4W, B5SW, 12 x 18W, 11 x 17W, 8 1/2 x 11SW)  
Min.: 4.72" x 9.45" (120 x 240 mm)  
Max.: 13" x 19.2" (330.2 x 487.7 mm)

Media Type Plain, Fine, Color, Coated, PrePrinted, Book/News, Plain-rough, Textured (same as the main body)

Media Weight Content Sheets: 52 – 216 gsm  
Cover Sheets: 52 – 300 gsm (with limitation on Media Type)

Staple page 50 – 61 gsm: 25 sheets  
62 – 80 gsm: 20 sheets  
81 – 91 gsm: 16 sheets  
92 – 216 gsm: 5 sheets  
217 – 244 gsm: Cover only  
245 – 300 gsm: Cover only  
  
1 sheet of 52 to 216 gsm paper is treated as 1 sheet  
1 sheet of more than 217 paper is treated as 5 sheets

Staple position Adjustable (2.36" – 5.85" [60 – 148.5 mm])

Tray Capacity Saddle Stitch  
  
2 to 5 sheets: 35 sets  
6 to 10 sheets: 25 sets  
11 to 20 sheets: 15 sets  
20 to 25 sheets: 15 sets

Continued



**Accessories** — AccurioPress C14000/C12000

<b>SD-510 Saddle Stitch Unit</b> (Option for FS-532/541)	
<b>Half Fold Mode</b>	
Function	Center Fold, output on booklet tray
Media Size	SRA3, A3, B4, ISOB4, SRA4S, A4S, B5S, ISOB5S, 13" x 19", 12" x 18", 11" x 17", 8.5" x 14", 8.5" x 11"S, 8.5" x 13", 8.25" x 13", 8.125" x 13.25", 8" x 13", 8K, 16KS Wide paper (A3W, A4SW, B4W, 12 x 18W, 11 x 17W, 81/2 x 11SW) Min.: 4.72" x 9.45" (120 x 240 mm) Max.: 13" x 19.2" (330.2 x 487.7 mm)
Media Type	Plain, Fine, Color, Coated, PrePrinted, Book/News, Plain-rough, Textured (same as the main body)
Media Weight	Inside paper: 52 – 216 gsm Cover: 52 – 300 gsm
Multi-fold capacity	52 – 216 gsm: 1 – 5 sheets 217 – 300 gsm: 1 sheet Cover 52 – 300 gsm
Fold Tray Capacity	1 -5 sheets: 35 sets
<b>Letter Fold-In Mode</b>	
Function	Tri-fold, output on paper tray
Media Size	8.5" x 11"
Media Type	Plain, Fine, Color, Coated*1, PrePrinted, Book/News, Plain-rough, Textured (same as the main body)
Media Weight	52 – 105 gsm
Multi-fold capacity	3 sheets (52 – 91 gsm) 1 sheet (92 – 105 gsm)
Fold Tray Capacity	1 sheet: 50 sets 2 sheets: 40 sets 3 sheets: 30 sets

*Continued*

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### SD-510 Saddle Stitch Unit (Option for FS-532/541)

##### Other Specifications

Optional	Punch kit (PK-525) Post inserter (PI-502 + MK-732)
Dimension (WxDxH)	11.07" x 23.48" x 20.86" (281.3 x 596.4 x 529.8 mm) Installed within FS-541
Weight	Approximately 49.82 lb (22.6 kg) (excl. output tray) Output Tray: 8.38 lb (3.8 kg)
Power Source	From main body
Power Consumption	Less than 40 W

**Accessories** — AccurioPress C14000/C12000

<b>PK-525 — Punch Kit</b> (Option for FS-532/541)	
Product Name	PK-525
Function	2/3 hole punching (Selectable)
Compatibility	FS-541
Media Size	2-holes A3, B4, SRA4S, A4, A4S, B5, B5S, A5, A5S, ISOB4, ISOB5, ISOB5S, 11 x 17, 8.5 x 14, 8.5 x 11, 8.5 x 11S, 5.5 x 8.5S, 5.5 x 8.5, 9 x 11, 8.5 x 13, 8.125 x 13, 8.125 x 13.25, 8 x 13, 8K, 16K, 16KS
	3 holes A3, B4, A4, B5, ISOB4, ISOB5, 11 x 17, 8.5 x 11, 9 x 11, 8K, 16K
Media Type	Plain, Fine, Color, Coated (same as the main body)
Media Weight	52 – 300 gsm
Prohibited Media	Label, tab, OHP, punched paper, envelope
Hole Diameter	2 holes: 0.31" (8.0 mm)
	3 holes: 0.31" (8.0 mm)
Hole Pitch	2 holes: 2.76" (70 mm)
	3 holes: 4.25" (108 mm)
Accuracy	0.22" (5.5 mm)
<b>Other Specifications</b>	
Dimension (W x D x H)	6.14" x 23.31" x 7.09" (156 x 592 x 180 mm)
Weight	Approximately 9.92 lb (4.5 kg)
Power Source	From main body
Power Consumption	Less than 30 W

## Specification & Installation Guide

AccurioPress C14000/C12000

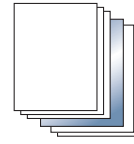
### Accessories — AccurioPress C14000/C12000

#### PI-502 — Post Inserter (Option for FS-532/541)

Product Name PI-502



Cover Sheets



Interleaved Sheets

Type	Cover Paper feeding tray (2 trays)
Compatibility	FS-541 (Requires MK-732)
<b>Upper Tray</b>	
Media Size	A4, A4S, B5, ISOB5, B5S, A5, 9" x 11", 8.5" x 11", 8.5" x 11"S, 5.5" x 8.5", 16K, 16KS Min.: 7.17" x 5.47" (182 x 139 mm) Max.: 13" x 11.69" (330.2 x 297 mm)
Media Type	Plain, Recycle, Color, Special, Coated, Fine
Media Weight	52 – 300 gsm
Tray Capacity	200 sheets or 1.18" (30 mm) height
<b>Lower Tray</b>	
Media Size	SRA3, A3, B4, ISOB4, SRA4S, A4, A4S, B5, ISOB5, B5S, A5, 13" x 19", 12" x 18", 11" x 17", 9" x 11", 8.5" x 14", 8.5" x 11", 8.5" x 11"S, 5.5" x 8.5", 8.5" x 13", 8.25" x 13", 8.125" x 13.25", 8" x 13", 8K, 16K, 16KS Min.: 7.17" x 5.47" (182 x 139 mm) Max.: 13" x 18.98" (330.2 x 482 mm)
Media Type	Plain, Recycle, Color, Special, Coated, Fine
Media Weight	52 – 300 gsm
Tray Capacity	200 sheets or 30 mm height
<b>Other Specifications</b>	
Dimension (W x D x H)	20.12" x 24.41" x 8.66" (511 x 620 x 220 mm)
Weight	Approximately 23.15 lb (10.5 kg)
Power Source	From main body
Power Consumption	Less than 30 W

**Accessories** — AccurioPress C14000/C12000

<b>MK-732 Mount Kit</b> (Option)	
Compatibility	FS-541 + PI-502
Type	PI paper conveyance unit
Media Size	Min.: 7.17" x 5.47" (182 x 139 mm) Max.: 13" x 19.22" (330.2 x 487.7 mm)
Media Type	Plain, Fine, Coated, Recycled paper
Media Weight	52 - 300 gsm
Dimension (W x D x H)	18.82" x 4.72" x 7.91" (478 x 120 x 201 mm)
Weight	6.61 lb (3 kg)
Power Source	Supplied by main body
Power Consumption	Less than 20 W

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### OT-512 — Output tray (Option)

Product Name OT-512



Description Open Stacker

Media format SRA3, SRA4, A3, B4, ISOB4, SRA4S, A4, A4S, B5, ISOB5, B5S, A5, ISOB5S, A5S, ISOB6S, B6S, A6S, 13" x 19", 12" x 18", 11" x 17", 9" x 11", 8.5" x 14", 8.5" x 11", 8.5" x 11"S, 8.5" x 13", 8.25" x 13", 8.125" x 13.25", 8" x 13", 5.5" x 8.5"S, 8K, 16K, 16KS,  
Tab paper (A4, 8.5" x 11")

Media Size Min.: 7.68" x 5.5" (195 x 139.7 mm)  
Max.: 13" x 19.2" (330.2 x 487.7 mm)

Media weight 52 – 450 gsm

Stacking Capacity	Media Weight	Capacity
5.5" x 8.5"		750 sheets
8.5" x 11"		4,200 sheets (Offset stacking: 1,500 sheets)
8.5" x 11" or larger*	80 gsm	2,000 sheets (Offset stacking: 1,500 sheets)
	128 - 135 gsm	1,000 sheets (19.21" to 30" [488 mm to 762 mm]) 100 sheets (30" [762.1 mm] or more)

\* The MK-761 is required for paper length of 19.2" (487.7 mm) or more;

Envelope 100 envelope or more

#### Other Specifications

Dimension (W x D x H) 39.49" x 25.83" x 40.16" (1003 x 656 x 1020 mm)

Weight Approximately 125.66 lb (57 kg)

Power Source From main body

Power Consumption Less than 120 W

**Accessories** — AccurioPress C14000/C12000

<b>MK-737 Mount Kit</b> (Option)	
Compatibility	Plockmatic, Watkiss, GBC
Type	Mount Kit required to attach 3rd Party Options
Dimension (W x D x H)	12.13" x 2.23" x 10.94" (308 x 59 x 278 mm)
Weight	5.51 lb (2.5 kg)
Power Source	Supplied by main body
Power Consumption	10 W

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### Plockmatic SD-350/SD-500 (Option)

Product Name SD-350/SD-500



Type Inline Booklet Maker system

Modes Booklet maker – Base module  
Cover Feeder (option)  
Trimmer (option)  
Book Fold (square folder option)  
50 sheet upgrade kit (option)  
High Capacity Book Stacker (option)  
Rotate Crease Trimmer (option)

#### Saddle Stitch Mode

Media Size 8.5" x 11", 8.5" x 14", 9" x 12", 11" x 17", 12" x 18"

Min.: 206 mm/8.1"(W) x 275 mm/10.8"(L)  
Max.: 320 mm/12.6"(W) x 457.2 mm/18"(L)

Media Type Plain, Fine, Color Specific, Coated

Media Weight Min. Uncoated: 64 gsm  
Min. Coated: 105 gsm  
Max: 300 gsm

Staple Page

	Sheets per booklet* (including cover)			
	Plockmatic SD-500		Plockmatic SD-350	
	8.5" x 11"	11" x 17"	8.5" x 11"	11" x 17"
50-61 gsm	n/a	n/a	n/a	n/a
62-80 gsm	50	50	35	35
81-91 gsm	45	44	30	30
92-120 gsm	26	25	22	22
140 gsm	20	20	20	17
200 gsm	15	15	13	13
216 gsm	14	13	11	11
280 gsm	12	10	9	9
300 gsm	9	9	8	8

Continued



**Accessories** — AccurioPress C14000/C12000

**Plockmatic SD-350/SD-500** (Option)

**Other Specifications**

Dimension (W x D x H)	124" x 34.8" x 40.16" including RCT, Trimmer and BookFold
Weight	145 kg /320 lb
Power Source	100-230V 50-60Hz, NEMA 5-15R for bookletmaker 100-230V 50-60Hz, NEMA 5-15R for RCT Face Trimmer and Book Fold get power from bookletmaker
Power Consumption	250 W

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### Plockmatic PowerSquare™ 160 (Option)

Product Name PowerSquare™ 160



Type	Inline Booklet Maker system
Monthly Duty Cycle	Average 50,000 books/month; peak 75,000 books/month
Media Size	Min.: 7.87" x 7.87" (200 x 200 mm) Max.: 13" x 24.41" (330.2 x 620 mm)
Finished Book Size (Including face trimming)	Min.: 4.72" x 3.07" (120 x 78 mm) Max.: 14.57" x 12.01" (370 x 305 mm)
Media Type	Plain, Fine, Color Specific, Coated
Media Weight	60-400 gsm (dependent on paper type and quality) Coated minimum 90 gsm
Staple Page	Minimum set thickness: 1 sheet 80 gsm (when folded makes a 4 page brochure) Maximum finished book thickness: up to 8 mm (approx. 160 pages 80 gsm) Maximum set thickness: up to 4 mm (approx. 40 sheets 80 gsm)
Stapling	2 low impact staple heads with moving clinchers Auto-adjusting staple pitch according to sheet size, range 105 - 150 mm
Face Trimmer	Integrated; Up to 1.10" (28 mm)
Square Folding	Integrated
Bleed Trimming	Optional P2T Two-Knife Trimmer Up to 1.57" (40 mm) from each side of the book
Rotation	Integrated in bridge unit for smaller sheet sizes (LTR/9"x12")

*Continued*

**Accessories** — AccurioPress C14000/C12000

**Plockmatic PowerSquare™ 160** (Option)

**Other Specifications**

Dimension (W x D x H)	98.23" x 68.90" x 49.21" (2495 x 1750 x 1250 mm)	
Weight	1179.47 lbs (535 kg)	
Power Source	220-240 V AC 50/60Hz, single phase	
Power Consumption	Standby	40VA (10W)
	In operation	700VA (500W)

## Specification & Installation Guide

AccurioPress C14000/C12000

### Accessories — AccurioPress C14000/C12000

#### Plockmatic PowerSquare™ 224 (Option)

Product Name PowerSquare™ 224



Type Inline Booklet Maker system

Modes Saddle stitch mode  
Trimming mode  
Spine Corner Forming mode

#### Saddle Stitch Mode

Media Size Min.: 7.87" x 8.27" (200 x 210 mm)  
Max.: 13" x 19.2" (330.2 x 487.7 mm)

Media Type Plain, Fine, Color Specific, Coated

Media Weight 60 - 300 gsm

Staple Page Minimum set thickness:  
1 sheet (when folded makes an 4 page brochure)  
Maximum finished book thickness:  
up to 10.4 mm (approx 208 pages 80 gsm, 224 pages 70 gsm), dependent on paper type and quality  
Maximum set thickness:  
up to 5.2 mm (approx 52 sheets 80 gsm, 56 sheets 70 gsm), dependent on paper type and quality

Staple Position & Amount Changeable from 1 - 6 stitches

Tray Capacity 35 booklets (20 sheets of 8.5" x 11" 80 gsm, with 2 staples)

#### Other Specifications

Dimension (W x D x H) 128.74" x 72.44" x 61.42"

Weight 1521 lb

Power Source A single phase, grounded power supply

Power Consumption 500 W

**Image Controllers** — AccurioPress C14000/C12000

<b>IC-316 CREO Controller</b>	
<b>Hardware</b>	
Architecture	External Server
	UK-117 is required when IC-316 is combined with AccurioPress C14000 / C12000
OS	Windows 10 Enterprise 2019 LTSC
CPU	Intel Core i7-8700 up to 4.6 Ghz
RAM std	20 GB (15 GB: system memory, 5 GB: image memory)
HDD	4 x 2 TB (2 TB system disk, 3 x 2 TB image disks) UK-112 is required when IC-316 is combined with PF-713
Fusion Board	FusionMCM
Monitor	21.5" Standard
Keyboard, Mouse	Yes
Stand	Optional
PDL	Adobe Postscript CPSI 3020, PDF 1.7, APPE 4.9
VDP Formats	Creo VPS, PPML, PDF/VT-1 and PDF/VT-2
Printing method	TCP/IP, SMB, LPR, Bonjour
Scan Data Format	PDF, TIFF, JPEG
IC-316 Options	Stand
	Action Pack Option
	Fast Pack Option
	Match Pack Option
	Preps Pack Option
	Trans Pack Option

## Specification & Installation Guide

AccurioPress C14000/C12000

### Image Controllers — AccurioPress C14000/C12000

IC-318 EFI Controller	
Hardware	
Architecture	External Server
OS	Microsoft® Windows® 10 IoT Enterprise 2016 LTSB, Fiery FS400 Pro HyperRIP included (2 RIPs)
CPU	Intel® Core™ i7-6700 processor, up to 4.0 GHz
RAM std	16 GB
HDD	1 TB, UK-112 is required when IC-318 is combined with PF-713
Monitor, Keyboard, Mouse, Stand	Optional (Fiery NX Station LS)
PDL	Adobe PostScript 3 (3020), PDF 1.7, APPE 5.0, Enhanced PCL 5/6
VDP Formats	Freeform v1 and v2.1, PPML, PDF/VT-1 and PDF/VT-2, Creo VPS
Printing Method	TCP/IP, SNMP, SMB, FTP, LPR, IPP, Bonjour
Scan Data Format	PDF, TIFF, JPEG
IC-318 Options	Fiery Integrated Workstation (FACI Kit)
	Fiery GAPPE (Graphic Arts Package Premium Edition)
	Fiery Compose
	Fiery Impose
	Fiery JobFlow™
	Fiery JobMaster
	Color Profiler Suite
	ES-2000
	Removable HDD Kit

**Image Controllers** — AccurioPress C14000/C12000

<b>IC-319 EFI Controller</b>	
<b>Hardware</b>	
Architecture	External Server
OS	Microsoft® Windows® 10 IoT Enterprise 2016 LTSB, Fiery FS400 Pro HyperRIP Included (8 RIPs)
CPU	Dual Intel® Xeon® Gold 5118 processor, up to 3.2 GHz
RAM std	32 GB
HDD	2 x 2 TB SATA + 500 GB SATA UK-112 is required when IC-319 is combined with PF-713
Monitor, Keyboard, Mouse, Stand	Optional (Fiery NX Station LS)
PDL	Adobe PostScript 3 (3020), APPE 5.0, PDF 1.7, Enhanced PCL 5/6
VDP Formats	Freeform v1 and v2.1, PPML, PDF/VT-1 and PDF/VT-2, Creo VPS
Printing Method	TCP/IP, SNMP, SMB, FTP, LPR, IPP, Bonjour
Included Software	Graphic Arts Premium, Impose, JobMaster™
Scan Data Format	PDF, TIFF, JPEG
IC-319 Options	Fiery NX Station LS
	Fiery Compose
	Fiery JobFlow™
	Color Profiler Suite
	ES-2000
	Removable HDD Kit

### Image Controllers — AccurioPress C14000/C12000

IC-610 Konica Minolta Controller	
Hardware	
Architecture	Bustled Server
CPU	Core i7 6700 3.4 GHz
RAM	16 GB
HDD	3 TB – 1 TB x 3
Monitor, Keyboard, Mouse	N/A
Stand	N/A
PDL	Adobe PostScript3 (PS3021), PDF direct print (PDF version 1.7), APPE (version 4.6), TIFF direct print (TIFF version 6 compliance), PPML (version 2.2)
VDP Formats	PDF/VT-2, TIFF v6, PPML v2.2
Printing Method	TCP/IP(LPR/LPD, Raw Port, socket), IPX/SPX(NDS, Bindery), NetBEUI, IPP, Apple Talk, WSD, Bonjour, SMB
Scan Data Format	PDF, TIFF, JPEG



**Consumables** — AccurioPress C14000/C12000

<b>Toner TN627</b>	
TN-627C	Cyan Toner
TN-627M	Magenta Toner
TN-627Y	Yellow Toner
TN-627K	Black Toner
Type	Intermediate hopper + rotary toner cartridge
Yield K	173,800
Yield Y	219,800
Yield M	180,600
Yield C	208,400
* Yields are maximums. A variety of factors can affect printing speeds.	
<b>Developer DV620</b>	
DV620C	Cyan Developer
DV620M	Magenta Developer
DV620Y	Yellow Developer
DV620K	Black Developer
Lifetime CMYK	4,600,000
<b>Drum DU-622</b>	
DU-622	Drum for Cyan, Magenta, Yellow & Black
Type	OPC
Lifetime	600,000
<b>Staples for FS-541</b>	
SK-703	A4RCWY1
Compatibility	FS-541
Content	5 x 5,000 staples

*Continued*

## Specification & Installation Guide

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AccurioPress C14000/C12000

### Consumables — AccurioPress C14000/C12000

<b>Staples for SD-506</b>	
SK-601	14YH
Compatibility	SD-506
Content	3 x 5,000 staples
<b>Staples for SD-513</b>	
SK-601H	A85VWY1
Compatibility	SD-513/SD-506
Content	3 x 5,000 staples
<b>Staples for SD-510</b>	
SK-602	14YK
Compatibility	FS-531, SD-510
Content	3 x 5,000 staples

**Item Numbers** — AccurioPress C14000/C12000

<b>Engine</b>	
AccurioPress C14000	AC0C011
AccurioPress C12000	AC0D011
<b>Main Engine Options</b>	
EF-106 Envelope Fuser	ACT1W21
Fuser Loading Wagon	A5AWRX0000A
WT-518 Work Table	ACT2WY1
<b>Paper Supply Options</b>	
PF-712 Paper Feed	AC4GWY1
PF-713 Paper Feed with Scanner	AC4HWY1
PF-812 Long Sheet Paper Feed Unit	AC4JWY1
UK-112 HDD for PF-713	ACMHWY1
HT-506 Heater Dehumidifier	A1RKWY3
FA-505 PF Connection Kit	AC4MWY1
MB-511 Bypass Banner Tray	AC4KWY1
MK-760 Banner Input Kit	ACR3WY1
MK-761 Banner Output Kit	ACR4WY1
<b>Output Options</b>	
IQ-501 Intelligent Quality Optimizer	A8FRWY1
VI-514 Video Interface for IQ-501 & Auto Inspection	ACMAWY1
HM-103 Humidification Unit for RU-518	A9CFWY1
RU-702 Purge Tray	AC5RWY1
UK-301 Auto Inspection Unit	AC5KWY1
RU-518m Relay Unit	A9CEWY2
OT-512 Output Tray	AC8WWY1

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## Specification & Installation Guide

AccurioPress C14000/C12000

### Item Numbers — AccurioPress C14000/C12000

Output Options	
FS-541 Staple Finisher	AAUUWY1
PK-525 Punch Kit	AC8UW11
LS-507 Large Stacker	AAPKWY1
LC-502 Stacker Cart	ACHKWY1
PI-502 Multi-Post Inserter	A04HWY2
MK-732 (mount kit for PI-502)	A4F5WY1
SD-510 Saddle Stitch Kit	A4F4WY1
TU-510 Trimmer Unit	AC3TWY1
TU-504 Slitter for TU-510	ACJ6WY1
CR-102 Creaser for TU-510	ACJ5WY1
CR-103 Convex Creaser for TU-510	ACWKWY1
MK-764 Banner Output for TU-510	ACJ7WY1
MK-765 Dust Box / Scrap Ejection Unit for TU-510	ACWMWY1
PE-101 Feed Direction Perforation Unit for TU-510	ACWNWY1
PE-102 Cross Direction Perforation Unit for TU-510	ACWPWY1
JS-507 Business Card Tray for TU-510	ACJ8WY1
FD-503 Multi Folding Unit	A0H0W12
SD-506 Saddle Stitch Unit	A0H2WY3
SD-513 Saddle Stitcher	A65UWY2
SD-513/F Saddle Stitcher Front	A729W12
CR-101 Creaser Unit	A65XWY1
FD-504 Square Folding Unit	A65VW12
TU-503 Trimmer Unit	A65WWY1
PB-503 Perfect Binder	A15XW13
RU-510 Relay Unit	A4FCWY2
GBC Punch G2 (punch dies sold separately)	7718800
DIE, Coil, Rnd 44/47H	7714901

Continued

**Item Numbers** — AccurioPress C14000/C12000

<b>Output Options</b>	
DIE, Wire 2:1, Rnd 21/23H	7714902
DIE, Wire 3:1, Rnd 32/34H	7714903
DIE, 3 Hole, 8mm	7714904
DIE, 3/5/7 Hole, 8mm	7714905
DIE, VeloBind, 11 Hole, Ltr	7714909
DIE, CombBind 19/21H	7714911
DIE, Wire 2:1, Sq 21/23H	7714912
DIE, Wire 3:1, Sq 32/34H	7714913
DIE, Coil, Oval 44/47H	7714914
DIE, 2/4 Hole, 8mm	7714906
DIE, Coil, Rnd, 44/47H HD	7714917
DIE, 3 Hole, 8mm, HD	7714918
DIE, CombBind, 19/21H HD	7714919
GBC Wire Binder G1	7723000
DIE, eWire, Rnd	7714915
DIE, eWire, Sq	7714916
eWire Spool, Element Size A, Black	7717962
eWire Spool, Element Size B, Black	7717963
eWire Spool, Element Size C, Black	7717964
eWire Spool, Element Size D, Black	7717965
eWire Spool, Element Size E, Black	7717966
eWire Spool, Element Size A, White	7717968
eWire Spool, Element Size B, White	7717969
eWire Spool, Element Size C, White	7717970
eWire Spool, Element Size D, White	7717971
eWire Spool, Element Size E, White	7717972
eWire Spool, Element Size A, Silver	7717974

*Continued*

## Specification & Installation Guide

AccurioPress C14000/C12000

### Item Numbers — AccurioPress C14000/C12000

<b>Output Options</b>	
eWire Spool, Element Size B, Silver	7717975
eWire Spool, Element Size C, Silver	7717976
eWire Spool, Element Size D, Silver	7717977
eWire Spool, Element Size E, Silver	7717978
MK-737 Mount Kit for 3rd Party Options	A6H9WY2
Plockmatic SD-350 Bookletmaker	10207000
Plockmatic 50 Sheet Upgrade Kit	10200011
Plockmatic Face Trimmer	10307000
Plockmatic BookFold (Square Folder)	10507000
Plockmatic Cover Feeder	10407000
Plockmatic RCT (Incl Interface Module)	12207000
Plockmatic High Capacity Belt Stacker	4704000
Plockmatic Trim Waste Conveyer for RCT	12200018
<b>Controllers</b>	
<b>Konica Minolta Controller</b>	
IC-610	ACMD0Y1
<b>IC-318 EFI Fiery Controller</b>	
IC-318 Fiery Image Controller	ACAYWY1
22IN FACI/FURNITURE BUNDLE FOR IC-313 NX	45162875
<b>IC-319 EFI Fiery Controller</b>	
IC-319 Fiery Premium Image Controller	ACVAWY1
NX PRM 3-Bay CAsE Ext HDD Kit	45162420
NX PRM HD 500GB+(X2)2TB HDD Carrier	45162419
FURNITURE for Fiery NX Station LS w 27in	45150368
<b>Fiery Software Options</b>	
Fiery Impose	45111134

Continued

**Item Numbers** — AccurioPress C14000/C12000

<b>Controllers</b>	
EFI Fiery Compose S/W License	45111136
EFI Fiery Impose-Compose S/W License	45111138
Fiery JobFlow (includes 1yr maintenance)	45112781
Fiery JobFlow Annual Support & Maintenance	100000006365
Fiery JobMaster (includes 1yr maintenance)	45112179
Fiery JobMaster Annual Support & Maintenance	100000006366
Fiery JobMaster-Impose Bundle	45112181
Fiery JobMaster-Impose Annual Support & Maintenance	100000006367
EFI Fiery Gappe (GA2)	45111100
Fiery Color Profiler Suite V 4.0 with ES-2000 Spectrophotomer	3000005452
EFI Color Profiler Suite V4.x Software Only	3000005453
ES-2000 Spectrophotometer	45109642
<b>IC-316 Creo Controller</b>	
IC-316 Creo Controller	ACN1WY1
UK-117 Upgrade Kit Req for Creo IC-316	ACYNWY1
Universal Stand	7640013552

## Specification & Installation Guide

AccurioPress C14000/C12000

### Item Numbers — AccurioPress C14000/C12000

Consumables	
TN627K Black Toner (173.8K Per Bottle)	ACVV130
TN627Y Yellow Toner (219.8K Per Bottle)	ACVV230
TN627M Magenta Toner (180.6K Per Bottle)	ACVV330
TN627C Cyan Toner (208.4K Per Bottle)	ACVV430
DV620C Developer - Cyan (Yield 4,600K)	ACVU900
DV620M Developer - Magenta (Yield 4,600K)	ACVU800
DV620Y Developer - Yellow (Yield 4,600K)	ACVU700
DV620K Developer - Black (Yield 4,600K)	ACVU600
DR622 Drum Unit (600K)	ACVT0Y1
Staple Cartridge SK-601	14YH
Staple Cartridge SK-601H	A85VWY1
Staple Cartridge SK-602	14YK
Staple Cartridge SK-703	A4RCWY1
Plockmatic Staple Cartridge (5K x 3)	760025
Hot Melt Glue Chip GC-501	A080WY1



**Paper Weight Conversion Table – AccurioPress C14000/C12000**

Paper Weight	Bond	Book	Bristol	Cover	Index
40 – 49 gsm	11 – 13 lb	27 – 33 lb	18 – 22 lb	15 – 18 lb	22 – 27 lb
50 – 61 gsm	14 – 16 lb	34 – 41 lb	23 – 28 lb	19 – 23 lb	28 – 34 lb
62 – 74 gsm	17 – 20 lb	42 – 50 lb	29 – 34 lb	24 – 27 lb	35 – 41 lb
75 – 91 gsm	21 – 24 lb	51 – 61 lb	35 – 42 lb	28 – 34 lb	42 – 50 lb
92 – 135 gsm	25 – 36 lb	62 – 91 lb	43 – 62 lb	35 – 50 lb	51 – 75 lb
136 – 162 gsm	37 – 43 lb	92 – 109 lb	63 – 74 lb	51 – 60 lb	76 – 90 lb
163 – 216 gsm	44 – 57 lb	110 – 146 lb	75 – 99 lb	61 – 80 lb	91 – 119 lb
217 – 244 gsm	58 – 65 lb	147 – 165 lb	100 – 111 lb	81 – 90 lb	120 – 135 lb
245 – 300 gsm	66 – 80 lb	166 – 203 lb	112 – 137 lb	91 -111 lb	136 – 166 lb
301 – 350 gsm	81 – 93 lb	204 – 236 lb	138 – 159 lb	112 – 129 lb	167 – 194 lb
351 – 400 gsm	94 – 106 lb	237 – 270 lb	160 – 182 lb	130 – 148 lb	195 – 221 lb
401 – 450 gsm	107 – 119 lb	271 – 304 lb	183 – 205 lb	149 – 166 lb	222 - 249 lb

Paper Weight	Tag	A – Book	B – Book	Duodecimo	Octavo
40 – 49 gsm	25 – 30 lb	22 – 27 kg	33 – 40.5 kg	34.5 – 42 kg	24 – 29 kg
50 – 61 gsm	31 – 37 lb	27.5 – 33.5 kg	41 – 50.5 kg	42.5 – 52.5 kg	29.5 – 36.5 kg
62 – 74 gsm	38 – 45 lb	34 – 40.5 kg	51 – 61.5 kg	53 – 63.5 kg	37 – 44 kg
75 – 91 gsm	46 – 56 lb	41 – 50 kg	62 – 75.5 kg	64 – 78 kg	44.5 – 54.5 kg
92 – 135 gsm	57 – 83 lb	50.5 – 74 kg	76 – 112 kg	78.5 – 116 kg	55 – 80.5 kg
136 – 162 gsm	84 – 100 lb	74.5 – 89 kg	112.5 – 134.5 kg	116.5 – 139 kg	81 – 96.5 kg
163 – 216 gsm	101 – 133 lb	89.5 – 119 kg	135 – 179 kg	139.5 – 185.5 kg	97 – 129 kg
217 – 244 gsm	134 – 150 lb	119.5 – 134 kg	179.5 – 202.5 kg	186 – 209.5 kg	129.5 – 145.5 kg
245 – 300 gsm	151 – 184 lb	134.5 – 165 kg	203 – 249 kg	210 – 258 kg	146 – 179 kg
301 – 350 gsm	185 – 215 lb	165.5 – 192.5 kg	249.5 – 290.5 kg	258.5 – 301 kg	179.5 – 209 kg
351 – 400 gsm	216 – 246 lb	193 – 220 kg	291 – 332 kg	302 – 344 kg	210 – 239 kg
401 – 450 gsm	247 – 276 lb	220.5 – 247.5 kg	332.5 – 373.5 kg	345 – 387 kg	240 – 268 kg

### Security Strengthen Mode — AccurioPress C14000/C12000

#### ENHANCED SECURITY

The following items will have enhanced security.

##### Machine NIC Setting

While the Security Strengthen mode is activated, available function is limited to CS Remote Care.

##### External Access Prohibited

No access is allowed over telephone lines other than CS Remote Care.

##### Create, Save and Analyze an Audit Log

A history of security function operations will be created and saved. Date and time, information identifying the person who made the operation, details of the operation, and results of the operation will be saved, enabling analysis of unauthorized access. This log will be overwritten if the audit area is depleted.

##### Machine Manager Authentication

A service representative will set up an authentication data for a machine manager. The machine manager must input a password to gain authorized access. Only one authentication string can be registered per machine.

##### Machine Manager Setting Mode

If the Machine Manager Setting mode has been entered by successful Manager authentication, the setting change of various machine functions will be available on the machine. Be sure to exit the Machine Manager Setting mode if you leave in front of the machine while using the Machine Manager Setting mode.

##### Enhanced Passwords

There are five different passwords provided for security functions:

- CE Authentication Password
- Administrator Password
- User Password
- Account Password
- HDD Lock Password

## Security Strengthen Mode – AccurioPress C14000/C12000

### SECURITY FUNCTIONS

#### Security Mode

The AccurioPress C14000/C12000 has two security modes.

#### Normal Mode

Use this mode when the machine is used by a single person and there is low possibility of illicit access or operation. This mode is already set as factory default. To use the machine in normal mode, refer to the user's guides provided for each operation.

#### Enhanced Security Mode

Use the Enhanced Security mode when the machine is connected to a local area network, or to external networks through a telephone line or other means. An administrator determined for the machine management should follow the instructions in this guide, so that users can have a safe operating environment.

To use the Enhanced Security mode, contact your service representative for the following settings.

A service representative should set a CE password for CE authentication and administrator password on the machine. The service representative uses the CE password for CE works. The administrator, who obtains the administrator password from the service representative, uses that password to make settings related to the Enhanced Security mode.

The administrator should never leak the administrator password out to others.


The administrator who acquired the administrator password manages the machine set up with the Enhanced Security mode by making settings in the following order:

1. Turning On/Off the Enhanced Security Mode
2. HDD Lock Password
3. Adding/Changing/Deleting Registered Users

The administrator is also responsible in providing users with the following instructions:

- Never leak his/her password out to others.
- Be sure to log out when completing the machine operation after logging in upon the user authentication.

Please be sure to use the Enhanced Security mode to prevent unauthorized access to HDD.

With the Enhanced Security mode activated, the machine displays a security icon  in the lower right area of the touch panel.

The security icon disappears when the Enhanced Security mode is deactivated. If the administrator accidentally deactivates the Enhanced Security mode, contact your service representative. You should ask a customer engineer (CE) to check the security environment and settings before activating the Enhanced Security mode again.

### Security Strengthen Mode — AccurioPress C14000/C12000

#### ENVIRONMENT

##### Environment in which the Enhanced Security Mode is Recommended

An environment where the machine is monitored by a telephone line or a network.

##### Creating a Secure Environment

For security, we recommend that supervisors and an administrator use the Enhanced Security mode and establish an environment as follows.

Secure print files and authentication print files are not encrypted during transmission from a client PC to the machine. Implement measures against wiretapping, such as installing a cryptographic communication device or antibugging equipment, in order to protect secure print files and authentication print files.

- **Qualifications to be an Administrator**

A supervisor selects a reliable person who has adequate knowledge, technical ability, and experience as an administrator, to whom to delegate administration of the machine.

- **Guarantee of Customer Engineer (CE)**

A supervisor or an administrator can use the Enhanced Security mode after confirming that a service contract has been signed with a customer engineer (CE). Clearly state in the service contract that the customer engineer (CE) will not engage in any fraudulent actions.

- **Secure LAN**

Be sure to connect the machine to a local area network protected by firewall in order to prohibit access from external networks. Be also sure not to have any illicit device connected to the LAN.

- An administrator should designate the installation location to be available only for product users. Install the machine in a place securely locked during the night, and during the day in a place that allows the administrator to monitor the machine, so that any parts such as an HOD should not get stolen or any special device such as an internal analyzer should not be hooked up to the machine. Equipment removed from the main body, such as an HOD, should also be managed similar to the main body.
- An administrator is required to be present at customer engineer (CE) works such as installation or maintenance.
- An administrator should check at regular intervals that the date/time setting is correctly made on the machine.

#### DESCRIPTION OF ENHANCED SECURITY MODE

Security functions will be enhanced as follows:

##### Protecting and Deleting of Remaining Data after Being Used

There are two types of Image data stored in memory or HDD: AHA compressed data and uncompressed data, which are TIFF format, PDF format, and PS data. The image area of memory or HDD with AHA compressed data is released after clearing the used data. In normal mode, the data is not completely deleted, which may allow for unauthorized reading of the data. In Enhanced Security mode, the image area of memory or HOD is overwritten with data unrelated to the image before the area is released, irrespective of whether the stored image data is compressed.

## Security Strengthen Mode — AccurioPress C14000/C12000

### Enhanced Passwords

There are 5 different passwords provided for security functions.

- CE password
- Administrator Password
- User Password
- Account Password
- HDD Lock Password

The CE password and administrator password should be comprised of 8 alphanumeric characters (the alphabetic characters are case-sensitive).

The account password should be made from 1 to 8 alphanumeric characters (case-sensitive).

The user password is normally made from 1 to 64 alphanumeric characters (case-sensitive); however, the user password less than 8 characters cannot be used in the Enhanced Security mode. If you enter 64 or more characters, the last entered character will be identified as the 64th character.

The HDD lock password should be made from 8 to 32 alphanumeric characters (case-sensitive). If you enter 32 or more characters, the last entered character will be identified as the 32nd character.

As for the CE password, administrator password and account password, the machine recognizes the last entered character as the eighth character if 8 or more characters are entered.

The machine in the Enhanced Security mode also refuses any entry for 5 seconds, if a wrong password is entered for one of the 5 passwords mentioned above.

Should you forget any security-related password, take action as follows depending on the type of password.

- For a user password or account password, please contact your administrator.
- If you have forgotten the administrator password or HDD lock password, please contact your service representative.

We recommend that each password should be changed on a regular basis in order to prevent illicit access or falsification of data.

### Data Access

Ensure that a user is required to enter an enhanced password which has been set by the administrator, in order to save data into the user box stored in HDD or output the stored data.

### REVISION HISTORY

Date	Revision
10/01/2020	Updated System Configuration section to reflect new available options (p 10 - 28)
	Added PF-812 Long Sheet Paper Feeding Unit (p 32)
	Added CU-104 Cleaning Unit for EF-106 (p 38)
	Added Image Analysis and Reading Function for Variable Data to UK-301 (p 44)
	Added TU-510 option CR-103 Concave creasing unit (p 60)
	Added TU-510 option MK-765 Dust Box / Scrap Ejection Unit (p 62)
	Added TU-510 option PE-101 Feed Direction Perforation Unit (p 63)
	Added TU-510 option PE-102 Cross Direction Perforation Unit (p 64)
	Added TU-510 Options Compatibility Table (p 65)
	Updated maximum paper weight to 350 from 450 for the GBC G2 bypass mode; added die set life (p 70)
	Added Plockmatic PowerSquare™ 160 (p 106)



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Mobility  
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IT Security  
Managed IT Services  
IT Consulting & Projects  
Apple Managed Services  
Managed Voice Services  
Technology Implementation and Deployment

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Commercial and Production Printers  
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